



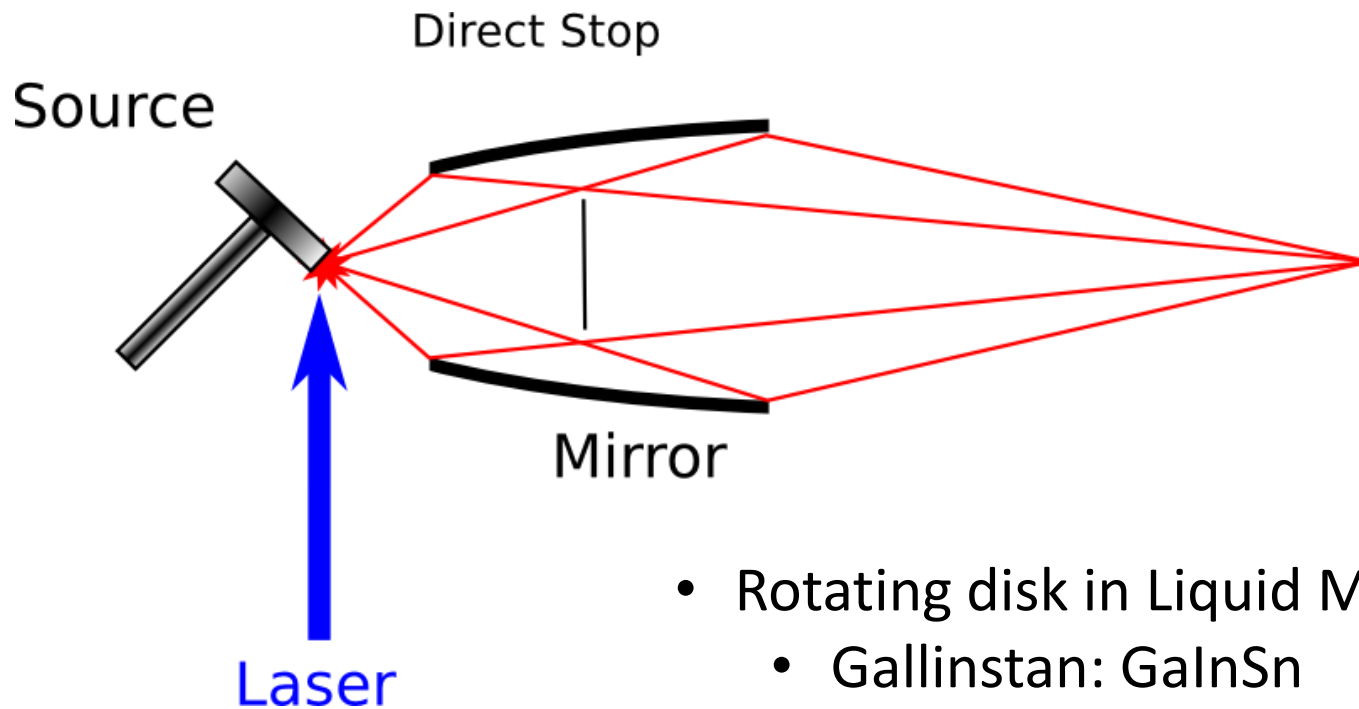
# NewLambda *Technologies*

## **TUNABLE, HIGH BRIGHTNESS LAB-SCALE SOFT X-RAY PHOTONS**

Paul Sheridan, Fergal O Reilly, Padraig Dunne,  
Emma Sokell and Kenneth Fahy

# STAN™

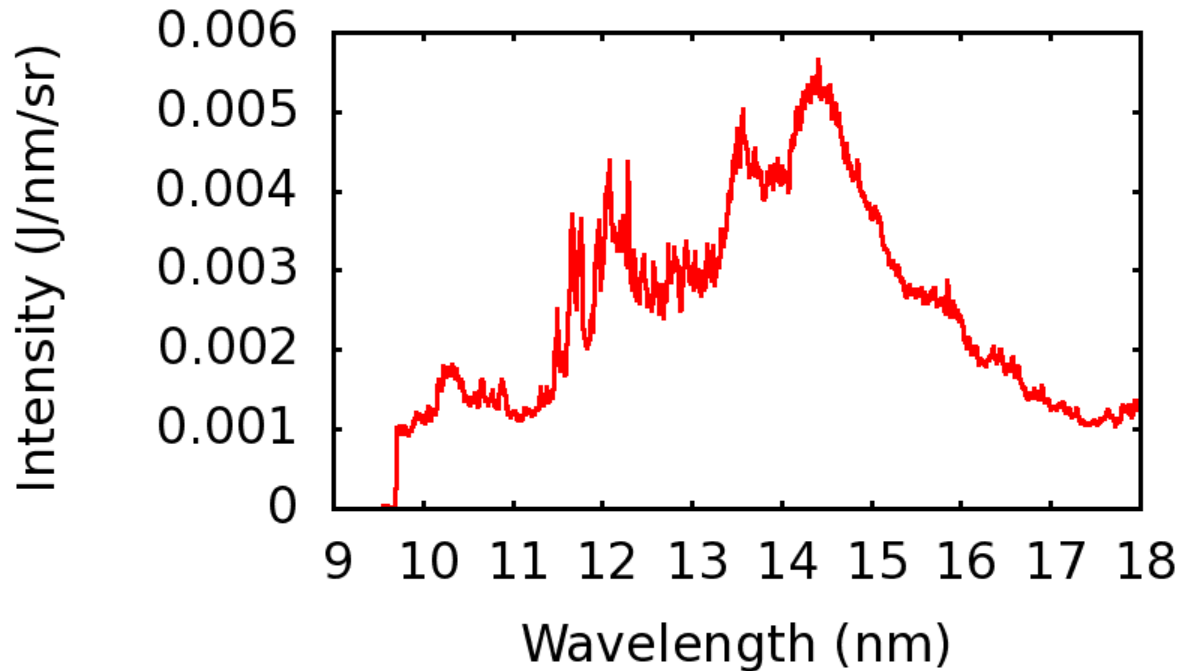
- Source Concept



- Rotating disk in Liquid Metal
  - Gallinstan: GaInSn
- Mirror also rotating in Liquid Metal

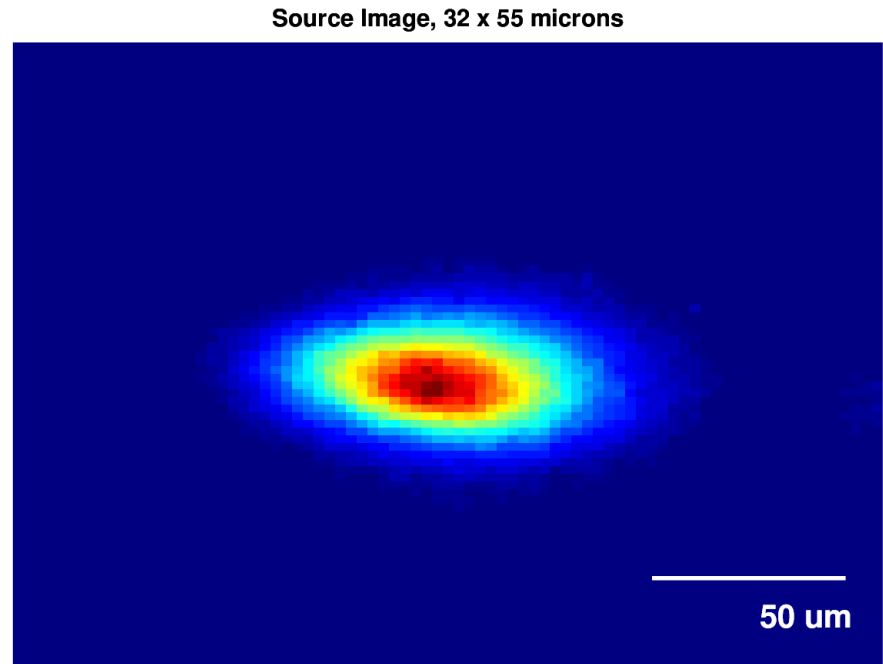
# Characterisation

- Spectroscopy,  $\frac{1}{4}$  m absolutely calibrated



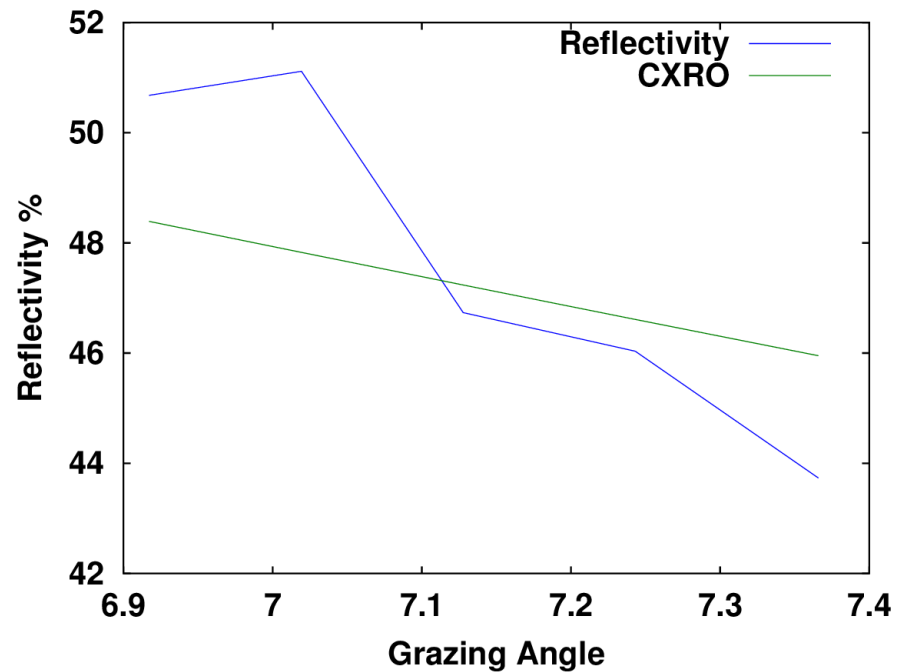
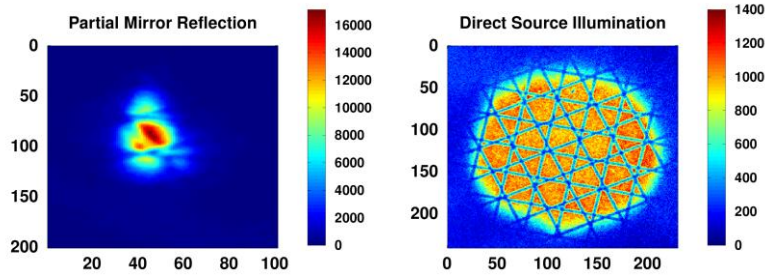
# Characterisation

- Multilayer (Mo/Si) mirrors
  - Concave
  - Flat
- Zirconium filter
- Imaged at 45 degrees



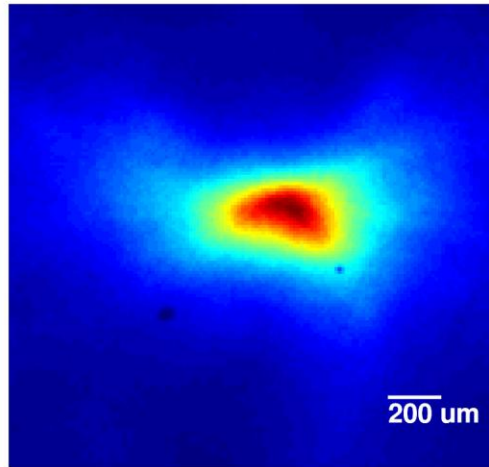
# Characterisation

- Mirror Reflectivity
- Measured in-situ

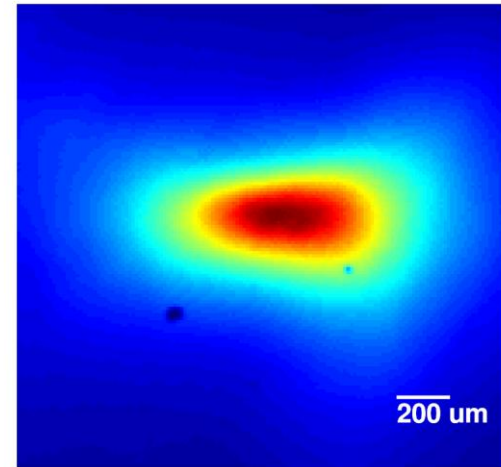


# Intermediate Focus

IF: Single frame, single shot, 300 x 600 microns FWHM



IF: Averages 100 frames, 400 x 850 microns FWHM

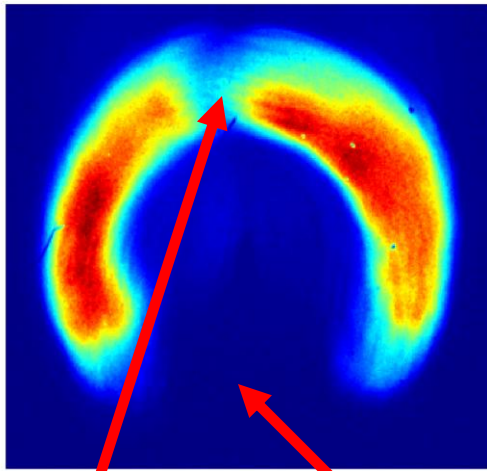


Collector Mirror has a 10x magnification

# Extra Focal Ring

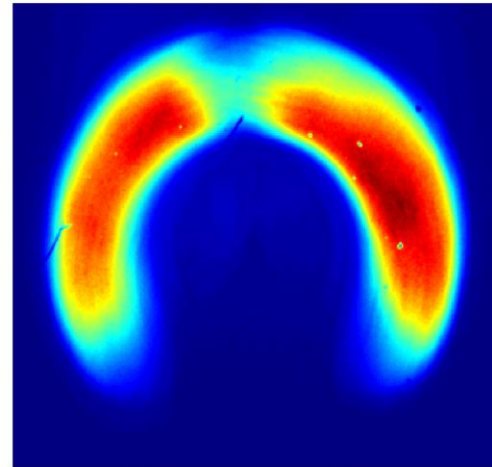
- Camera 60 mm extra focal

STAN, Extrafocal Ring, Single Frame, 200 Shots/Frame



Direct Stop Mount

STAN, Extrafocal Ring, Averaged 50 Frames



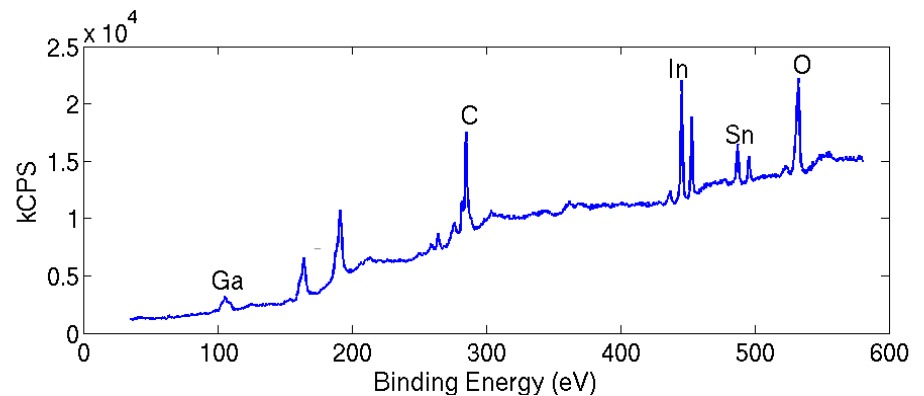
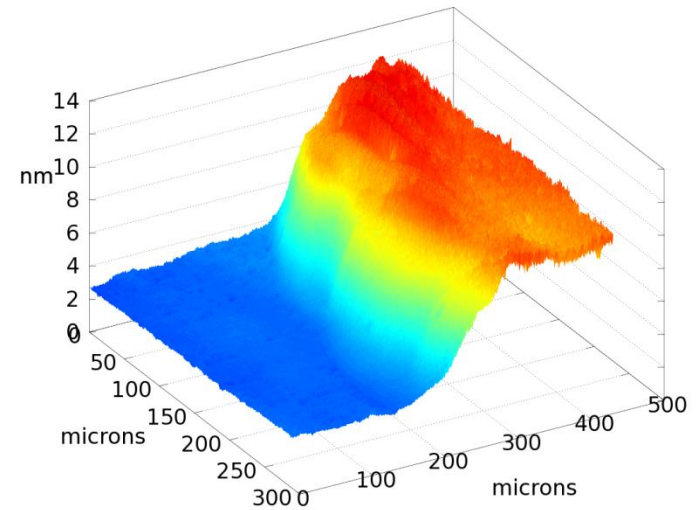
Collector partially submerged  
in liquid bath.

# IF Debris Results

- Slide before IF capillary
- <2 nm of metal/hour
- No particulates
- XPS compositional analysis
  - 60% C
  - 26% O
  - 14% Liquid Metal

Improvements:

- Increase vacuum level, currently 1e-6 mbar
- Use gas backflow at IF capillary

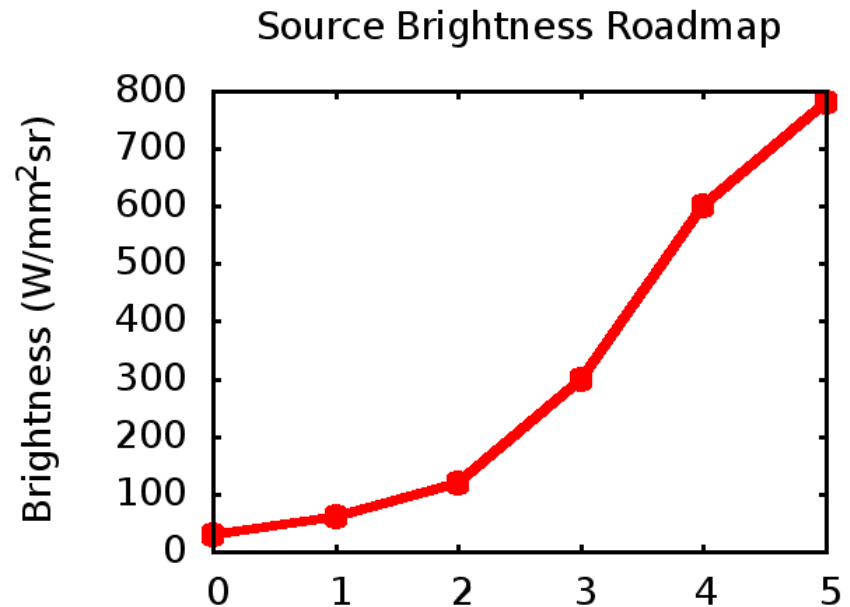




# Brightness

- Current Brightness: 30 W/mm<sup>2</sup>sr
- Clear path to 780 W/mm<sup>2</sup>sr

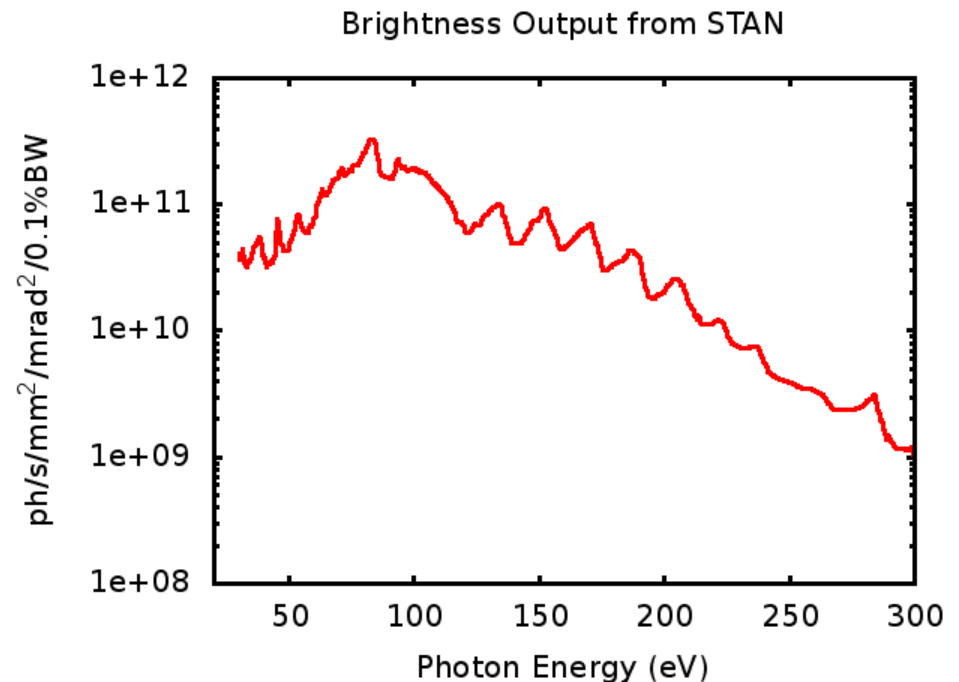
- Total laser input required 200 W  
current 55 W



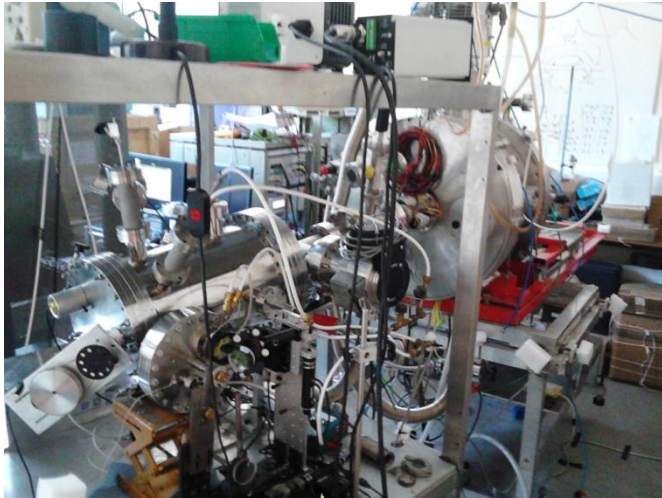
# Applications

## STAN

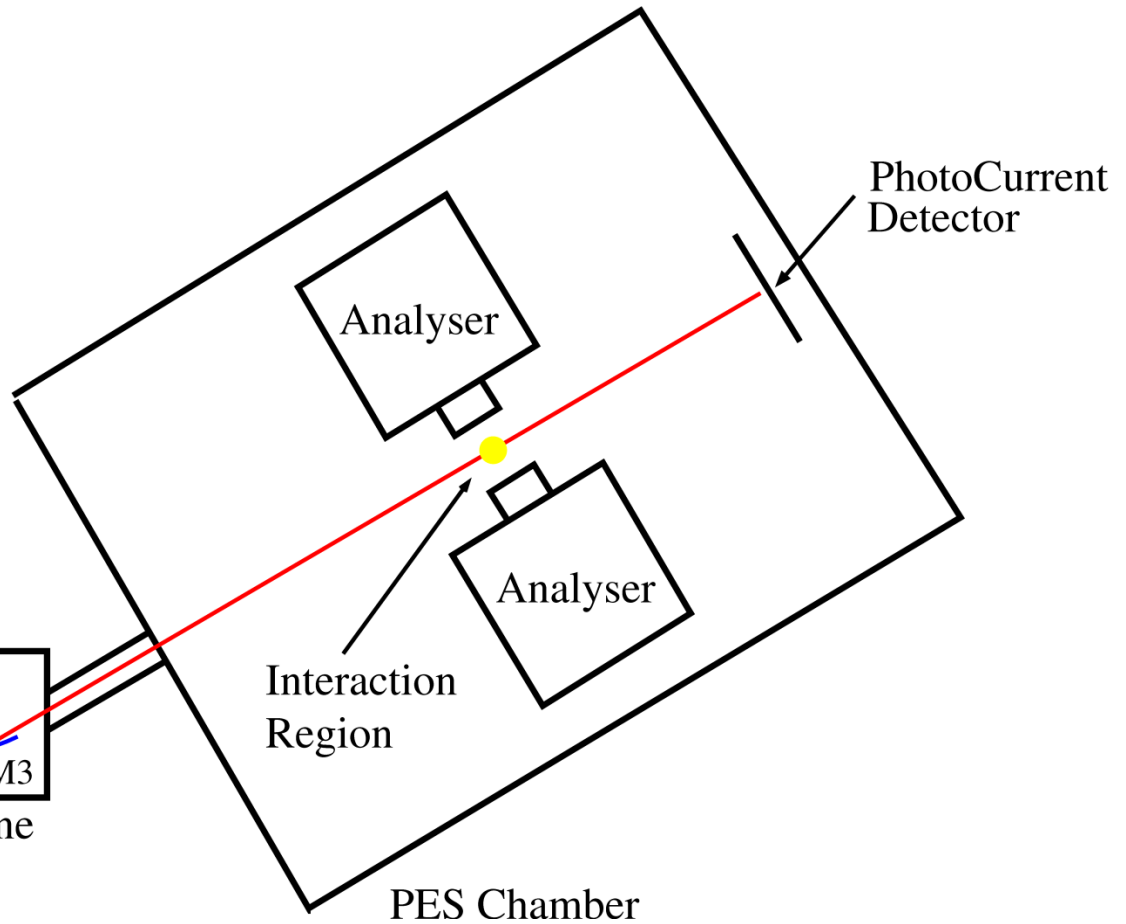
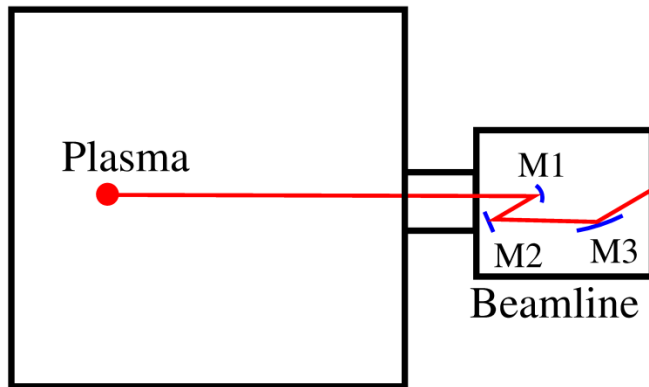
- Broadband output
- Ideal for photoelectron spectroscopy
- In-house PES chamber



# PhotoElectron Spectroscopy

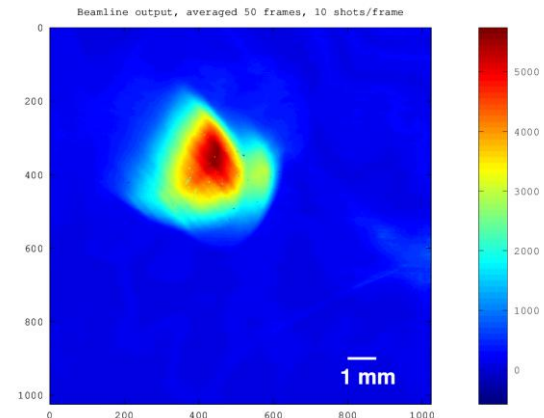
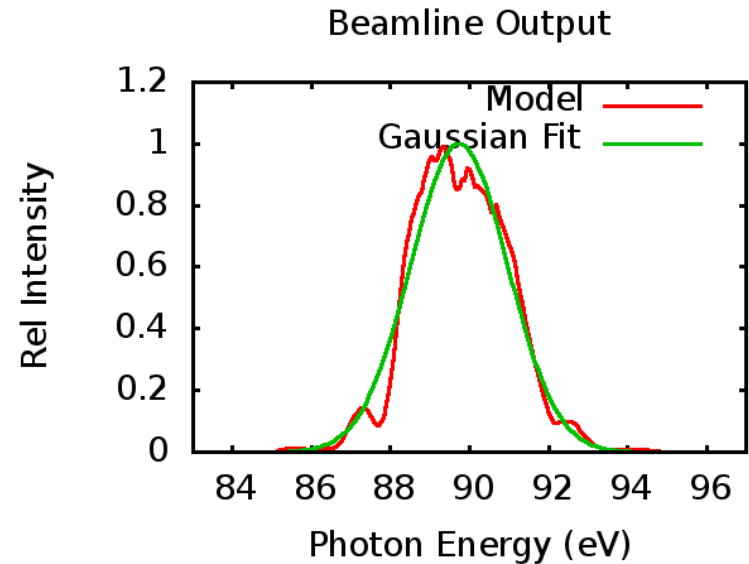


STAN



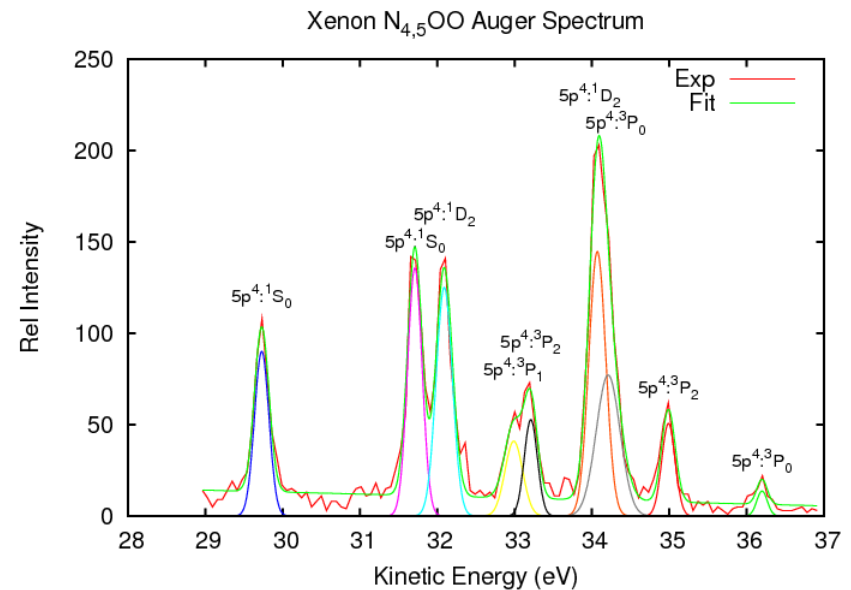
# PES Beamline

- Multilayer mirrors
  - 1 Concave ( $f=125\text{mm}$ )
  - 1 flat
- Spectral Narrowing
- 89 eV
- 3 eV FWHM
- Focused to  $< 3 \times 3 \text{ mm}^2$



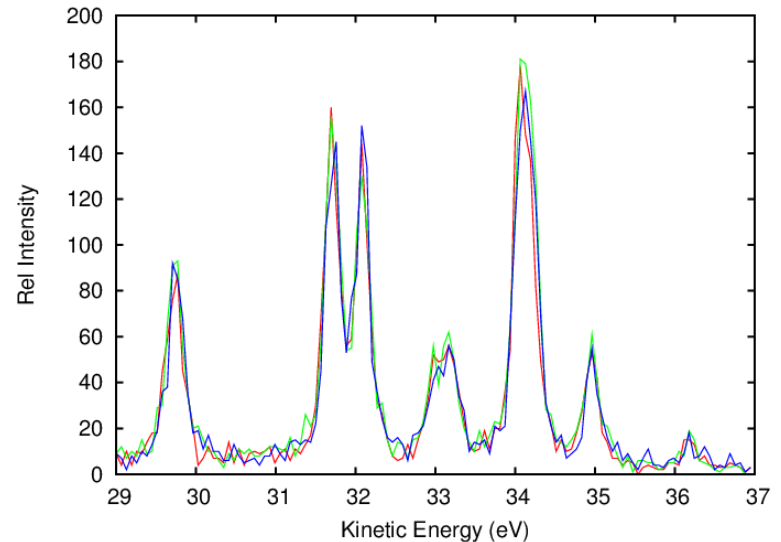
# PES Experiment

- Xenon  $N_{4,5}OO$  Auger Decay
- Acquisition time 23 minutes



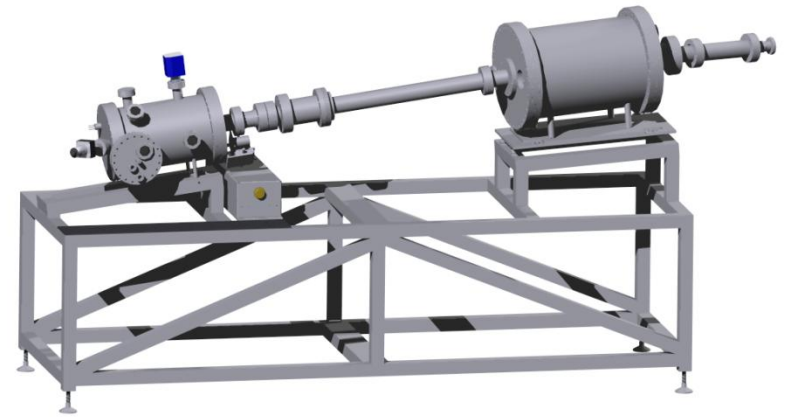
# PES Experiment

- Xenon  $N_{4,5}$ OO Auger Decay
- Acquisition time 23 minutes
- High Stability
  - Repeated 3 times over 4 hours.
  - No variation

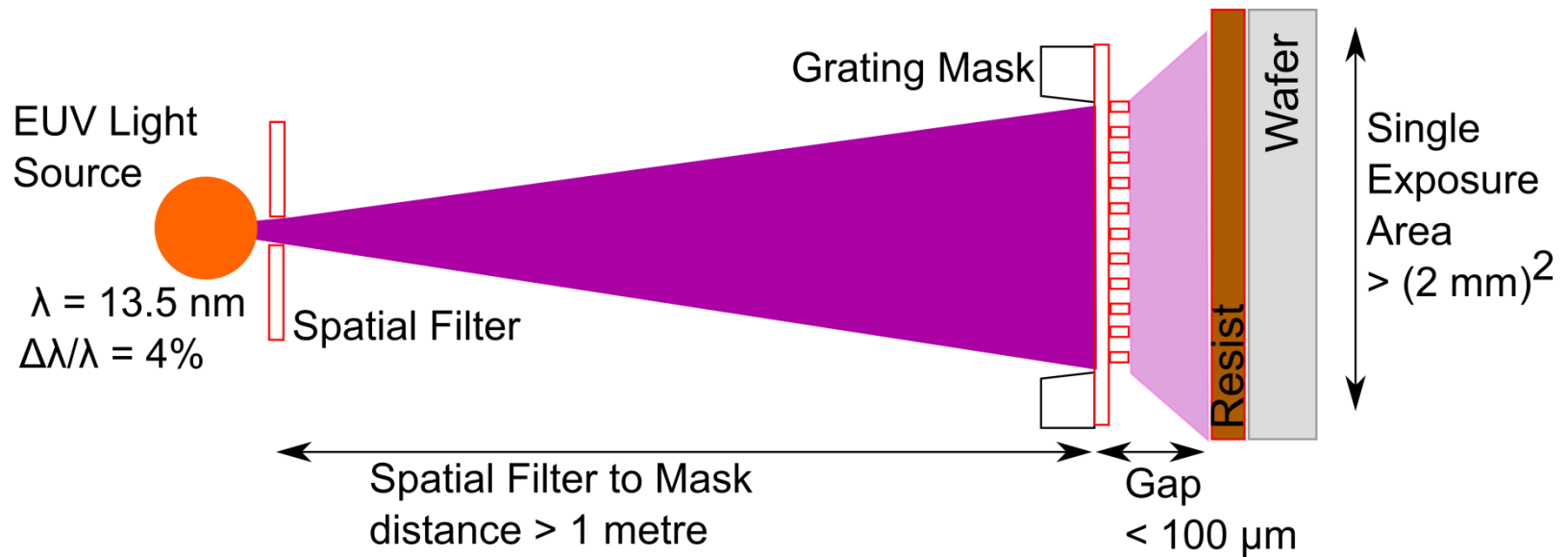


# Ongoing Work

- Building Custom Monochromator
  - PGM Design
  - 10 – 100 eV
  - Resolving Power: >300 to >1200
  - Designed for STAN
- Different designs for broader energy range



# EUV Interference Lithography

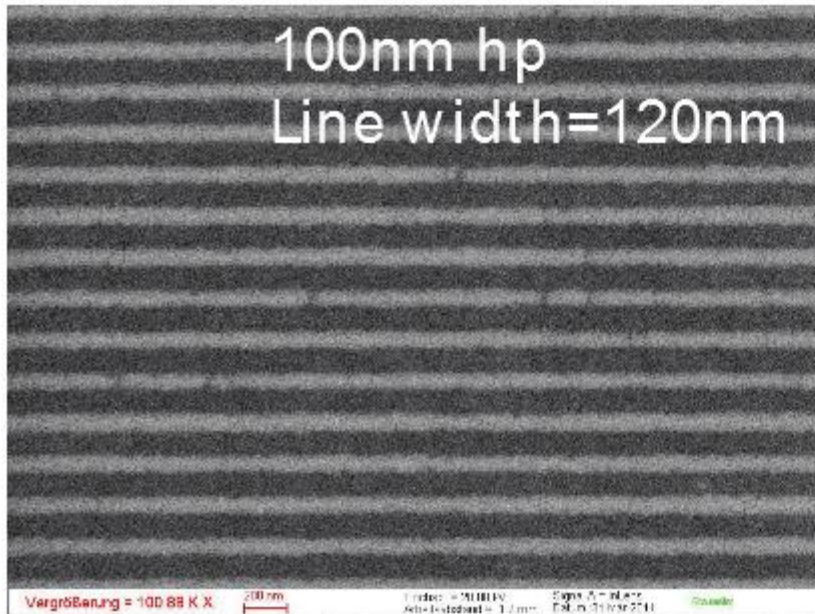


## Talbot Self Imaging

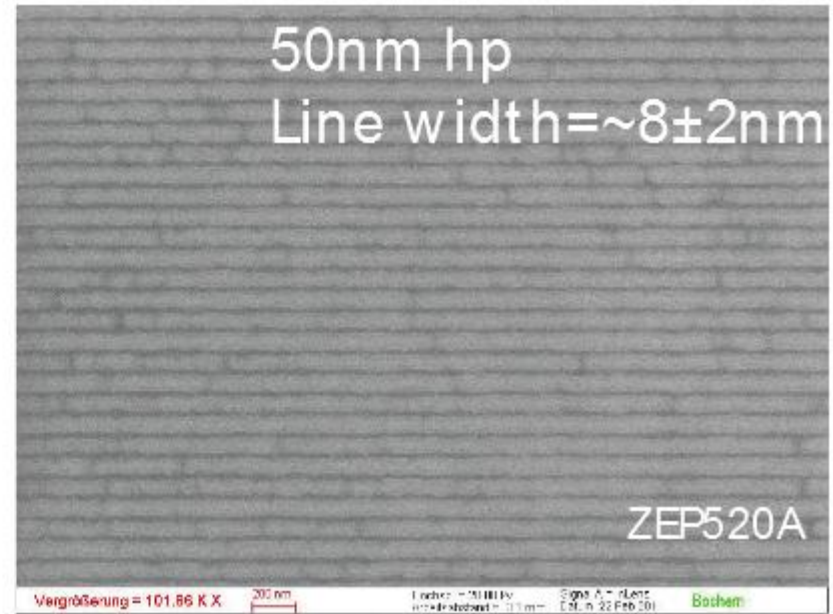
- Periodic Arrays
- HP equal to half the grating period



# EUV Interference Lithography



Distance to mask  $z$  few  $\mu\text{m}$   
Proximity printing

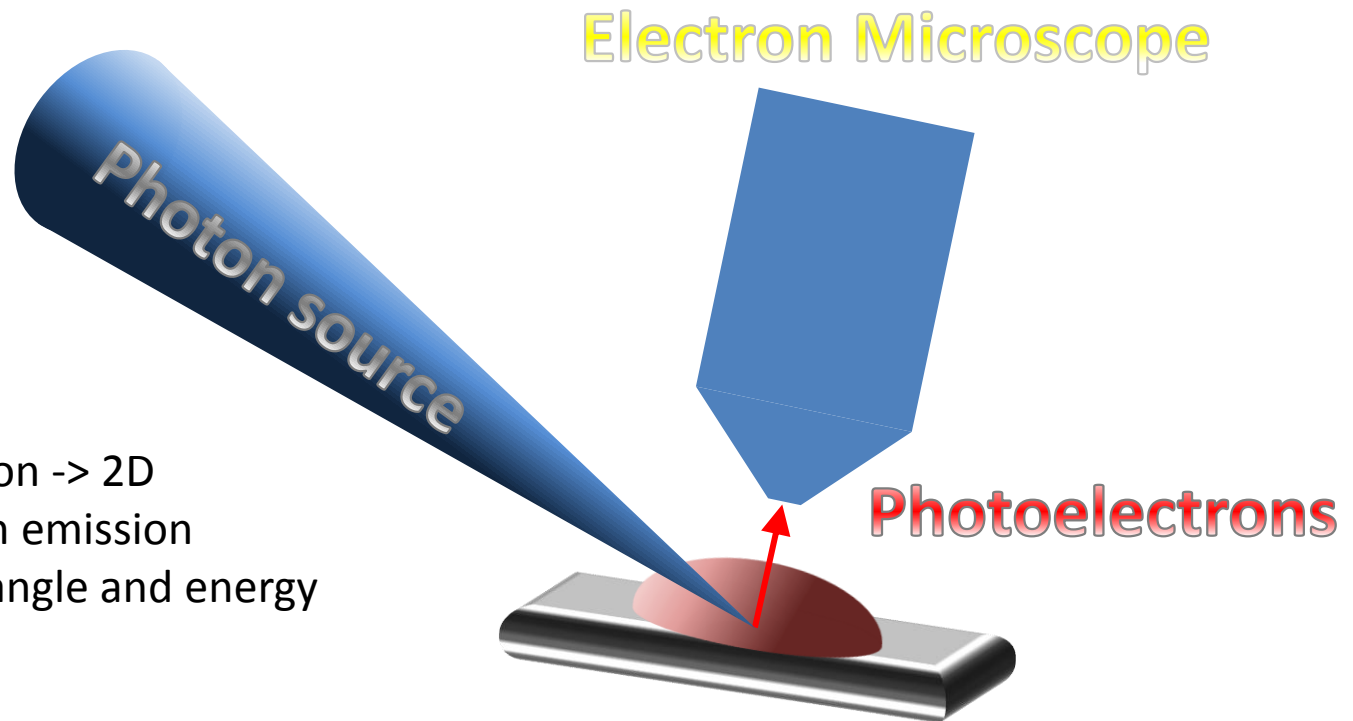


Distance to mask  $z = 50 \mu\text{m}$   
achromatic Talbot (with the  
same transmission mask!)

Serhiy Danylyuk - COST Action MP0601 Talk 2012

# Other STAN Applications

## Photo Emission Electron Microscopy (PEEM)



- Extracted information -> 2D mapping of electron emission retaining emission angle and energy

Image: Elmitec 2013

# PEEM

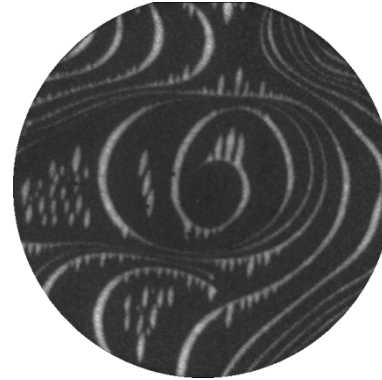
Cu Layer on Mo(110) surface



Field of view 50  $\mu\text{m}$



Field of view 20  $\mu\text{m}$



Field of view 10  $\mu\text{m}$



Field of view 5  $\mu\text{m}$

Light sources currently used

- UV Lamps
- Synchrotrons



Image: Elmitec 2013

06 Nov 2013

EUV Litho 2013

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# Conclusions

- The STAN light source is a simple and elegant high brightness EUV source
- Well characterised
- Running routinely in the lab
- Can be applied to multiple applications
  - PES, XPS
  - PEEM
  - Interference Lithography
  - .....

# Acknowledgements



We would like to acknowledge the kind support of  
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Thank you for listening