

# Towards Shorter Wavelength EUV and Soft X-ray Sources

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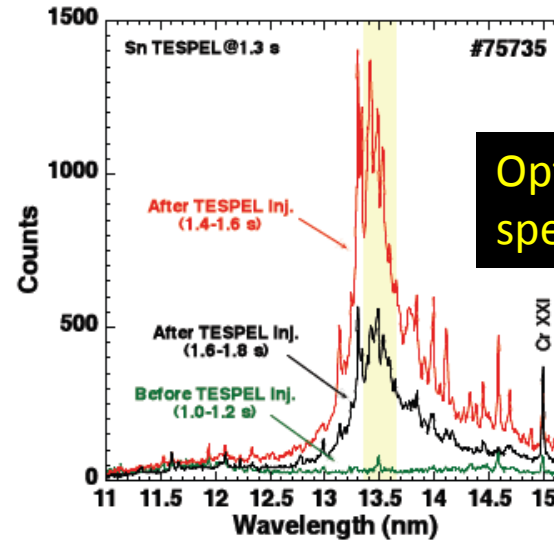
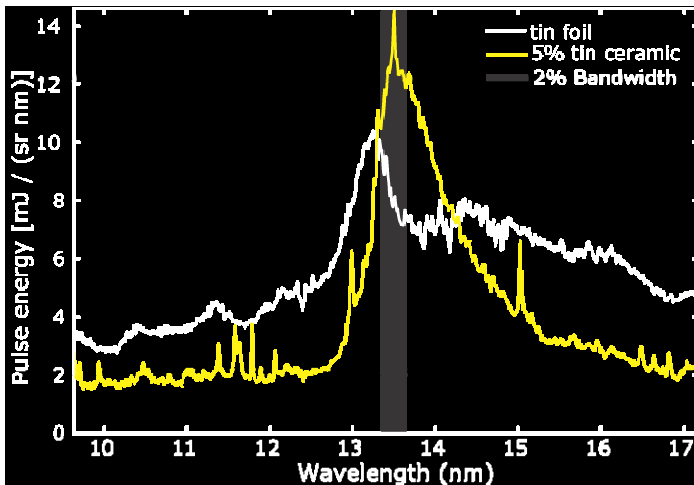


2010 International Workshop on EUV Sources, UCD, Nov. 14<sup>th</sup> 2010

# Outline

- Background (Sn and Xe)
- Results at high Z (W) and implications for other elements
- Recent work on Gd and Tb sources for 6.7 nm
- Other potential sources

# Sn is the brightest source at 13.5 nm



Because of opacity, the UTA narrows and increases in intensity with decreasing tin concentration (up to ~2%).

As concentration decreases out-of-band emission decreases.

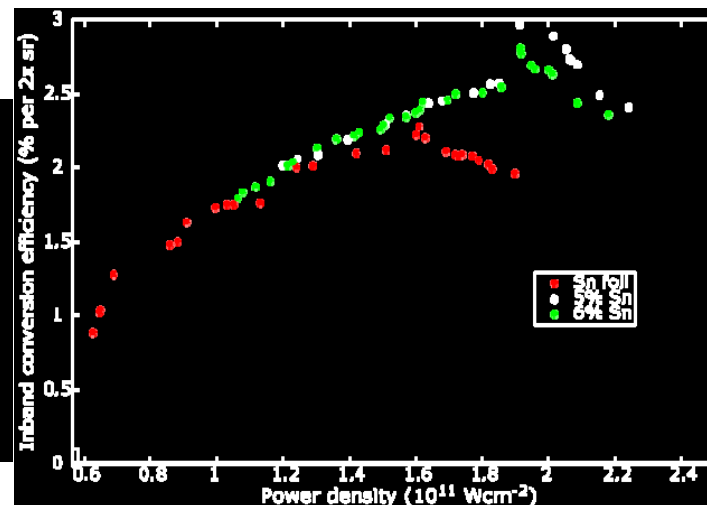
Max inband conversion efficiency

~ 2.3% per  $2\pi$  sr for 100% Sn

at  $\phi \approx 1.6 \times 10^{11} \text{ Wcm}^{-2}$

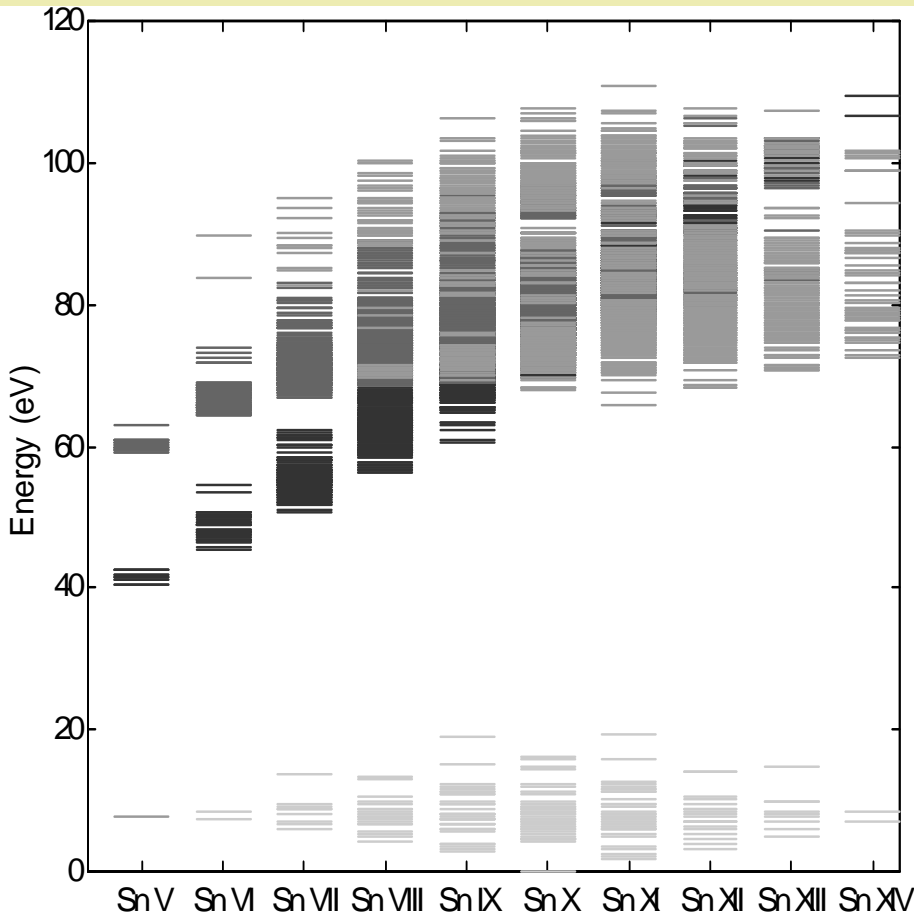
~ 2.9% per  $2\pi$  sr for 5% tin

at  $\phi \approx 2 \times 10^{11} \text{ Wcm}^{-2}$



# Origin of the Sn UTA

Levels of  $4p^64d^n$  &  $(4p^54d^{n+1}+4d^{n-1}4f + 4d^{n-1}5p)$   
 Calculated with Cowan suite of codes

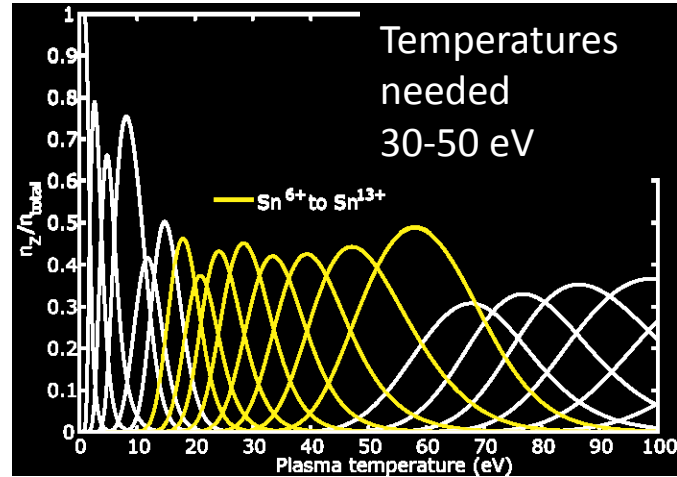
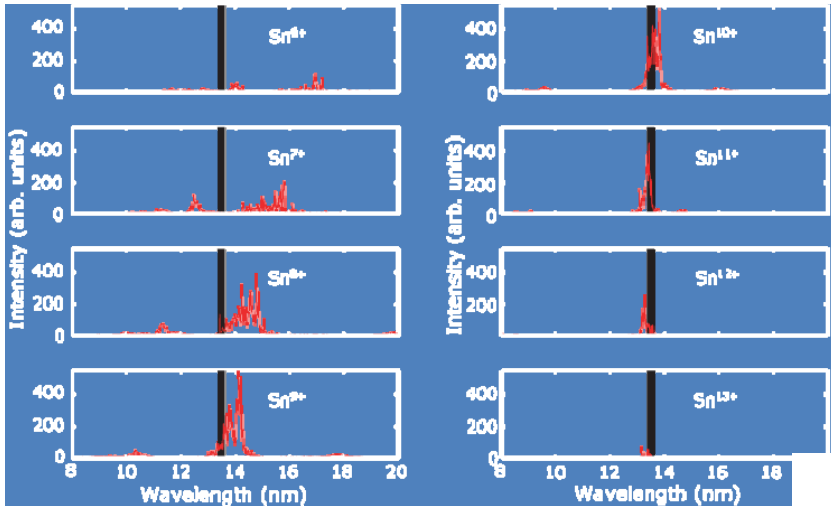


The Sn UTA is due to  $4p^64d^n \rightarrow (4p^54d^{n+1}+4d^{n-1}4f + 4d^{n-1}5p)$  ( $0 \leq n \leq 9$ ) transitions. CI (configuration interaction) causes transitions in successive ion stages to partially overlap in energy.

(O'Sullivan and Faulkner *Opt. Eng.* 33, 3978-3983 (1994), Koike et al *J. Elec. Spec. Relat. Phen.* 144, 1227 (2005))

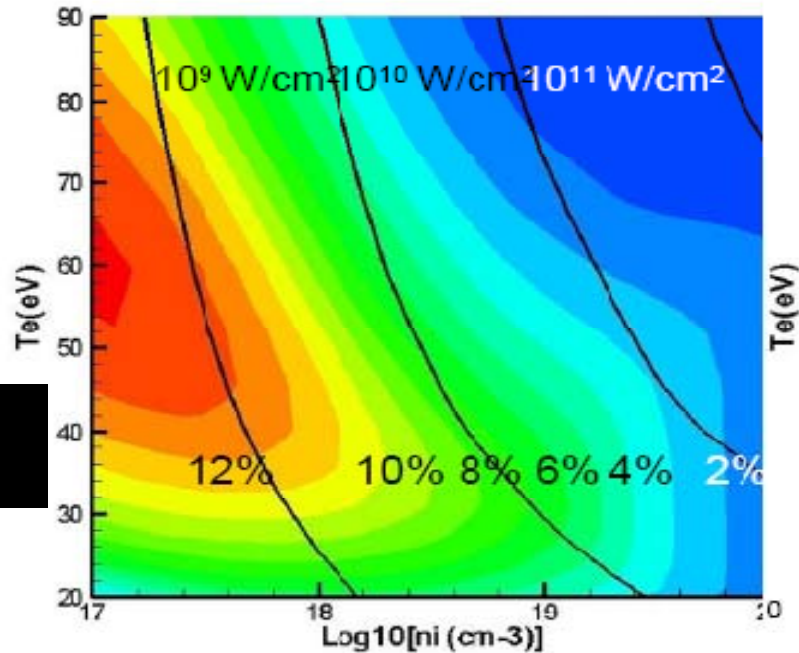
CI effects also cause a spectral narrowing, so the individual arrays have widths of  $\sim 5\text{eV}$ .

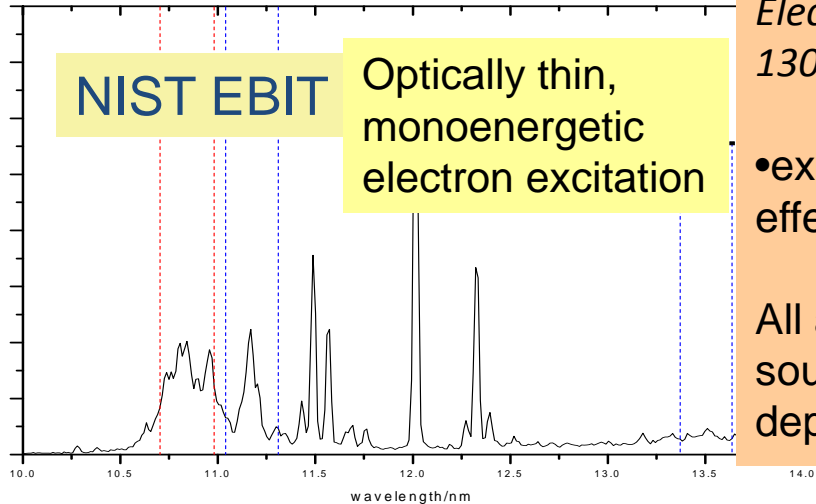
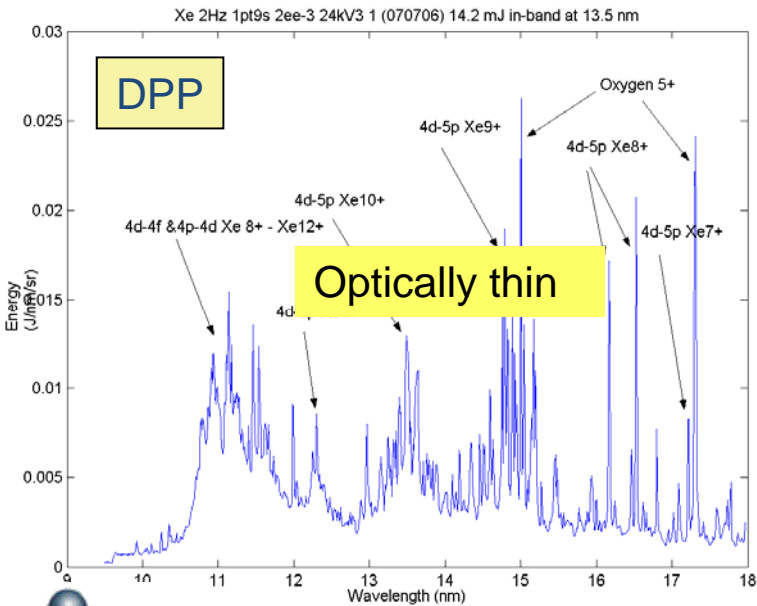
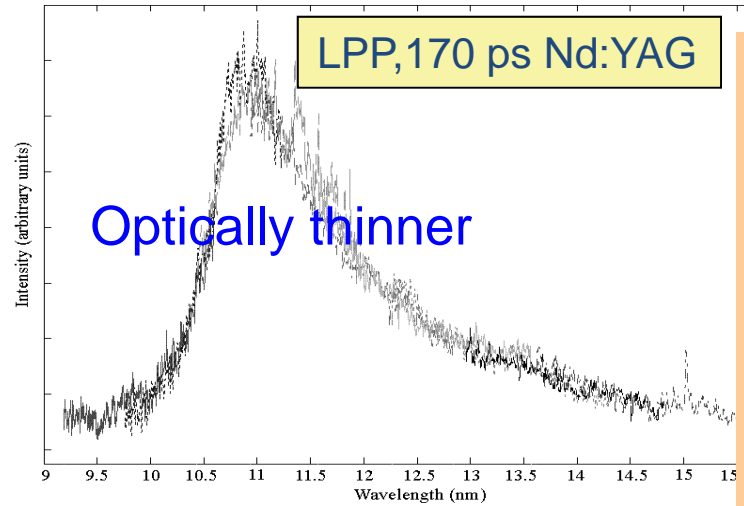
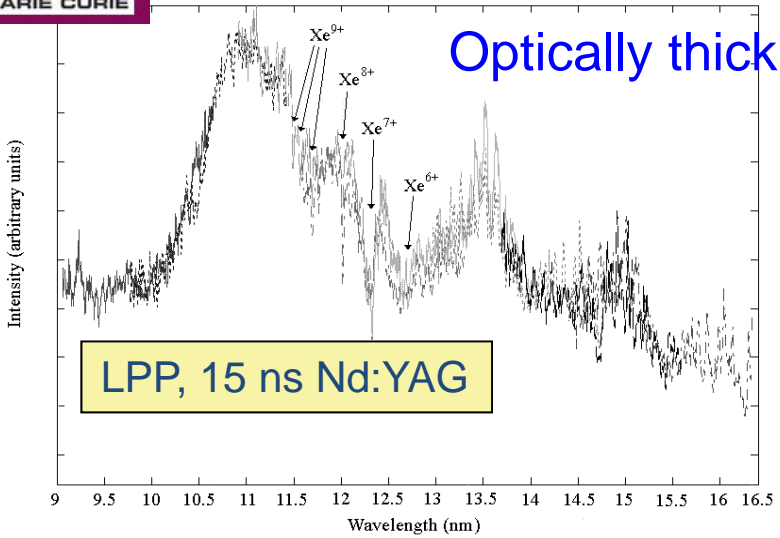
$\text{Sn}^{5+} - \text{Sn}^{13+}$  emit  $4p^6 4d^n \rightarrow 4d^{n-1} 4f + 4p^5 4d^{n+1}$  UTA,  
 $\text{Sn}^{10+} - \text{Sn}^{13+}$  near 13.5 nm



Configuration Interaction effects are very important (Koike et al 2005 J. Elec. Spe Relat. Phen. 144, 1227, O'Sullivan and Faulkner 1994 Opt. Eng. 33, 3978)

**Optimum plasma conditions**  
*(Nishihara et al 2008)*





Spectral shape modified by

- density effects: opacity, satellite lines (Sasaki et al. IEEE Journal of Quant. Electron. 10, 1307 2004)

- excitation effects

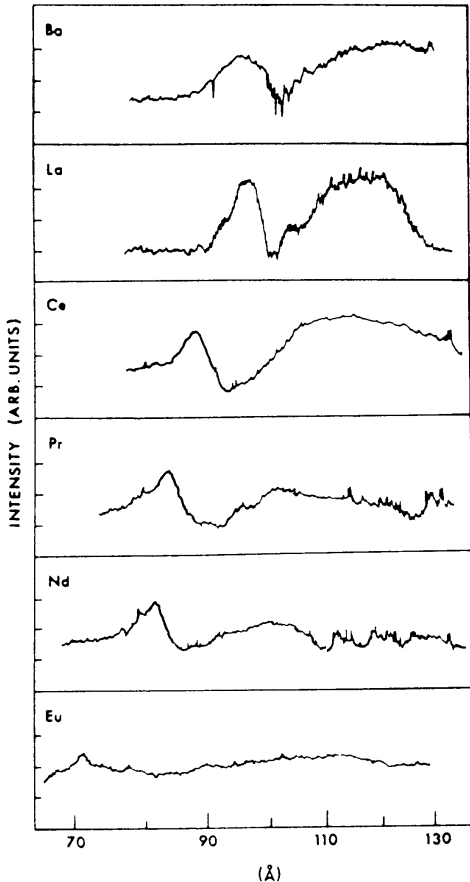
All are source dependent

K. Fahy et al. J. Phys. D **37** 3225-3232 (2004)

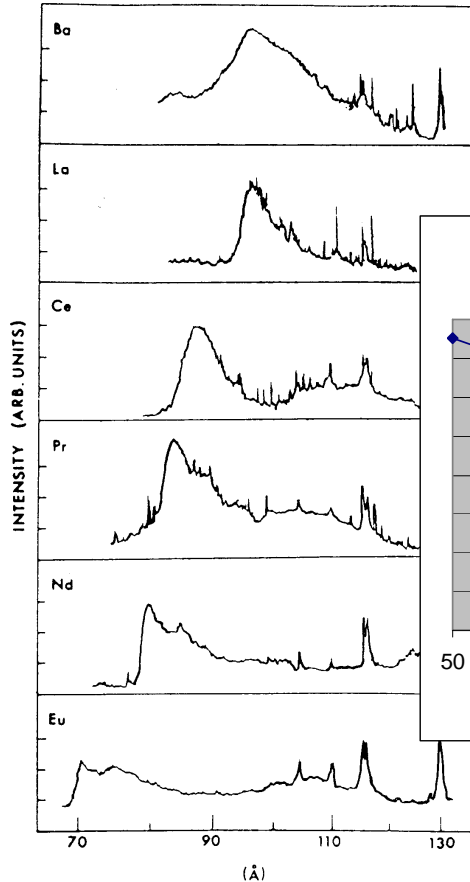
# Spectra from plasmas of elements with $Z > 50$

Spectra from elements with  $Z > 50$  contain lines and an intense UTA due to  $4p^64d^n - 4p^54d^{n+1}+4d^{n-1}4f$  ( $0 \leq n \leq 9$ ) transitions. The effects of CI are to cause a transitions in successive ion stages to overlap in energy.

**The degree of overlap improves with  $Z$  up to  $Z = 62$ .**

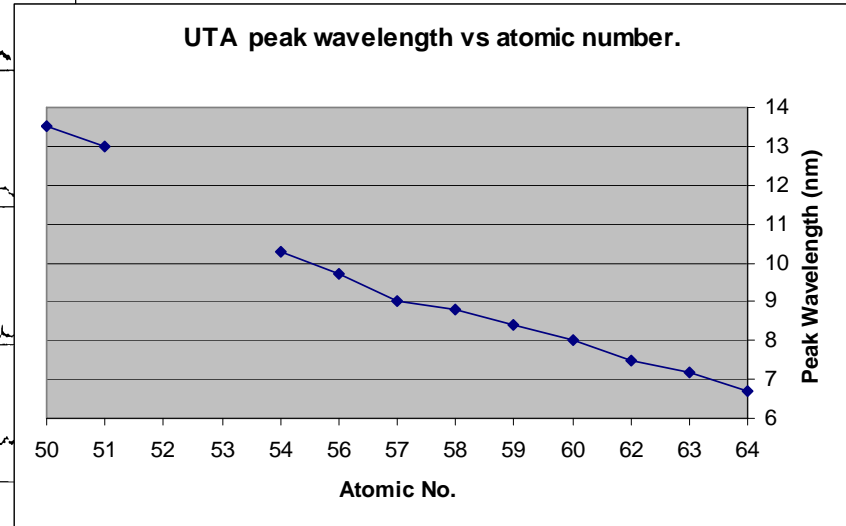


**Metal Targets**



**Salt Targets**

*(Carroll and O'Sullivan PRA25, 275 1982)*



# Shorter wavelength sources

IOP PUBLISHING

PHYSICA SCRIPTA

Phys. Scr. 80 (2009) 045303 (6pp)

doi:10.1088/0031-8949/80/04/045303

## EUV spectra of Gd and Tb ions excited in laser-produced and vacuum spark plasmas

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Interest in sources at 6.7 nm due to availability of Mo/B4C multilayer mirrors with a reflectivity of 40%

APPLIED PHYSICS LETTERS 97, 111503 (2010)

### Rare-earth plasma extreme ultraviolet sources at 6.5–6.7 nm

Takamitsu Otsuka,<sup>1,a)</sup> Deirdre Kilbane,<sup>2</sup> John White,<sup>2</sup> Takeshi Higashiguchi,<sup>1,b)</sup> Noboru Yugami,<sup>1</sup> Toyohiko Yatagai,<sup>1</sup> Weihua Jiang,<sup>3</sup> Akira Endo,<sup>4</sup> Pdraig Dunne,<sup>2</sup> and Gerry O'Sullivan<sup>2</sup>

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<sup>4</sup>Forschungszentrum Dresden, Bautzner Landstr. 400, D-01328 Dresden, Germany

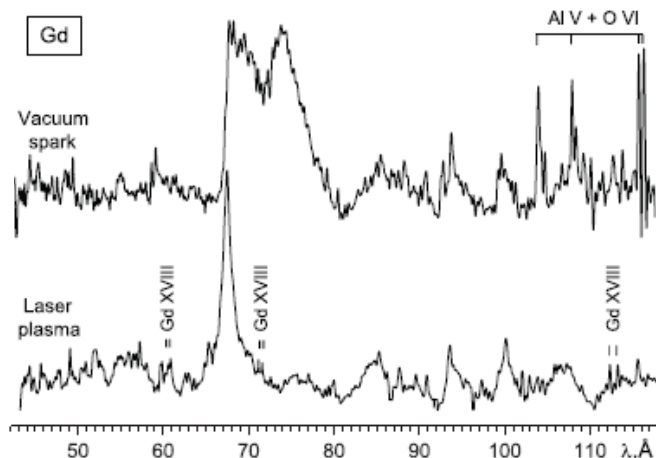


Figure 1. Spectra of gadolinium ions excited in the vacuum spark (upper trace) and in the laser-produced plasma (bottom trace).

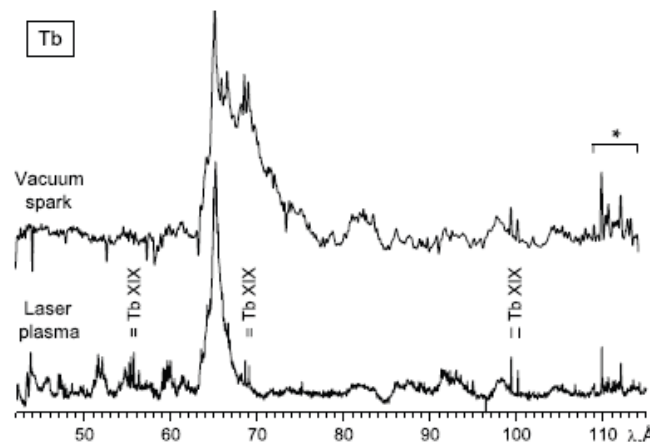


Figure 2. Spectra of terbium ions excited in the vacuum spark (upper trace) and in the laser-produced plasma (bottom trace). \*, 4f<sup>2</sup>-4f5d transition array in Tb XVIII classified in the present work.



# Most Important Stages?

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JOURNAL OF PHYSICS B: ATOMIC, MOLECULAR AND OPTICAL PHYSICS

J. Phys. B: At. Mol. Opt. Phys. 43 (2010) 205004 (14pp)

doi:10.1088/0953-4075/43/20/205004

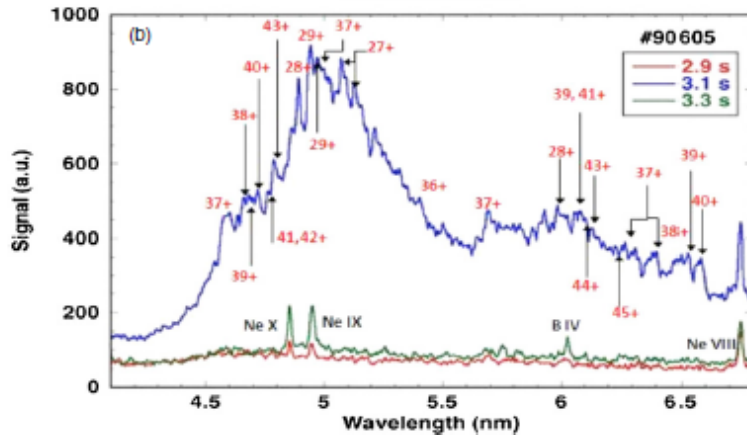
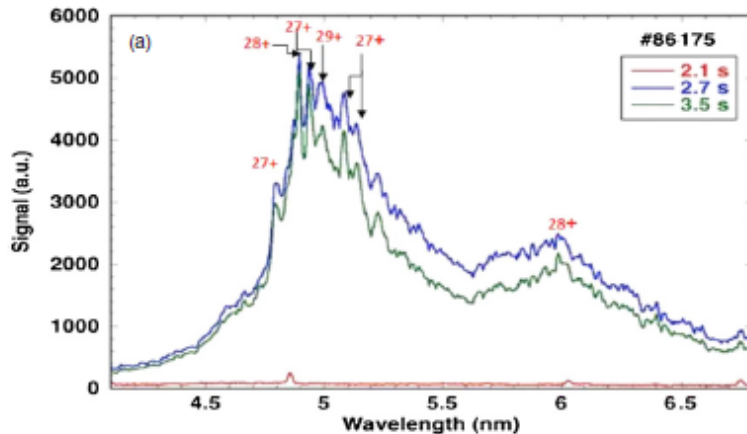
## Tungsten spectra recorded at the LHD and comparison with calculations

C S Harte<sup>1</sup>, C Suzuki<sup>2</sup>, T Kato<sup>2</sup>, H A Sakaue<sup>2</sup>, D Kato<sup>2</sup>, K Sato<sup>2</sup>, N Tamura<sup>2</sup>, S Sudo<sup>2</sup>, R D'Arcy<sup>1</sup>, E Sokell<sup>1</sup>, J White<sup>1</sup> and G O'Sullivan<sup>1</sup>

<sup>1</sup> University College Dublin, Belfield, Dublin 4, Ireland

<sup>2</sup> National Institute for Fusion Science, 322-6 Oroshi-cho, Toki 509-5292, Japan

E-mail: colm.s.harte@ucd.ie

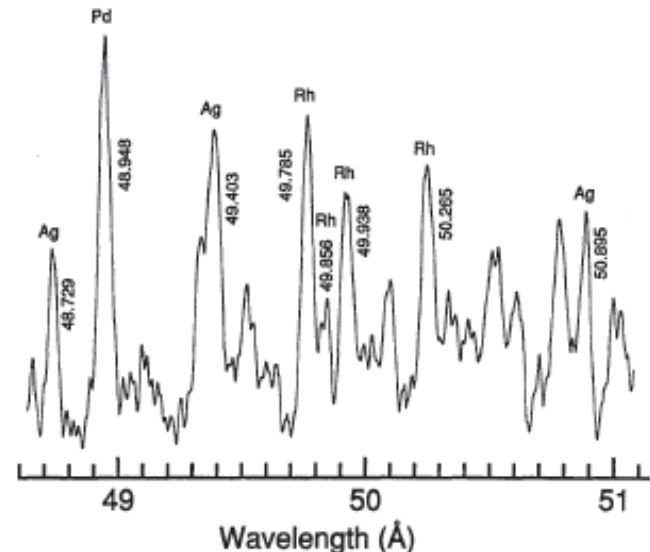


The most important transitions can be inferred from studies of W spectra.

They occur in Ag-like, Pd-like and Rh-like  $W^{27+}$  -  $W^{30+}$ . Sugar et al JOSA 10, 1321 (1993)

## Gd XVIII-XX, Tb XIX - XXI

i.e. Ions with  $4d^{10}4f$ ,  $4d^{10}$  and  $4d^9$  ground states



# Ag-like and Pd-like lines

Physica Scripta. Vol 26, 419-421, 1982

## Resonance Lines in the Pd I Isoelectronic Sequence: I VIII to Ho XXII

J. Sugar and V. Kaufman

Physica Scripta. Vol. 24, 742-746, 1981.

## Ag I Isoelectronic Sequence: Wavelengths and Energy Levels for Ce XII through Ho XXI and for W XXVIII

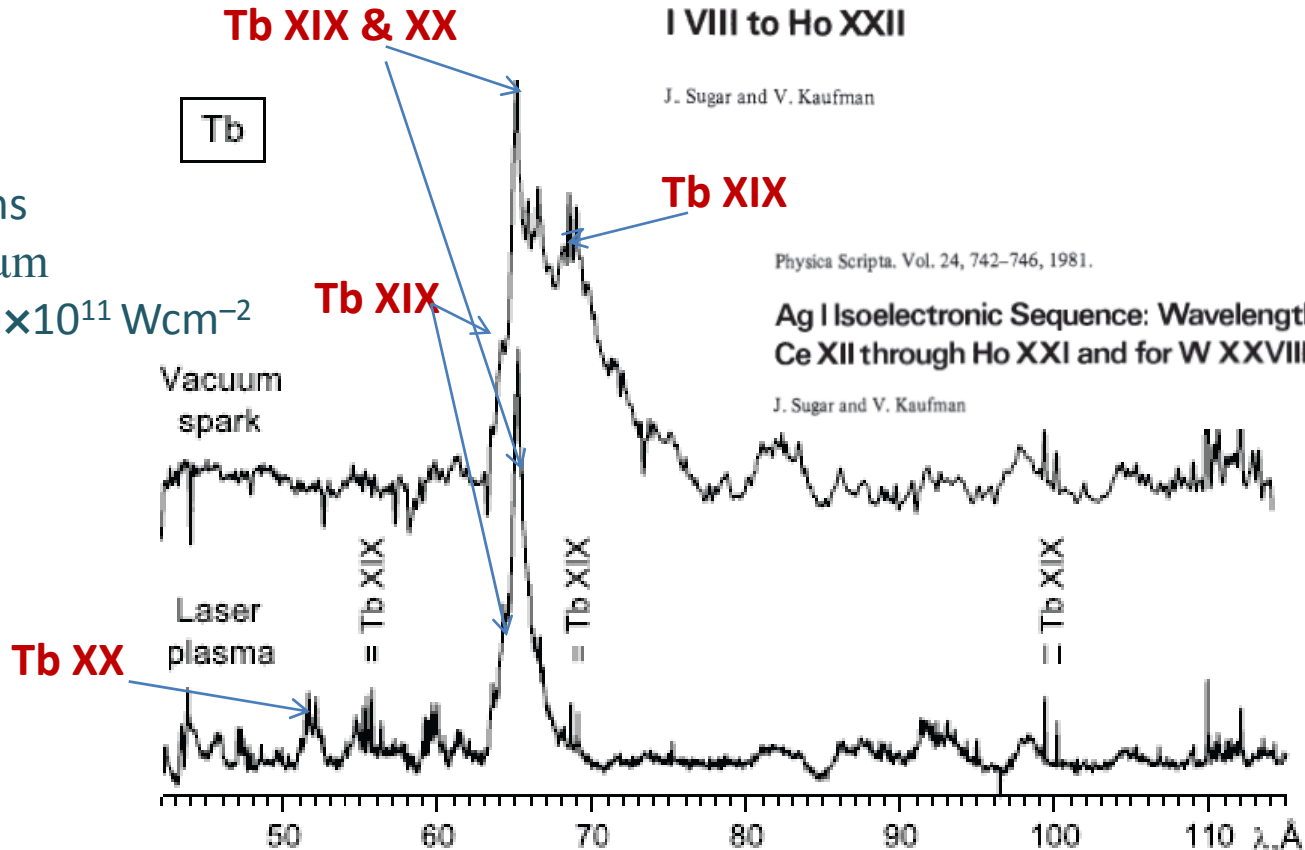
J. Sugar and V. Kaufman

Laser:

3 J in 20 ns

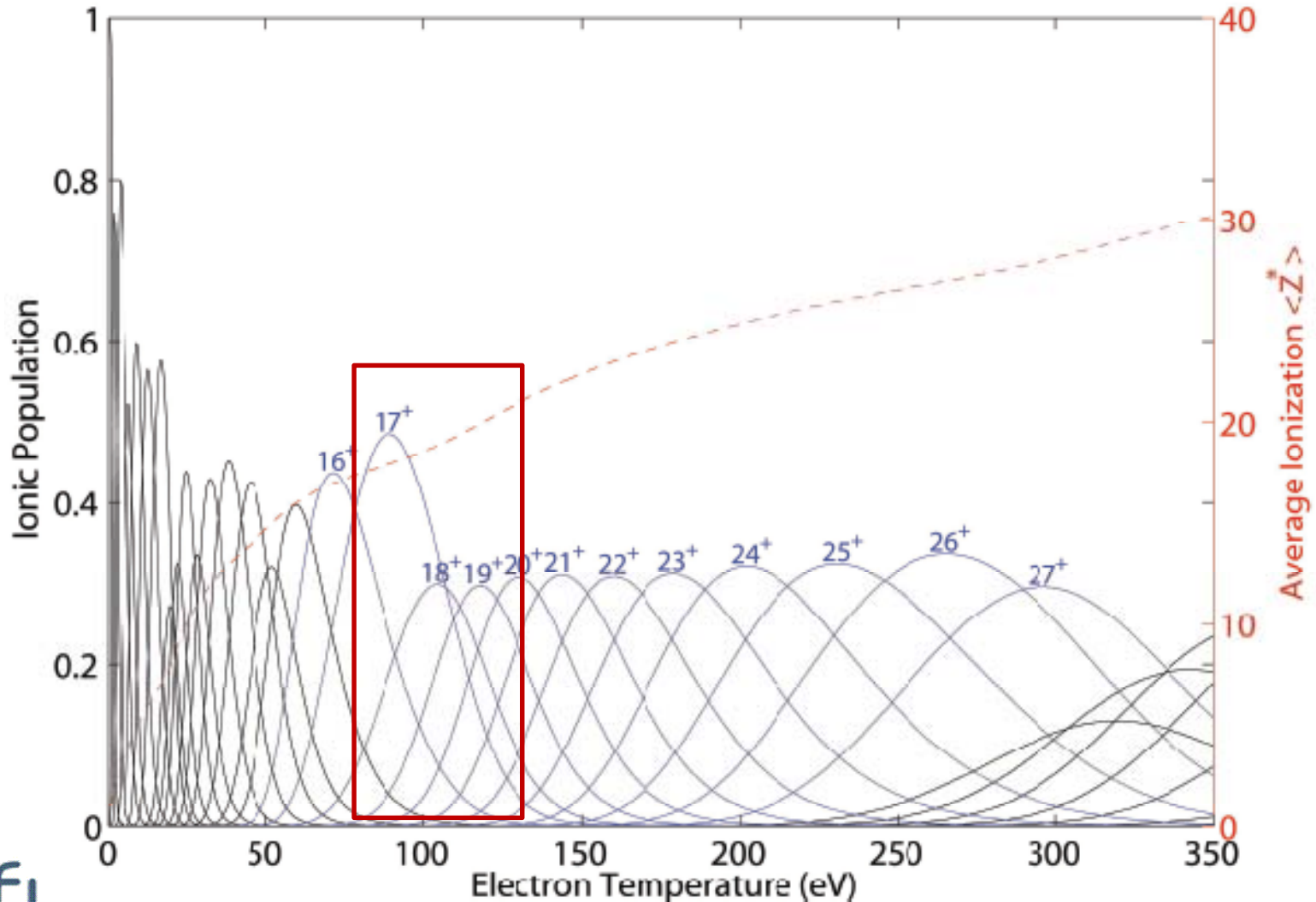
$\lambda = 1.06 \mu\text{m}$

$\Phi = (5-8) \times 10^{11} \text{ Wcm}^{-2}$



**Figure 2.** Spectra of terbium ions excited in the vacuum spark (upper trace) and in the laser-produced plasma (bottom trace). \*,  $4f^2-4f5d$  transition array in Tb XVIII classified in the present work.

# Ion populations and average ionization of a Gd plasma as a function of $T_e$ computed with the CR model.



# Power Density Requirements

The laser power density required lies in the range

$2 \times 10^{12} - 10^{13} \text{ Wcm}^{-2}$   
@  $\lambda = 1.06 \mu\text{m}$

$10^{11} - 10^{12} \text{ Wcm}^{-2}$   
@  $\lambda = 10.6 \mu\text{m}$

Next Step: Calculations for emission from different ions

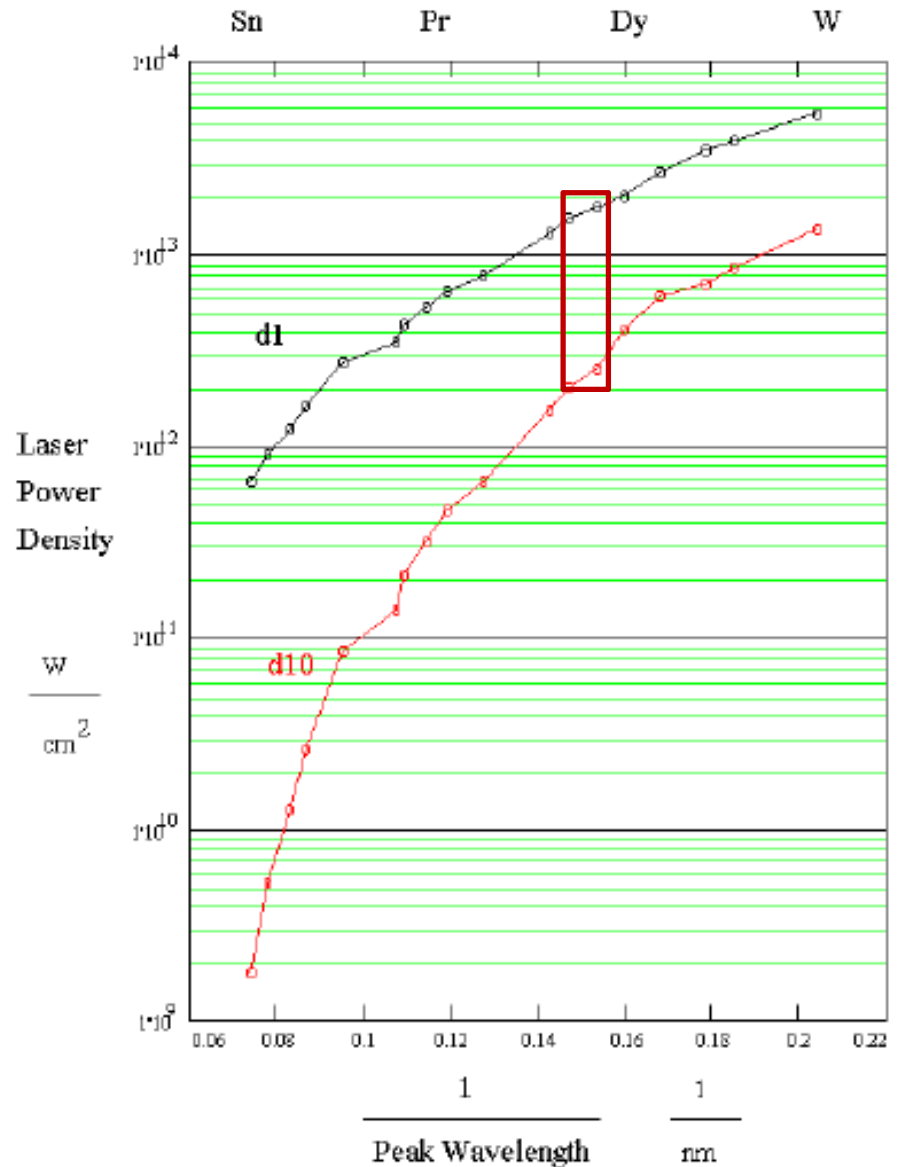


Fig. 5a: Approx. laser power density required for the RbI and PdI like isoelectronic sequences

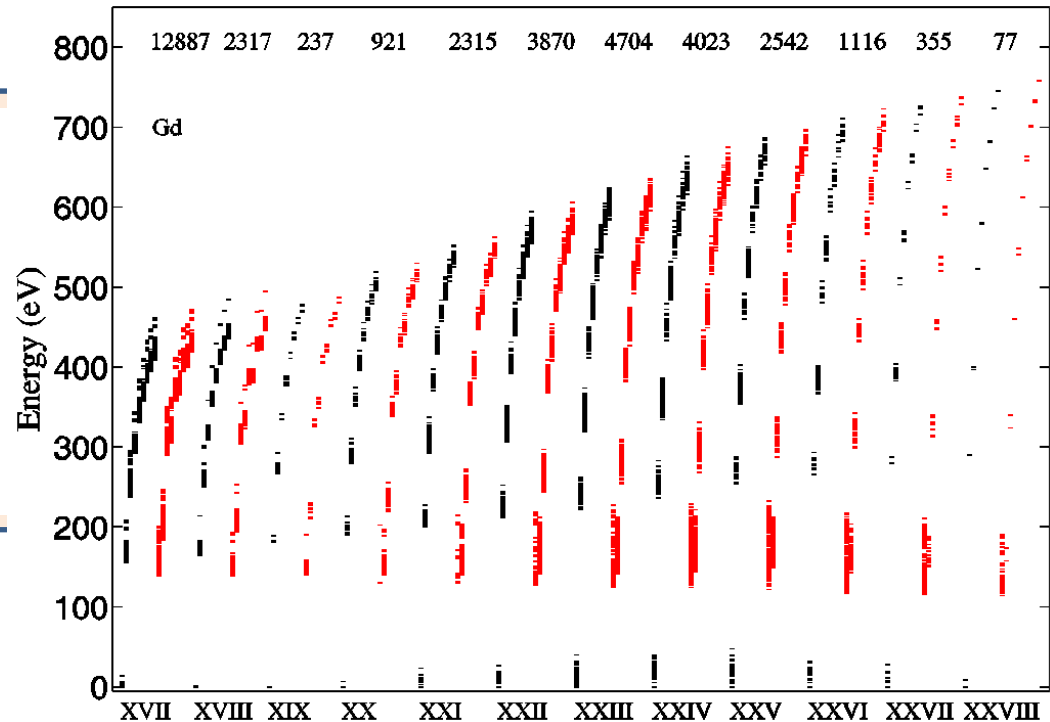
# Calculations for Gd and Tb

Singly excited configurations of Gd and Tb ions included in the calculations

Gd XVII - Gd XVIII	Gd XIX	Gd XX - Gd XXVIII
Tb XVIII - Tb XIX	Tb XX	Tb XXI - Tb XXIX
$4p^6 4d^{10} 4f^M$	$4p^6 4d^{10}$	$4p^6 4d^N$
$4p^6 4d^9 4f^{M+1}$	$4p^6 4d^9 nl$	$4p^6 4d^{N-1} nl$
$4p^6 4d^9 4f^M nl$		$4p^5 4d^{N+1}$
$(n \leq 8, l \leq 3, M \leq 2) (1 \leq N \leq 10)$		

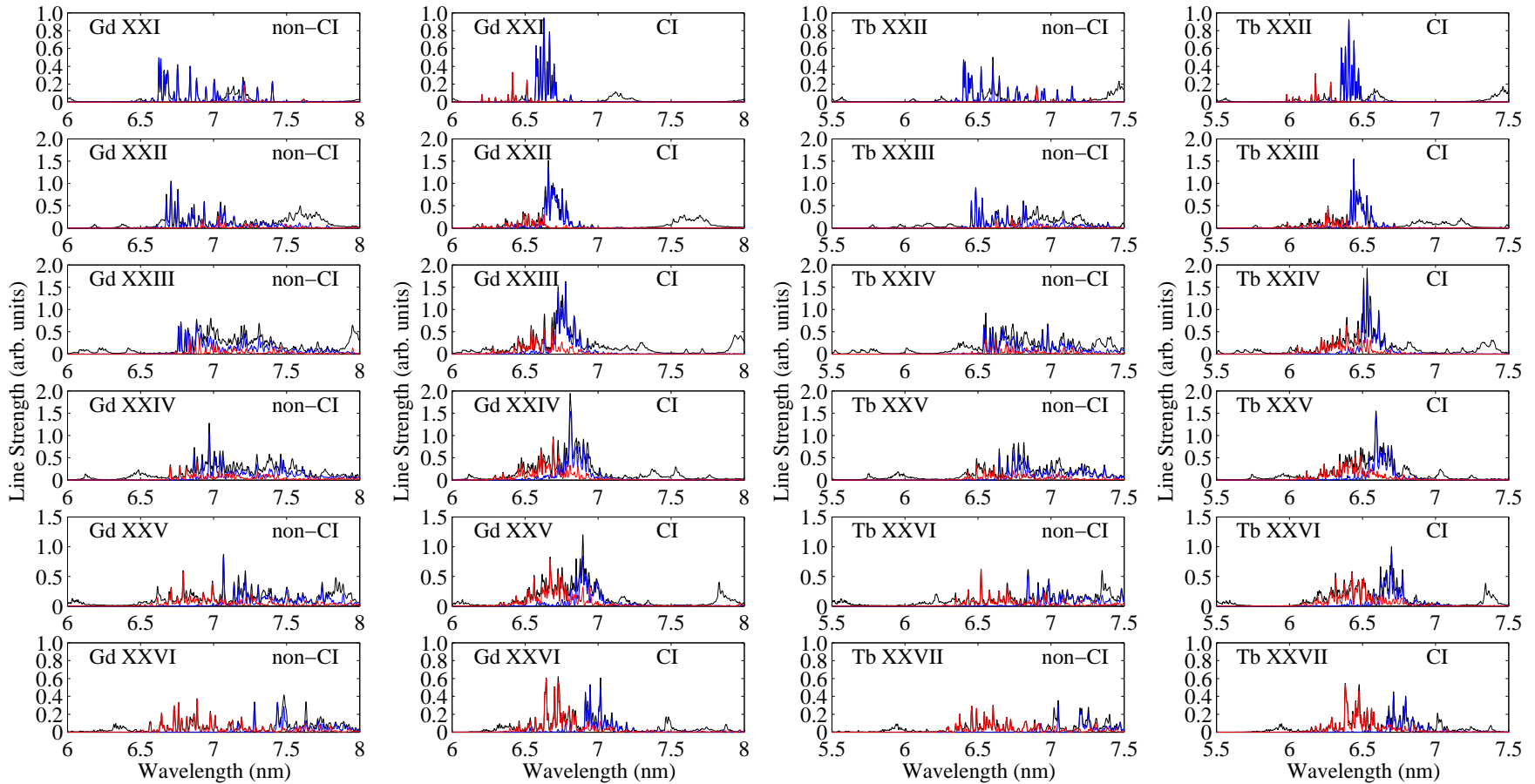
Problem, low ion stages contain open 4f (and 5p) subshells, difficult to calculate.

*(Kilbane and O'Sullivan JAP in press)*



Energy levels of  $Gd^{16+} - Gd^{27+}$  computed with the FAC code including CI. The number of states of each ion is shown at the top.

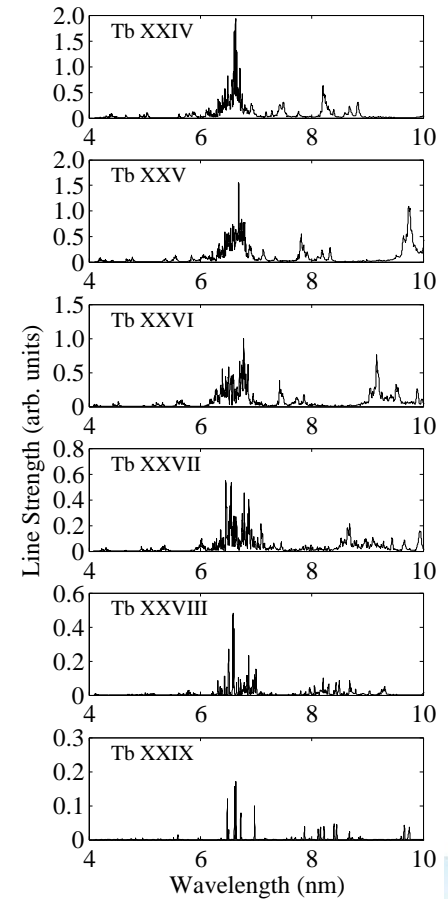
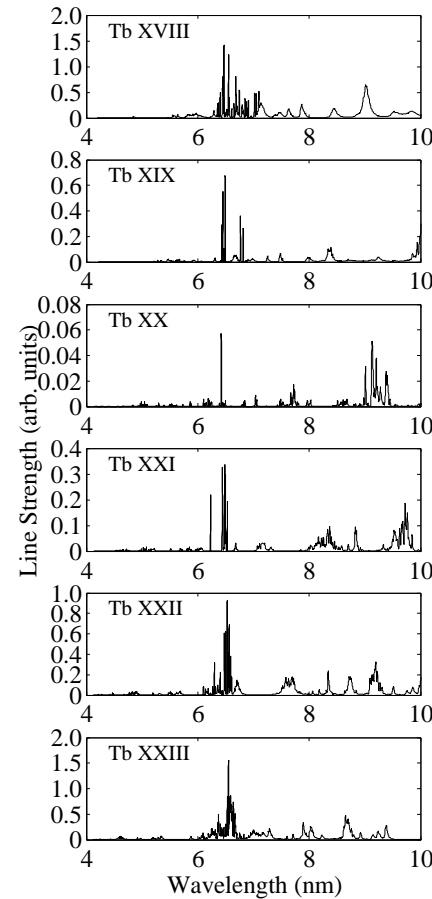
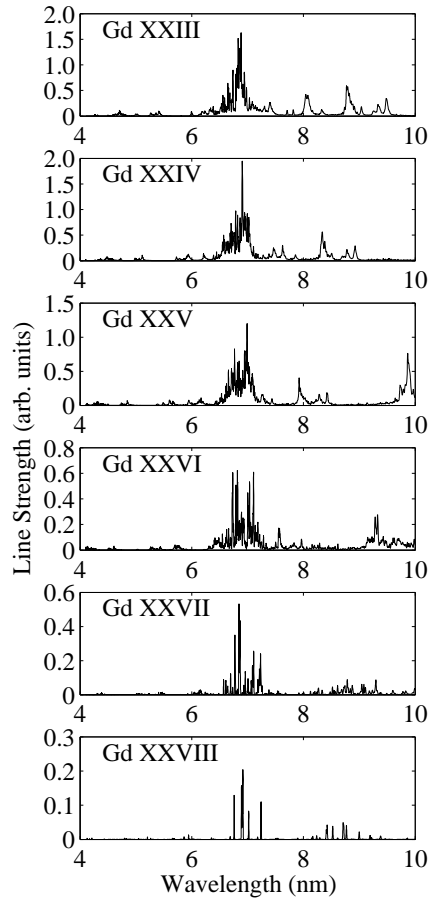
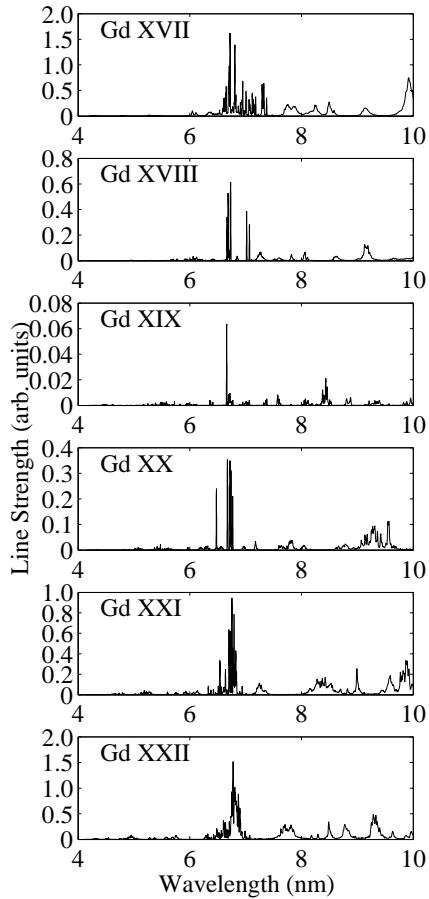
# Effects of CI in Gd and Tb Spectra



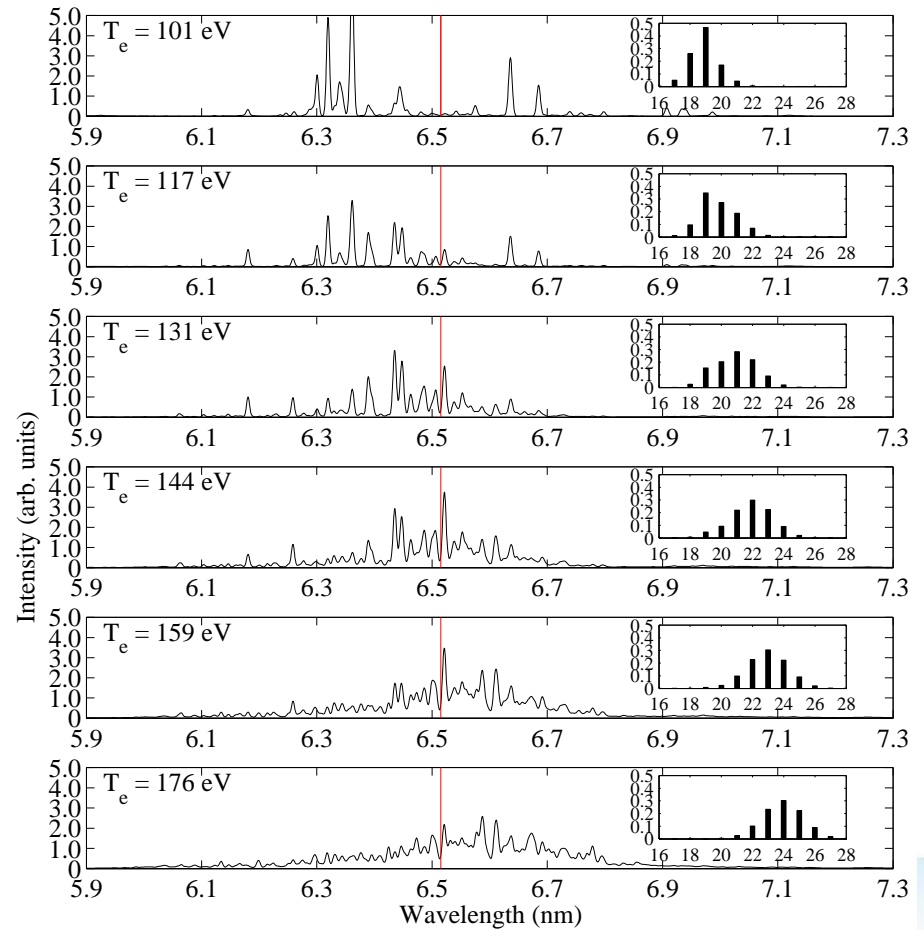
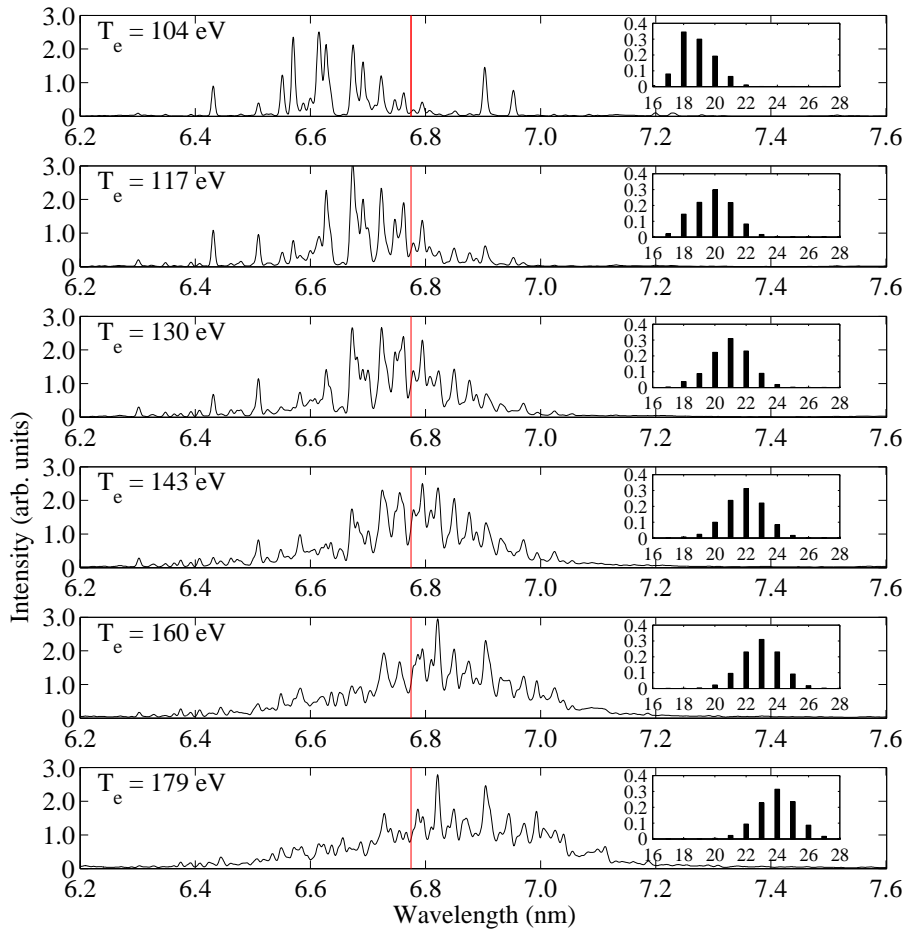
Gd<sup>20+</sup> - Gd<sup>25+</sup>, and Tb<sup>21+</sup> - Tb<sup>26+</sup>, spectra excluding CI (left) and including (right). 4d -4f (blue), 4p -4d (red) and all transitions (black)

CI not as effective at spectral narrowing in highest stages

# Line Strengths of $Gd^{16+}$ - $Gd^{27+}$ and $Tb^{17+}$ - $Tb^{28+}$ including CI

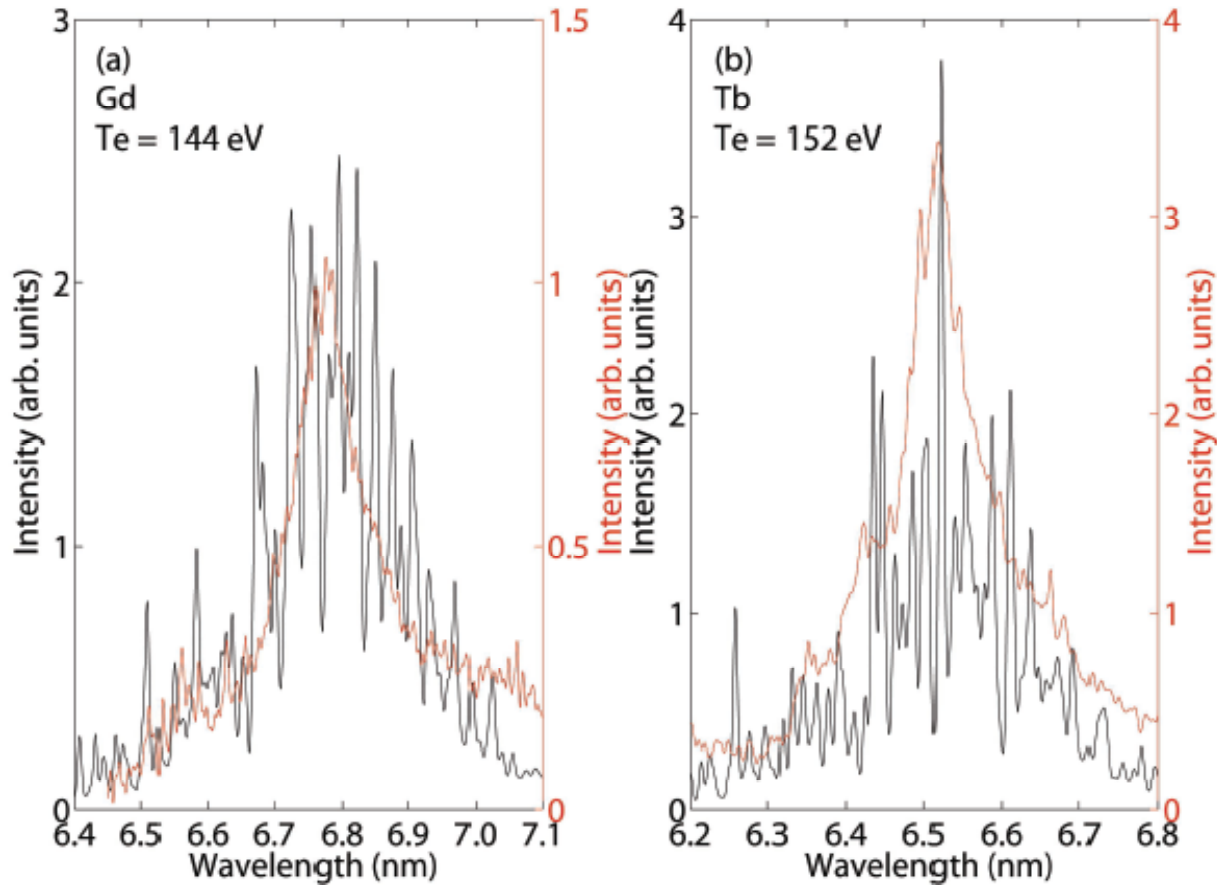


# Emission of Gd and Tb at various electron temperatures $T_e$





# Theoretical and experimental (Churilov et al) Gd and Tb spectra

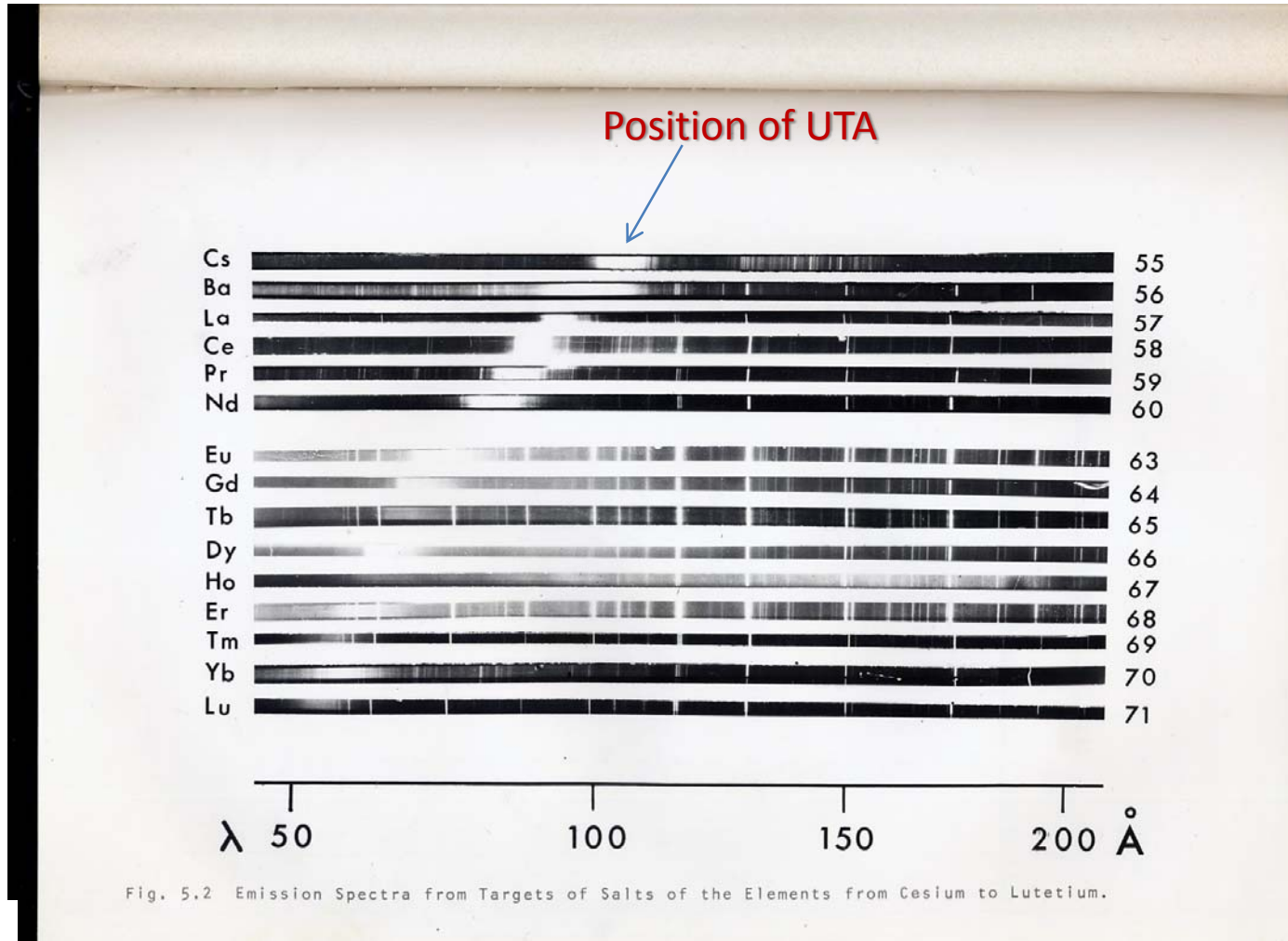


Other results will be discussed in:

***Rare-earth Plasma Extreme Ultraviolet Sources at 6.5-6.7 nm for Next Generation Semiconductor Lithography (P6)***

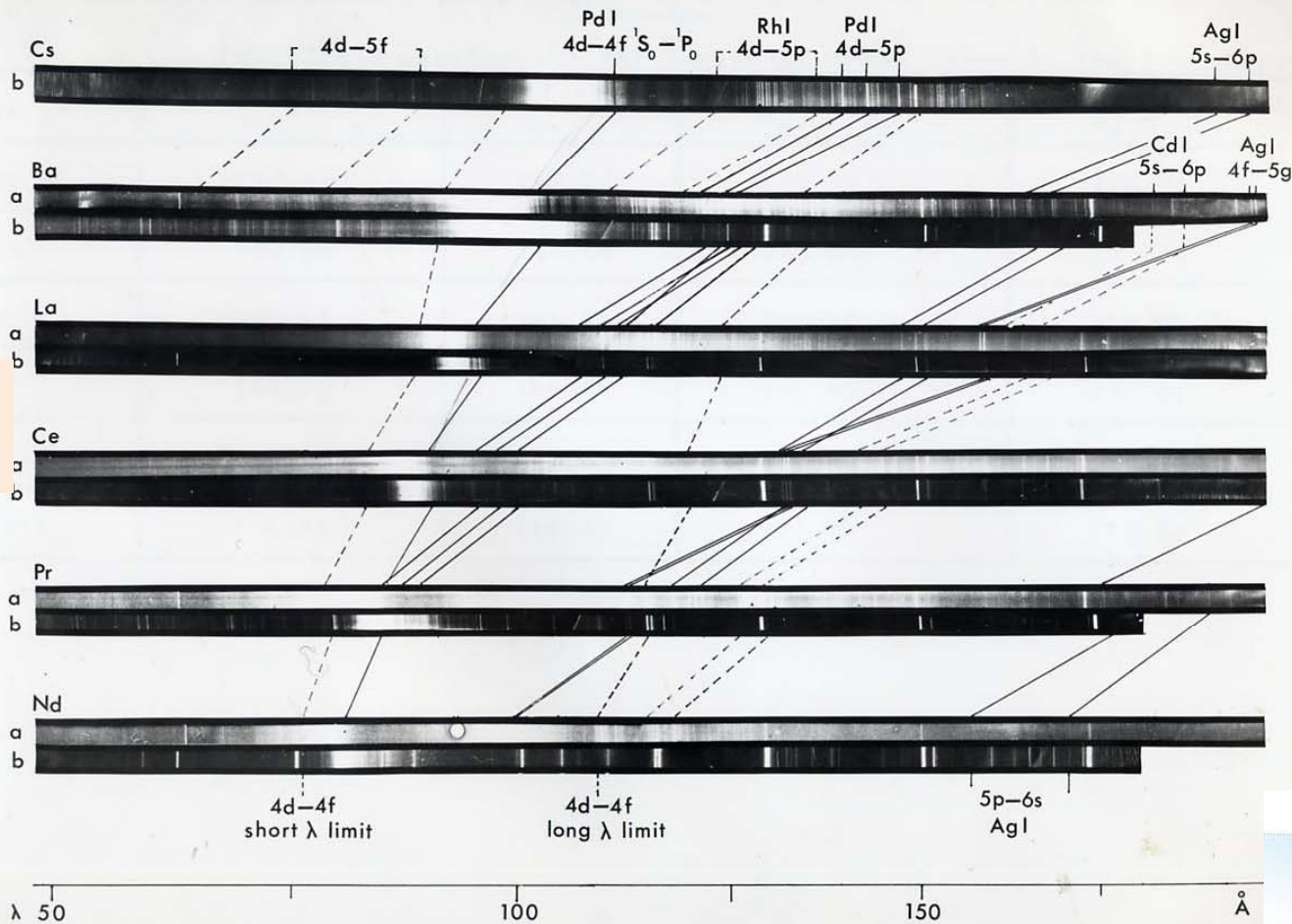
*Takeshi Higashiguchi, Utsunomiya University*

# $\Delta n = 0, n = 4$ UTA in other elements



Impurity lines are O V, O VI

# At low concentration get high spectral purity and low opacity



a: Metal Target  
b: Salt Target

Fig. 5.4 Emission Spectra of the elements from Cs to Nd. (a) refers to Metallic (b) refers to Salt Spectra

# Ground configurations of ions in stages V – XVII for elements lanthanum through hafnium.

	V	VI	VII	VIII	IX	X	XI	XII	XIII	XIV	XV	XVI	XVII
La	$5s^2 5p^5$	$5s^2 5p^4$	$5s^2 5p^3$	$5s^2 5p^2$	$5s^2 5p$	$5s^2$	$5s$	$4d^{10}$	$4d^9$	$4d^8$	$4d^7$	$4d^6$	$4d^5$
Ce	$5s^2 5p^5$	$5s^2 5p^5$	$5s^2 5p^4$	$5s^2 5p^3$	$5s^2 5p^2$	$5s^2 5p$	$5s^2$	$5s$	$4d^{10}$	$4d^9$	$4d^8$	$4d^7$	$4d^6$
Pr	$5p^6 4f$	$5s^2 5p^6$	$5s^2 5p^5$	$5s^2 5p^4$	$5s^2 5p^3$	$5s^2 5p^2$	$5s^2 4f$	$5s^2$	$5s$	$4d^{10}$	$4d^9$	$4d^8$	$4d^7$
Nd	$5p^6 4f^2$	$5p^6 4f$	$5s^2 5p^6$	$5s^2 5p^5$	$5p^3 4f$	$5p^2 4f$	$5s^2 4f^2$	$5s^2 4f$	$5s^2$	$5s$	$4d^{10}$	$4d^9$	$4d^8$
Pm	$5p^6 4f^3$	$5p^6 4f^2$	$5p^6 4f$	$5p^5 4f$	$5p^3 4f^2$	$5p^2 4f^2$	$5s^2 4f^3$	$5s^2 4f^2$	$5s^2 4f$	$5s^2$	$4f$	$4d^{10}$	$4d^9$
Sm	$5p^6 4f^4$	$5p^6 4f^3$	$5p^6 4f^2$	$5p^5 4f^2$	$5p^3 4f^3$	$5p^2 4f^3$	$5s^2 4f^4$	$5s^2 4f^3$	$5s^2 4f^2$	$5s^2 4f$	$5s 4f$	$4f$	$4d^{10}$
Eu	$5p^6 4f^5$	$5p^6 4f^4$	$5p^6 4f^3$	$5p^5 4f^3$	$5p^3 4f^4$	$5p^2 4f^4$	$5s^2 4f^5$	$5s^2 4f^4$	$5s^2 4f^3$	$5s^2 4f^2$	$5s 4f^2$	$4f^2$	$4f$
Gd	$5p^6 4f^6$	$5p^6 4f^5$	$5p^6 4f^4$	$5p^5 4f^4$	$5p^4 4f^4$	$5p^2 4f^5$	$5s^2 4f^6$	$5s^2 4f^5$	$5s^2 4f^4$	$5s^2 4f^3$	$5s 4f^3$	$4f^3$	$4f^2$
Tb	$5p^6 4f^7$	$5p^6 4f^6$	$5p^6 4f^5$	$5p^5 4f^5$	$5p^4 4f^5$	$5p^2 4f^6$	$5s^2 4f^7$	$5s^2 4f^6$	$5s^2 4f^5$	$5s^2 4f^4$	$5s 4f^4$	$4f^4$	$4f^3$
Dy	$5p^6 4f^8$	$5p^6 4f^7$	$5p^6 4f^6$	$5p^5 4f^6$	$5p^4 4f^6$	$5p^2 4f^7$	$5p 4f^7$	$5s^2 4f^7$	$5s^2 4f^6$	$5s^2 4f^5$	$5s^2 4f^4$	$5s 4f^4$	$4f^5$
Ho	$5p^6 4f^9$	$5p^6 4f^8$	$5p^6 4f^7$	$5p^5 4f^7$	$5p^4 4f^7$	$5p^2 4f^8$	$5p 4f^8$	$5s^2 4f^8$	$5s^2 4f^7$	$5s^2 4f^6$	$5s^2 4f^5$	$5s 4f^5$	$4f^6$
Er	$5p^6 4f^{10}$	$5p^6 4f^9$	$5p^6 4f^8$	$5p^5 4f^8$	$5p^4 4f^8$	$5p^2 4f^9$	$5p 4f^9$	$5s^2 4f^9$	$5s^2 4f^8$	$5s^2 4f^7$	$5s^2 4f^6$	$5s 4f^6$	$4f^6$
Tm	$5p^6 4f^{11}$	$5p^6 4f^{10}$	$5p^6 4f^9$	$5p^5 4f^9$	$5p^4 4f^9$	$5p^2 4f^{10}$	$5p 4f^{10}$	$5s^2 4f^{10}$	$5s^2 4f^9$	$5s^2 4f^8$	$5s^2 4f^7$	$5s 4f^7$	$4f^7$
Yb	$5p^6 4f^{12}$	$5p^6 4f^{11}$	$5p^6 4f^{10}$	$5p^5 4f^9$	$5p^4 4f^{10}$	$5p^3 4f^{10}$	$5p 4f^{11}$	$5s^2 4f^{11}$	$5s^2 4f^{10}$	$5s^2 4f^9$	$5s^2 4f^8$	$5s 4f^8$	$4f^8$
Lu	$5p^6 4f^{13}$	$5p^6 4f^{12}$	$5p^6 4f^{11}$	$5p^5 4f^{10}$	$5p^4 4f^{11}$	$5p^3 4f^{11}$	$5p 4f^{12}$	$5s^2 4f^{12}$	$5s^2 4f^{11}$	$5s^2 4f^{10}$	$5s^2 4f^9$	$5s 4f^9$	$4f^9$

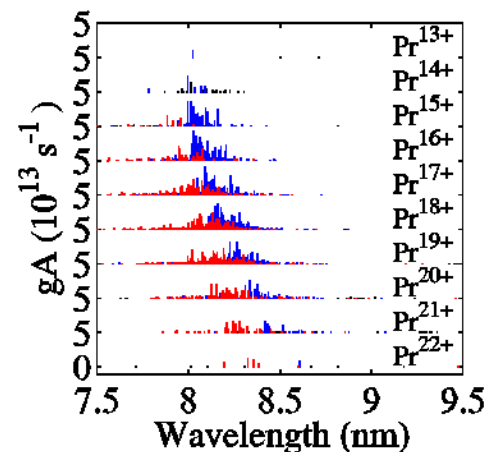
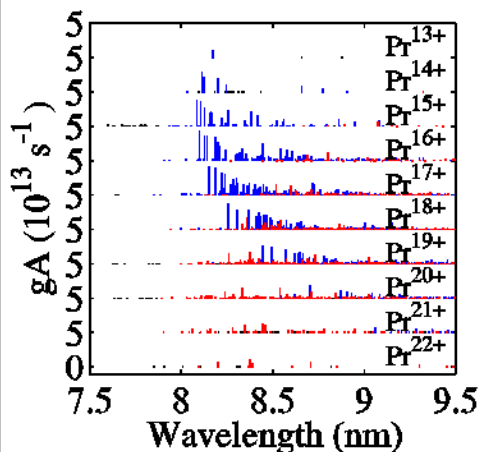
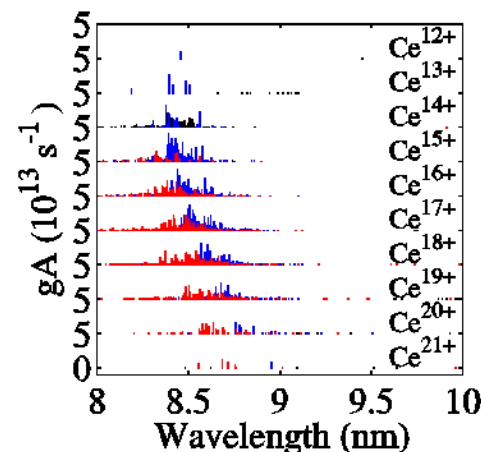
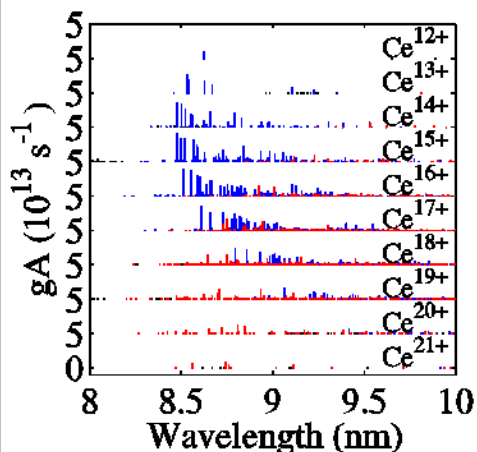
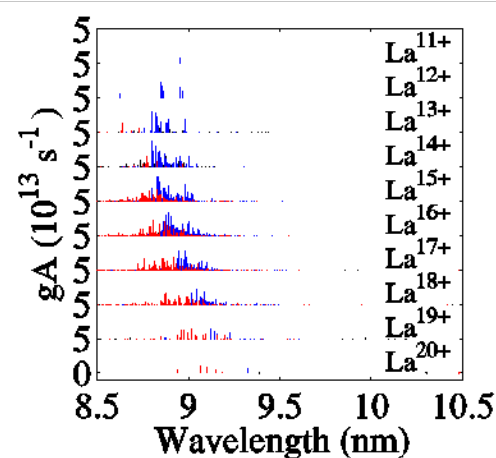
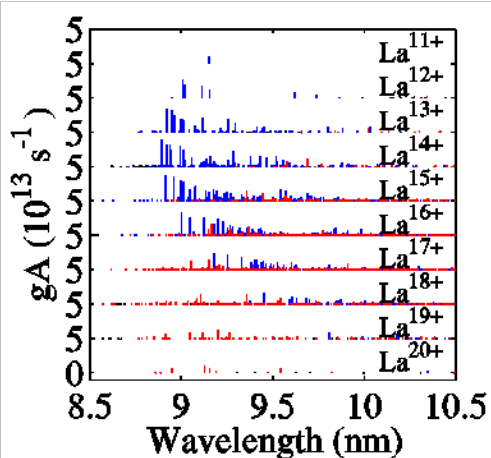
Discrepancies between the current table and Carroll and O'Sullivan (1982) are highlighted in red.

# Pd-like through Rb-like spectra of La, Ce and Pr

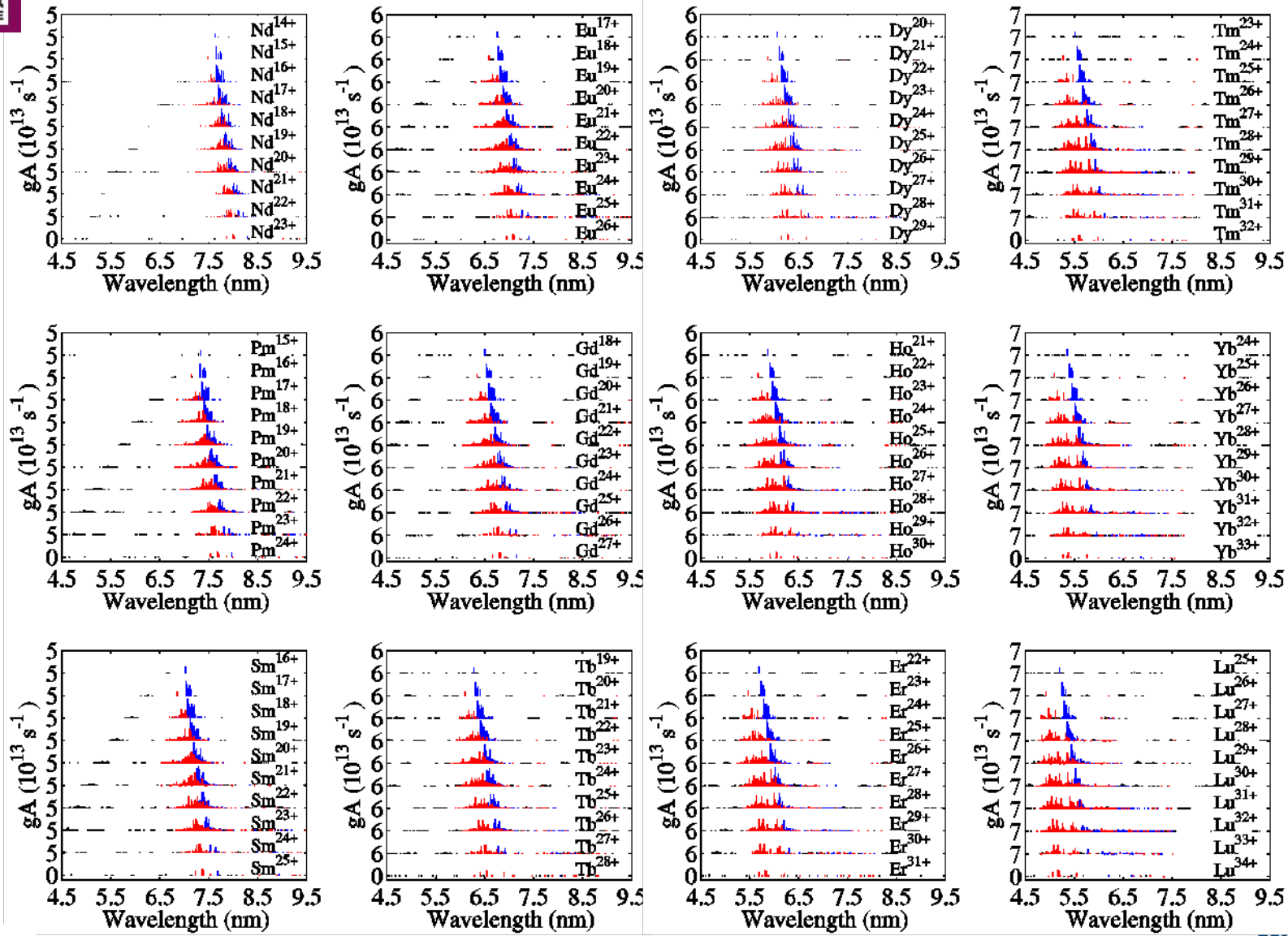
Excluding CI (left)  
Including CI (right).

4d - 4f (blue),  
4p - 4d (red) and  
all transitions (black)

*(Kilbane and O'Sullivan PRA in press)*



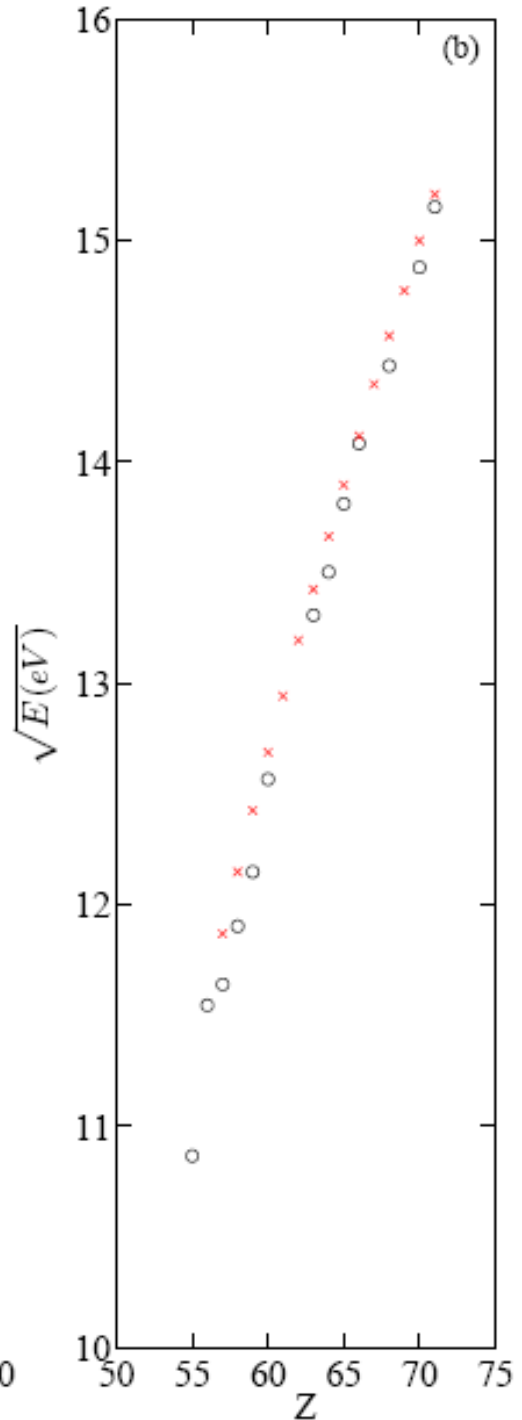
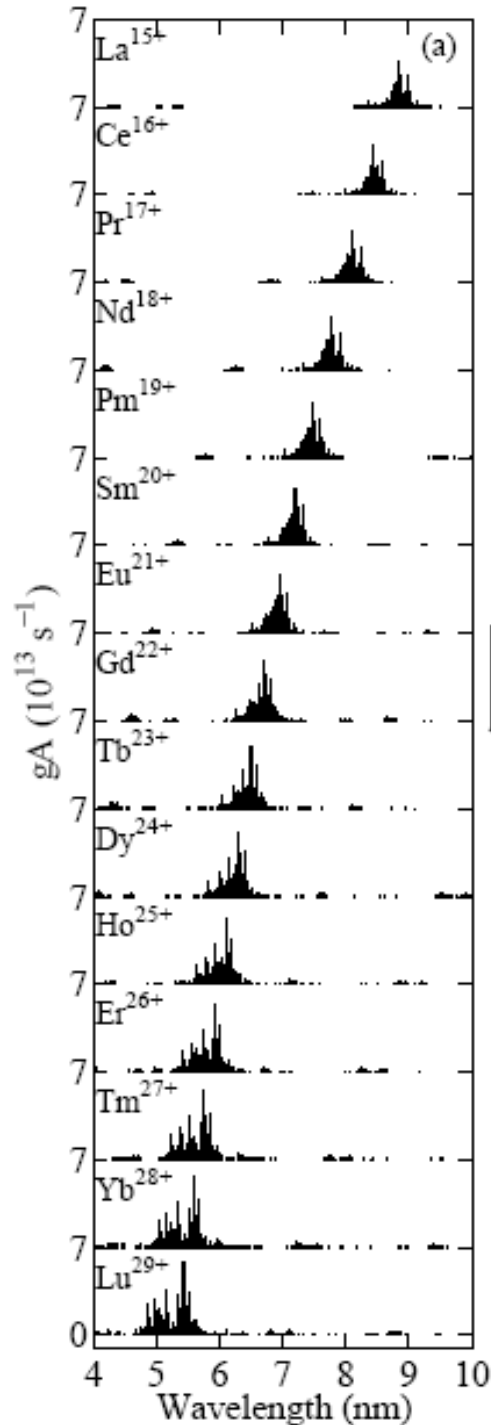
# Pd-like through Rb-like spectra of Nd through Lu



4d - 4f (blue), 4p - 4d (red) and all transitions (black)

# Maximum peak emission from $\Delta n = 0, 4 - 4$ UTAs in the lanthanides.

Dependence of UTA transition energies on Z.  
 O'Sullivan and Carroll 1982(o),  
 current work (x)



# Conclusion

- $\Delta n = 0$ ,  $n = 4 - 4$  UTA provide bright EUV sources in the 5 - 13.5 nm range
- Broadly same physics as Sn sources, but ion stages with 4d subshell greater than half full now more important (opposite to Sn case)
- Opacity an issue...low density targets or CO<sub>2</sub> plasmas
- Strongest lines expected from Ag-like and Pd-like ions.
- Emission bandwidth less than Sn and narrowest around Ce/Nd.



# Thank You!

Acknowledgement:

This work was supported by Science Foundation Ireland under Principal Investigator Grant 07/IN.1/I1771 and Marie Curie FP7 –People-IAPP Grant FIRE