



Improvement of Coherent Scattering Microscopy by applying Ptychographical Iterative Engine

DongGon Woo | Hanyang University/Department of Materials Science and Engineering | 2016. 06. 16

Contents

1. Introduction

2. Ptychographical iterative engine (PIE)

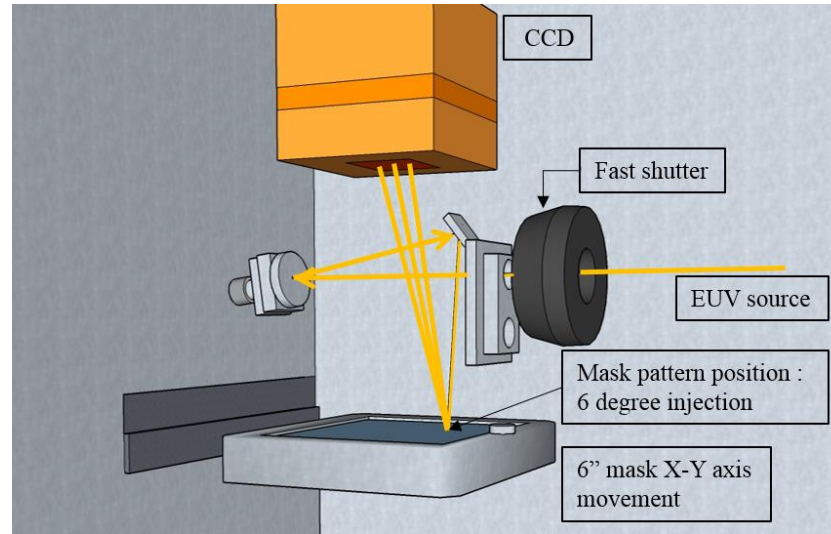
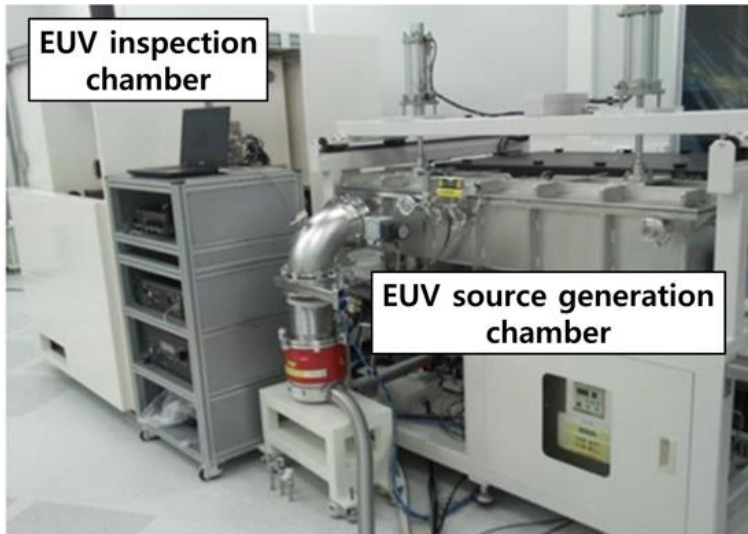
3. Modified PIE

4. Hardware improvement

5. Summary

Introduction

Coherent Scattering Microscopy (CSM)

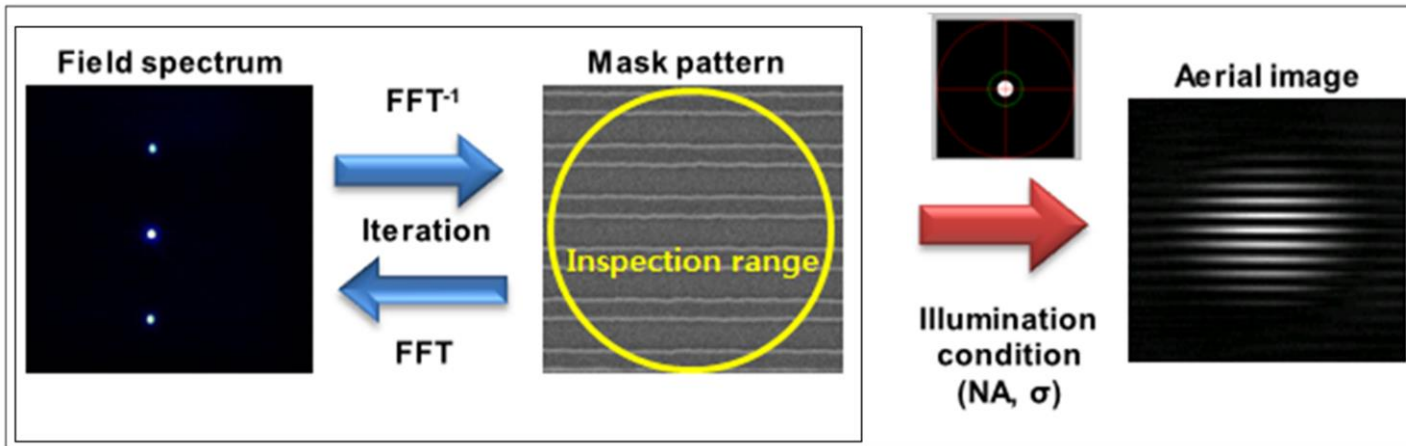


	EUV scanner	CSM
Wavelengths (nm)	13.5	13.5
Incidence angle (°)	6	6
Numerical aperture	0.33 (NXE:3300)	0.59 (max)
Illumination	Various	Various

< Coherent scattering microscopy >

< Optic chamber of CSM >

< Comparison between EUV scanner and CSM >

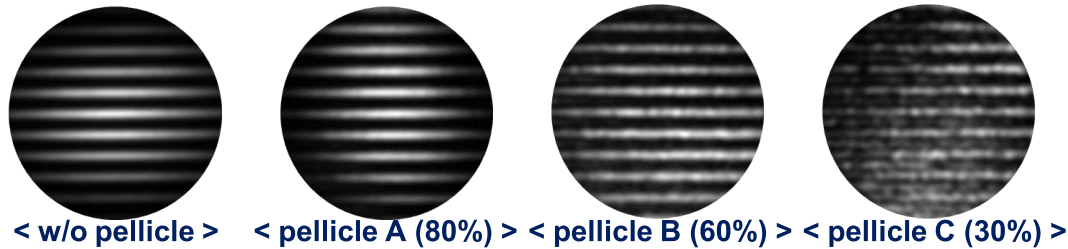
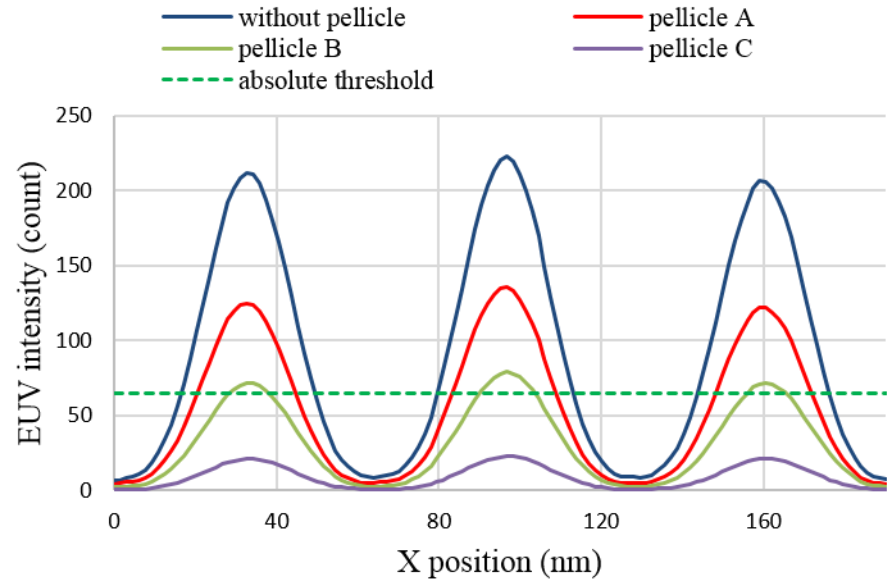


< Image reconstruction method >

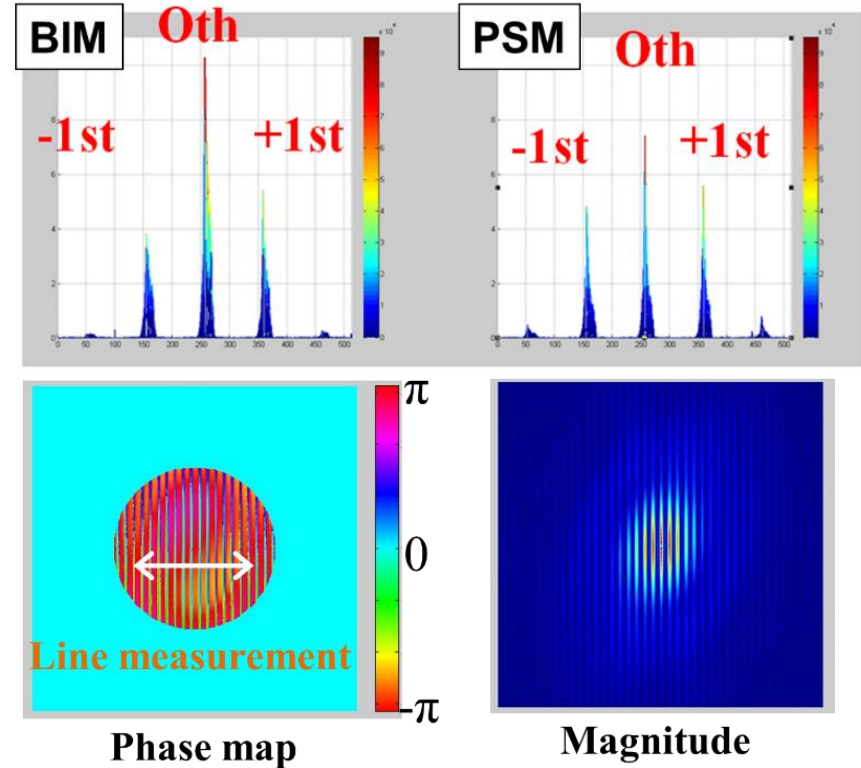
- Evaluation mask imaging performance by actinic inspection
- Lensless imaging – free from the errors that occur from lens imperfections

➡ *Limited field of view (FOV)*

Capability of CSM



< Evaluation of imaging performance of EUV mask with pellicle >



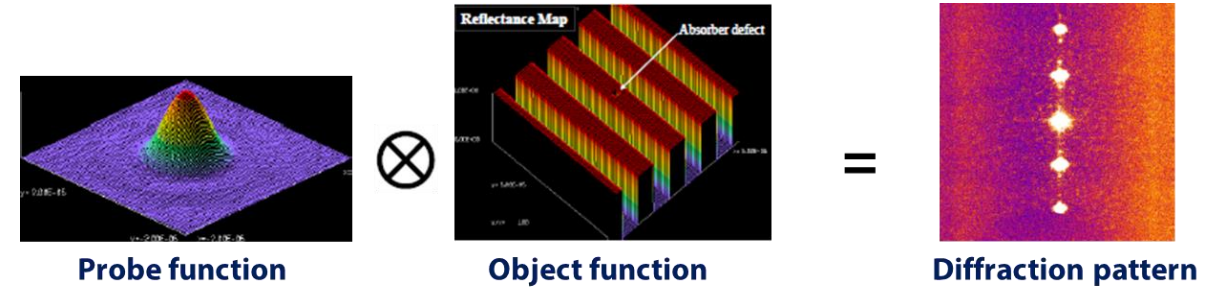
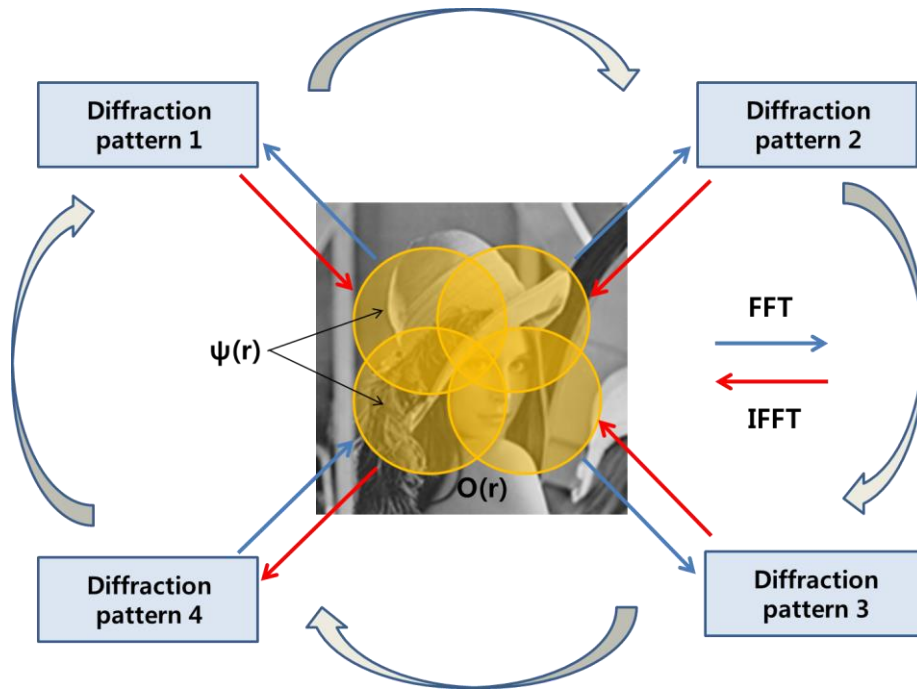
< Extracting phase map of EUV mask >

- Inspection tool for analyzing the phase shift effect of PSM is insufficient
- Field of view is limited as inspection beam size
 - Achieving the large FOV by applying the ptychography to CSM

<Ref. D. G. Woo, J. U. Lee, S. Hong, J. S. Kim, and J. Ahn, Optics Express 24(11) (2016)>

Ptychographic Iterative Engine (PIE)

Principle of Ptychography



$$O_{n+1}(\mathbf{r} - \mathbf{R}_l) = O_n(\mathbf{r} - \mathbf{R}_l) + \beta U(\mathbf{r}) (\Psi_{n,l,\text{new}}(\mathbf{r}) - \Psi_{n,l}(\mathbf{r}))$$

$$U(\mathbf{r}) \equiv \frac{|P(\mathbf{r})|}{\max(|P(\mathbf{r})|)} \frac{P^*(\mathbf{r})}{|P(\mathbf{r})|^2 + \alpha}$$

$$\Psi_{n,l}(\mathbf{r}) = P(\mathbf{r})O_n(\mathbf{r} - \mathbf{R}_l)$$

O(r) : object function
P(r) : probe function
R : relative distance between diffraction patterns
α : feedback parameter

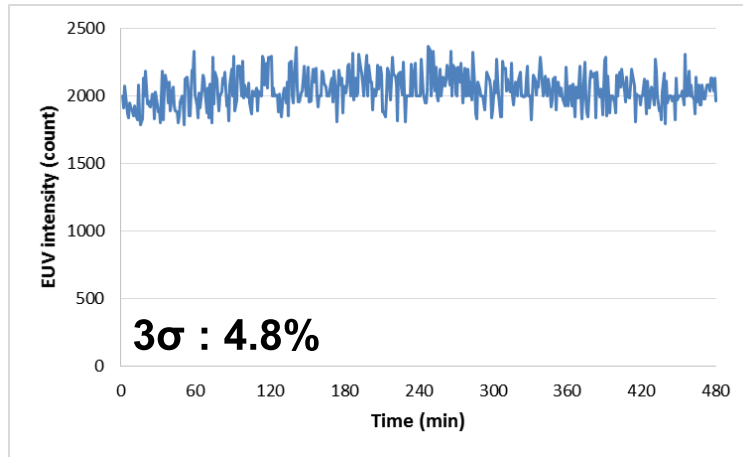
< Schematic view of ptychographic iterative engine (PIE) >

< Mathematics in PIE >

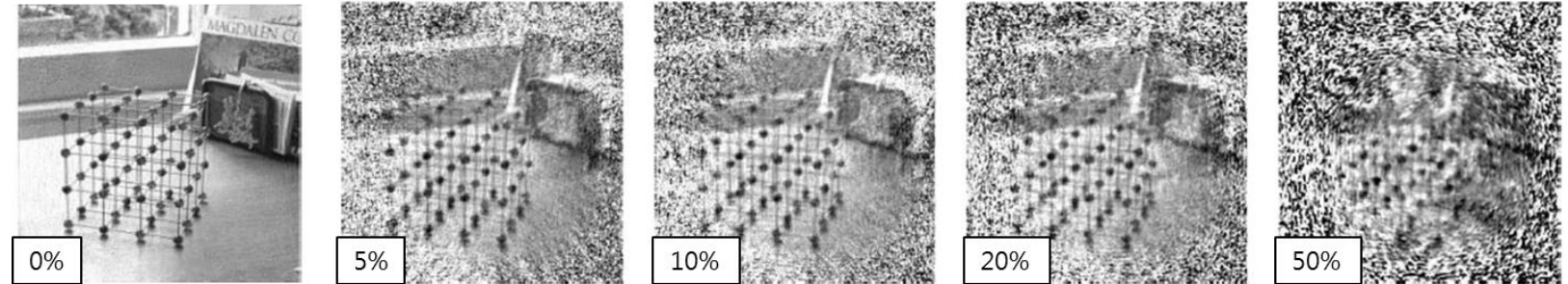
- Separating the probe and object function from diffraction pattern
- Enlargement of FOV by image stitching
- Finite probe & constraint determines resolution of reconstructed image

➡ Accuracy of probe function is the key of resolution of reconstructed image

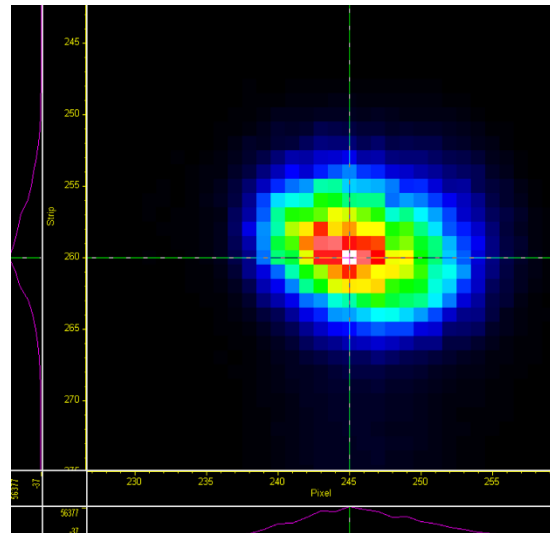
Influence of probe function stability on reconstructed image



< Power stability of inspection source >



< Reconstructed images with random noise in probe function >



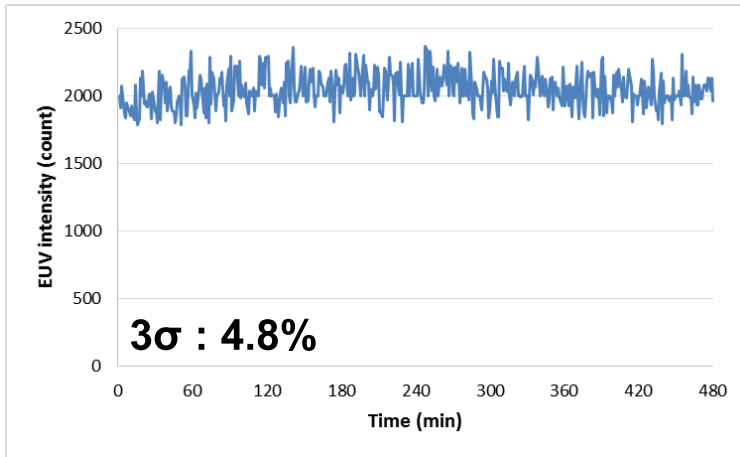
< Shape of inspection source >

- **Stability of inspection source power (8hr) : 3σ 4.8%**
- **Power drop and source shape change occurs due to temperature and humidity**
- **Random noise introduced probe function will degrade the resolution of reconstructed image**

➡ Compensation for probe function error is required

<Ref. H. M. L. Faulkner, J. M. Rodenburg, Ultramicroscopy 103 (2005)>

Influence of probe function stability on reconstructed image

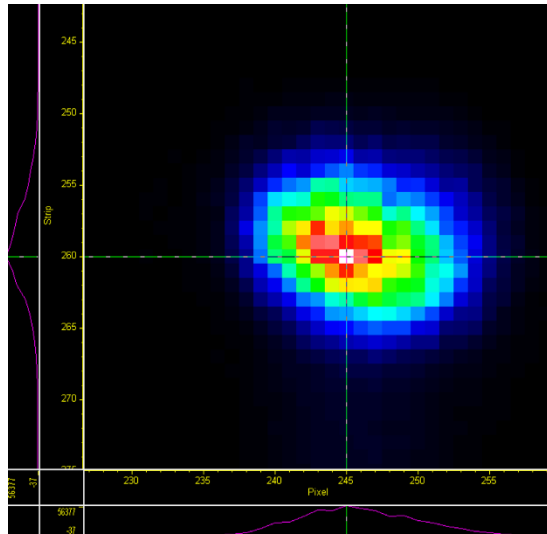


PIE

- ✓ Finite probe function
- ✓ Accurate position between diffraction patterns

< Power stability of inspection source >

> noise in probe function >



< Shape of inspection source >

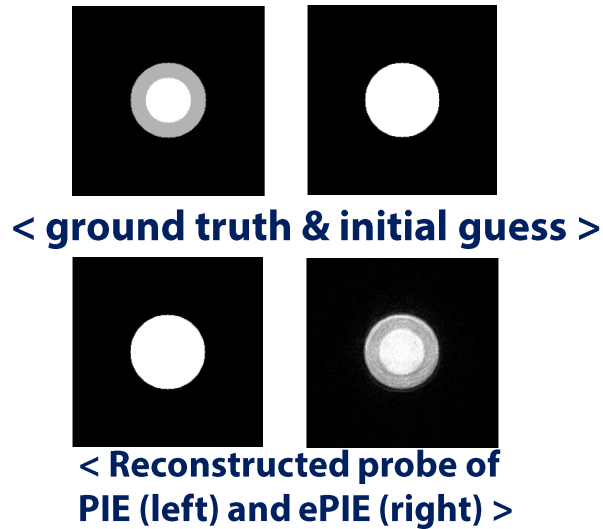
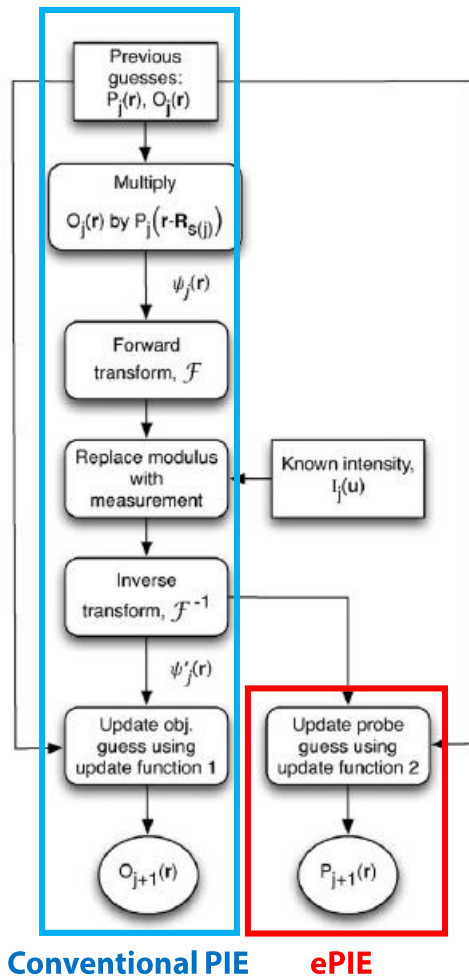
- Power drop and source shape change occurs due to temperature and humidity
- Random noise introduced probe function will degrade the resolution of reconstructed image

➡ *Compensation for probe function error is required*

<Ref. H. M. L. Faulkner, J. M. Rodenburg, Ultramicroscopy 103 (2005)>

Modified PIE

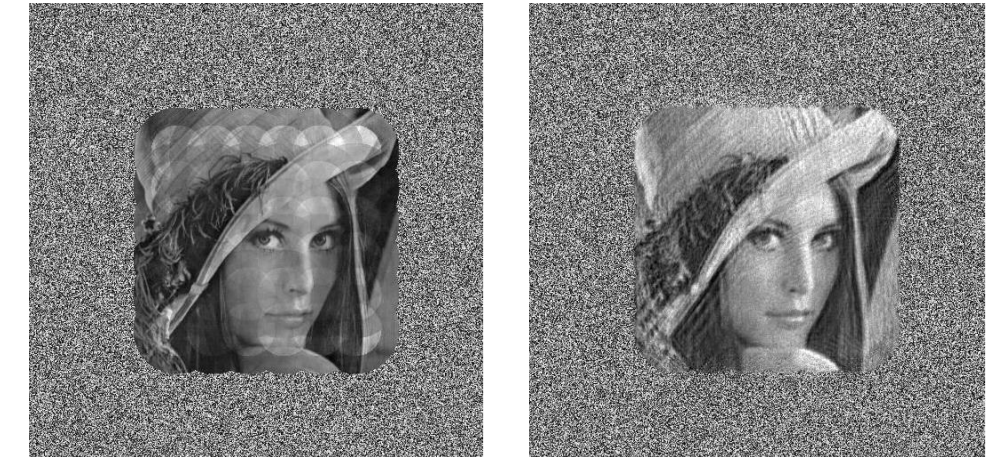
Concept of extended PIE (ePIE)



$$O_{j+1}(\mathbf{r}) = O_j(\mathbf{r}) + \alpha \frac{P_j^*(\mathbf{r} - \mathbf{R}_{s(j)})}{|P_j(\mathbf{r} - \mathbf{R}_{s(j)})|_{\max}^2} (\psi'_j(\mathbf{r}) - \psi_j(\mathbf{r})).$$

$$P_{j+1}(\mathbf{r}) = P_j(\mathbf{r}) + \beta \frac{O_j^*(\mathbf{r} + \mathbf{R}_{s(j)})}{|O_j(\mathbf{r} + \mathbf{R}_{s(j)})|_{\max}^2} (\psi'_j(\mathbf{r}) - \psi_j(\mathbf{r})).$$

< Update function of ePIE >



< Reconstructed image of PIE (left) and ePIE (right) >

- Updating probe and object function simultaneously
- Check whether probe function is updated or not
- Resolution of final reconstructed image deteriorates

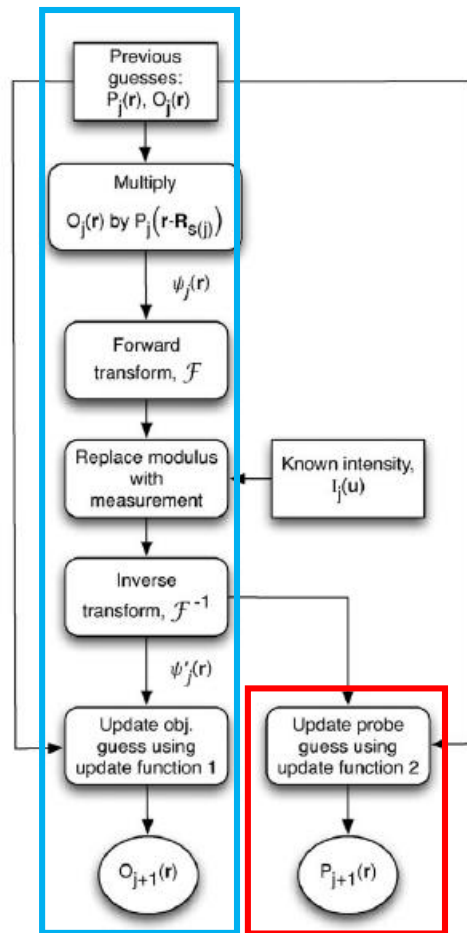
< Flowchart of ePIE method >



Insufficient information of redundancy and relative position between diffraction patterns

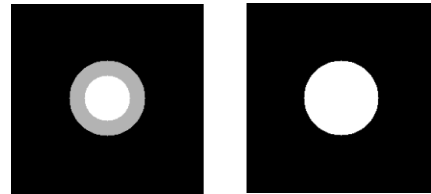
<Ref. F. Hue, J. M. Rodenburg, A. M. Maiden, P. A. Midgley, Ultramicroscopy 111 (2011) >

Concept of extended PIE (ePIE)

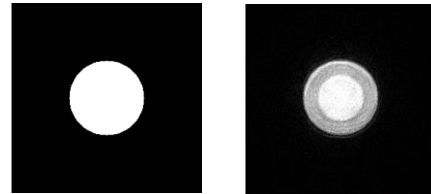


Conventional PIE ePIE

< Flowchart of ePIE method >



< ground truth & initial guess >



< Reconstructed probe of PIE (left) and ePIE (right) >

$$O_{j+1}(\mathbf{r}) = O_j(\mathbf{r}) + \alpha \frac{P_j^*(\mathbf{r} - \mathbf{R}_{s(j)})}{|P_j(\mathbf{r} - \mathbf{R}_{s(j)})|_{\max}^2} (\psi'_j(\mathbf{r}) - \psi_j(\mathbf{r})).$$

$$P_{j+1}(\mathbf{r}) = P_j(\mathbf{r}) + \beta \frac{O_j^*(\mathbf{r} + \mathbf{R}_{s(j)})}{|O_j(\mathbf{r} + \mathbf{R}_{s(j)})|_{\max}^2} (\psi'_j(\mathbf{r}) - \psi_j(\mathbf{r})).$$

< Update function of ePIE >



< Reconstructed image of PIE (left) and ePIE (right) >

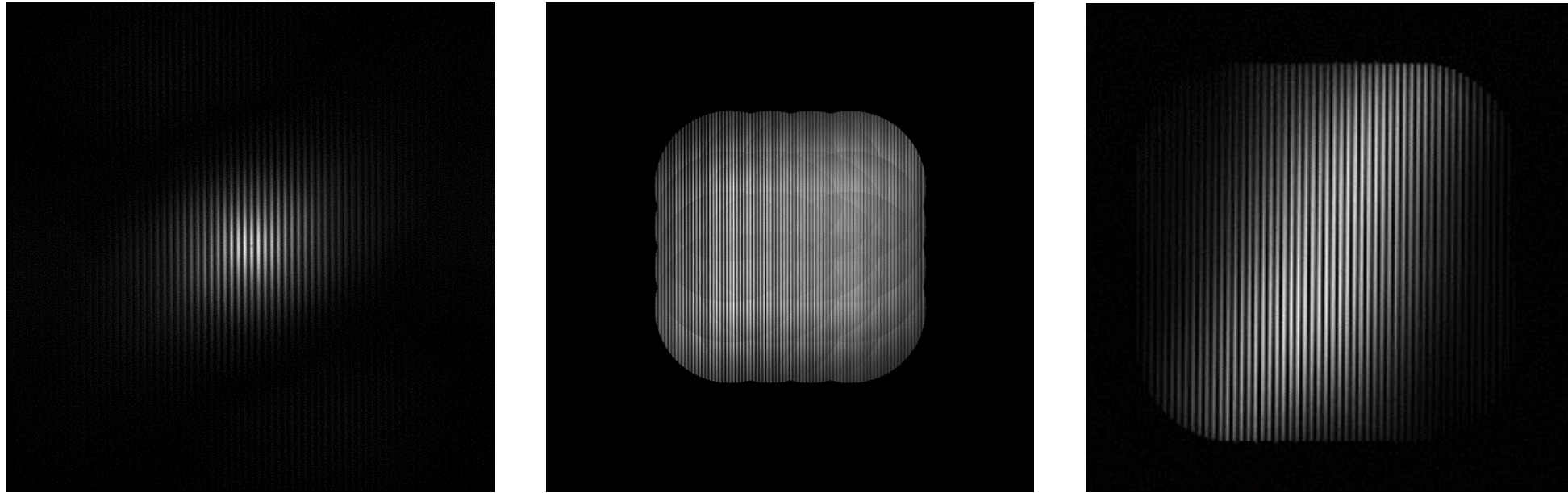
- Updating probe and object function simultaneously
- Check whether probe function is updated or not
- Resolution of final reconstructed image deteriorates



Insufficient information of redundancy and relative position between diffraction patterns

<Ref. F. Hue, J. M. Rodenburg, A. M. Maiden, P. A. Midgley, Ultramicroscopy 111 (2011) >

Comparison between PIE and ePIE

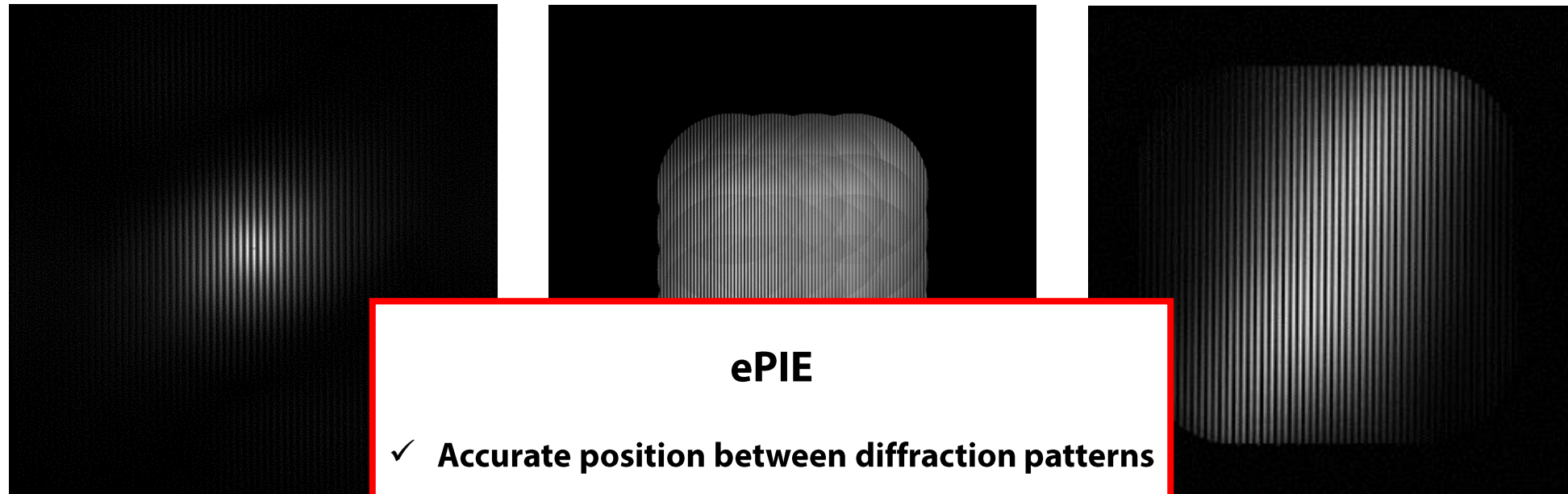


< Reconstructed image of HIO (left), PIE (middle) and ePIE (right) >

- HIO – Limited FOV as size of inspection source
- PIE – deterioration of reconstructed image resolution and boundary occurrence due to inaccurate probe function
- ePIE – Improvement of reconstructed image resolution but, still insufficient

➡ *Should achieve the reliance of relative distance between diffraction pattern*

Comparison between PIE and ePIE

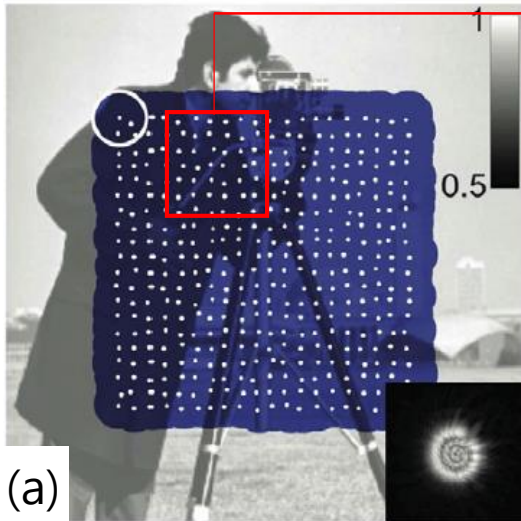


< Reconstructed image of HIO (left), PIE (middle) and ePIE (right) >

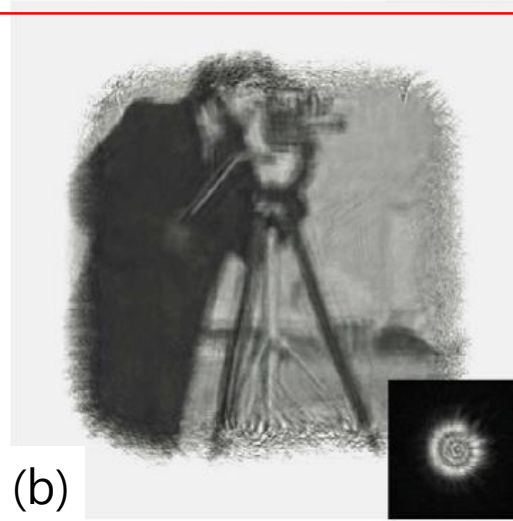
- HIO – Limited FOV as size of inspection source
- PIE – deterioration of reconstructed image resolution and boundary occurrence due to inaccurate probe function
- ePIE – Improvement of reconstructed image resolution but, still insufficient

➡ *Should achieve the reliance of relative distance between diffraction pattern*

Influence of position accuracy on reconstructed image



(a)



(b)



✓ Position error due to position accuracy of stage and thermal drift

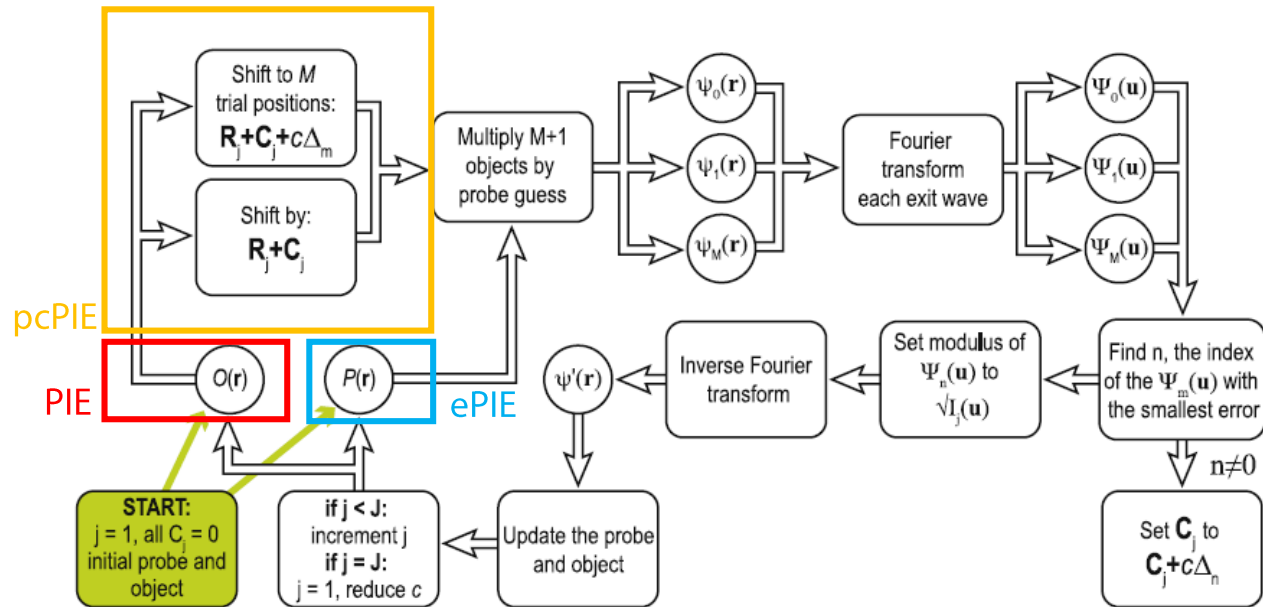
< Image reconstructed by ePIE with position error induced diffraction pattern >

- Tolerance of position error on PIE and ePIE is 1% of step size
- Size of CSM inspection source is $1.5\mu\text{m}$, when secure 60% redundancy its step size is $0.6\mu\text{m}$ and to prevent resolution degradation 6nm position accuracy is required
- Inevitable error which is out of stage position accuracy specification

➡ *Compensation method through algorithm improvement should be studied*

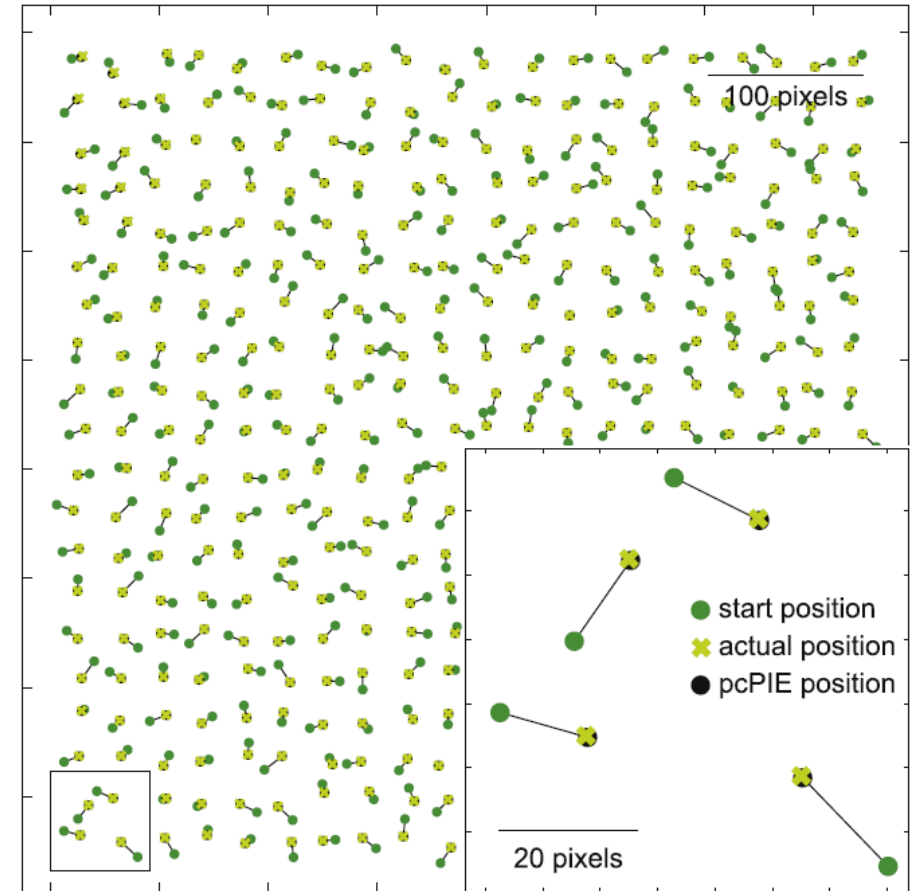
<Ref. A. M. Maiden, M. J. Humphry, M. C. Sarahan, B. Kraus, and J. M. Rodenburg, Ultramicroscopy 120 (2012) >

Concept of position correcting PIE (pcPIE)



< Flowchart of pcPIE >

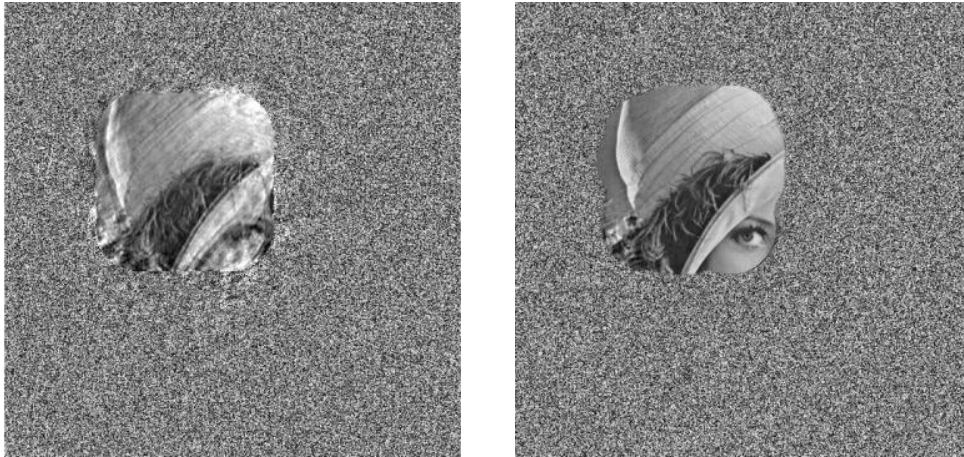
- **pcPIE iteratively updates the initial object and probe like ePIE, and additionally updates the position simultaneously**
- **The resolution and accuracy of ptychographic images are restricted by the precision of the specimen positions**



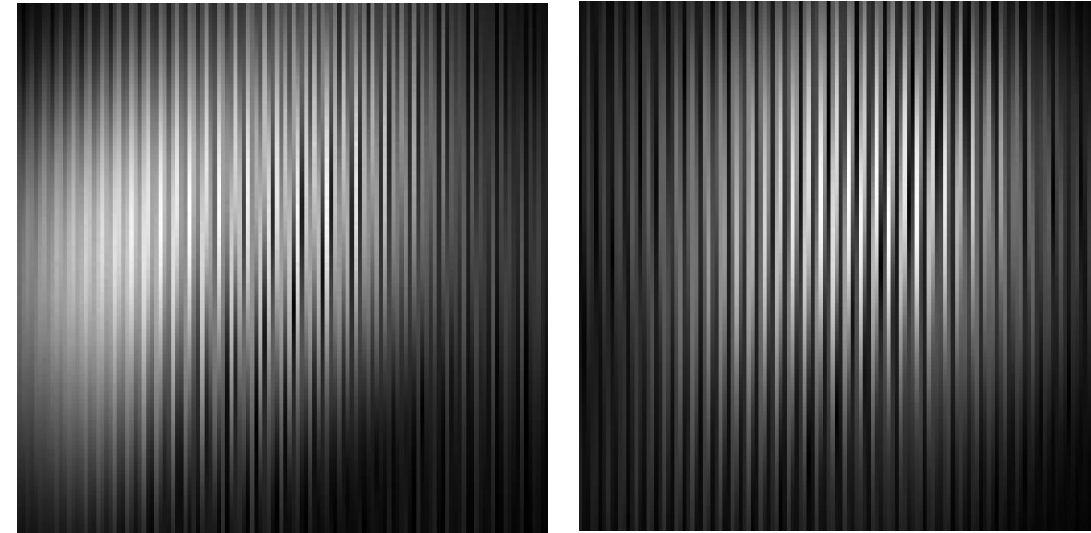
< Position correcting results of pcPIE >

<Ref. A. M. Maiden, M. J. Humphry, M. C. Sarahan, B. Kraus, and J. M. Rodenburg, Ultramicroscopy 120 (2012) >

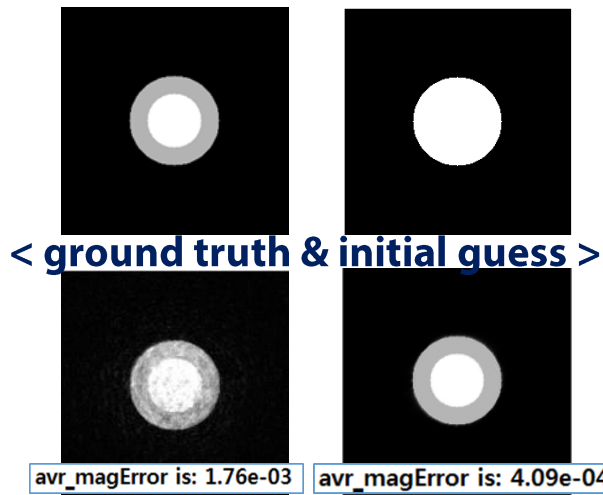
Reconstructed images using pcPIE



< Image reconstructed by ePIE (left) and pcPIE(right) with position error induced diffraction pattern >



< Image reconstructed by ePIE (left) and pcPIE(right) with diffraction pattern captured by CSM, 128 nm hp L/S EUV mask>

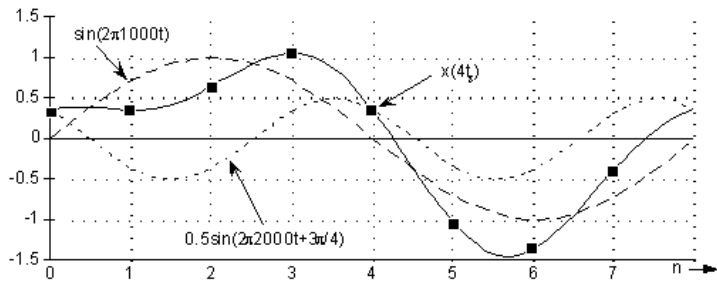


< ground truth & initial guess >

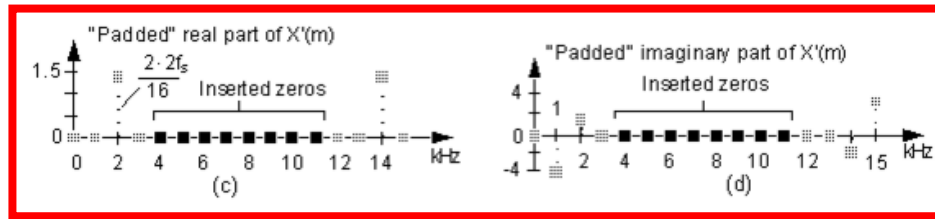
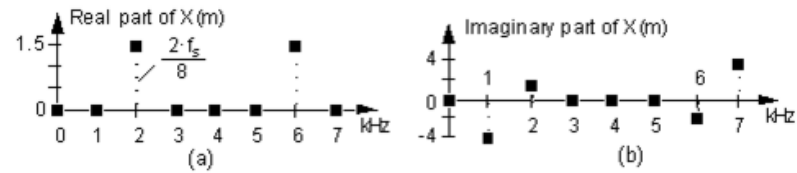
< Reconstructed probe of ePIE (left) and pcPIE (right) >

- Improvement of reconstructed image resolution by compensating inaccuracy of translation stage
- Noise of reconstructed probe function is also alleviated
- Tolerance of position accuracy could be relieved from 1% to **15% of step size**

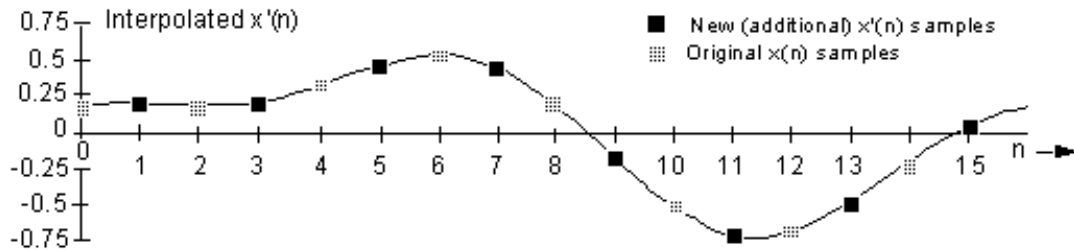
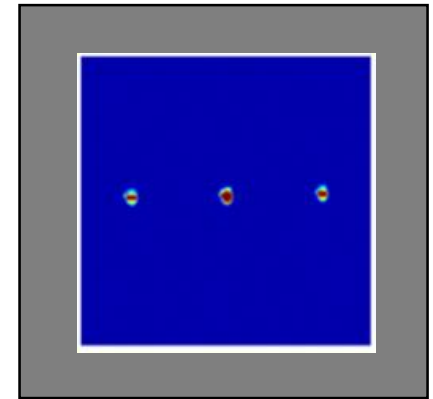
superresolution PIE (SR-PIE)



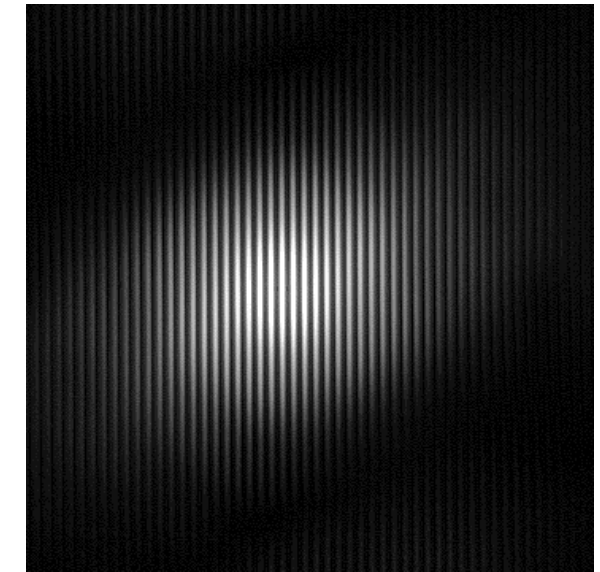
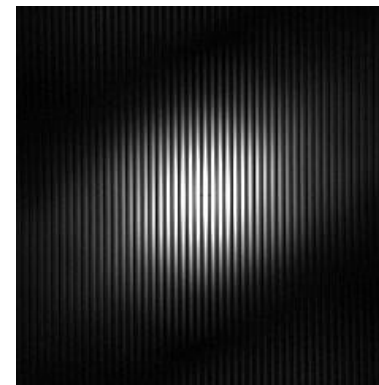
< Signal in time-domain >



< Signal in frequency-domain >



< Interpolated time sequence >

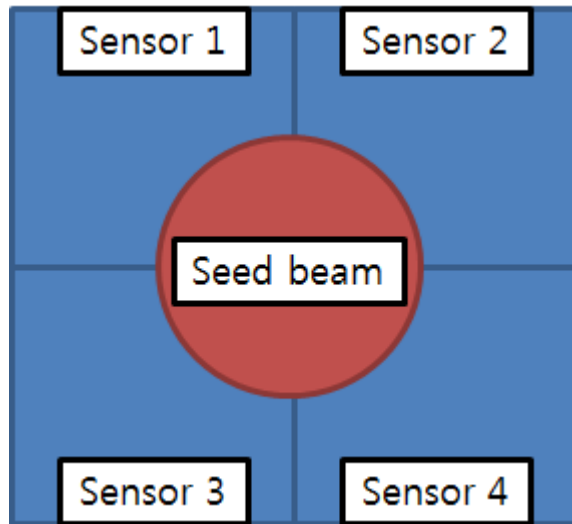


< Reconstructed image applying interpolating >

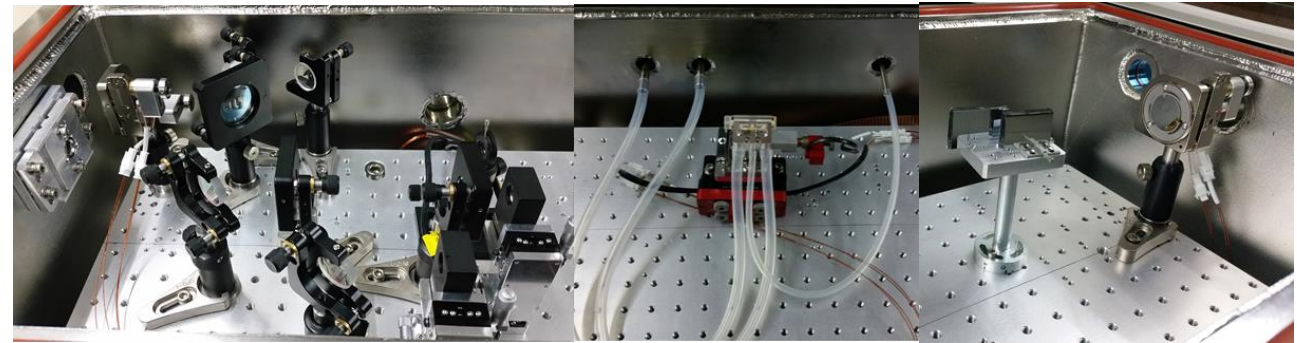
- Interpolating the recorded diffraction patterns beyond the aperture of the detector is considered to enhance resolution of ptychography

Hardware improvement

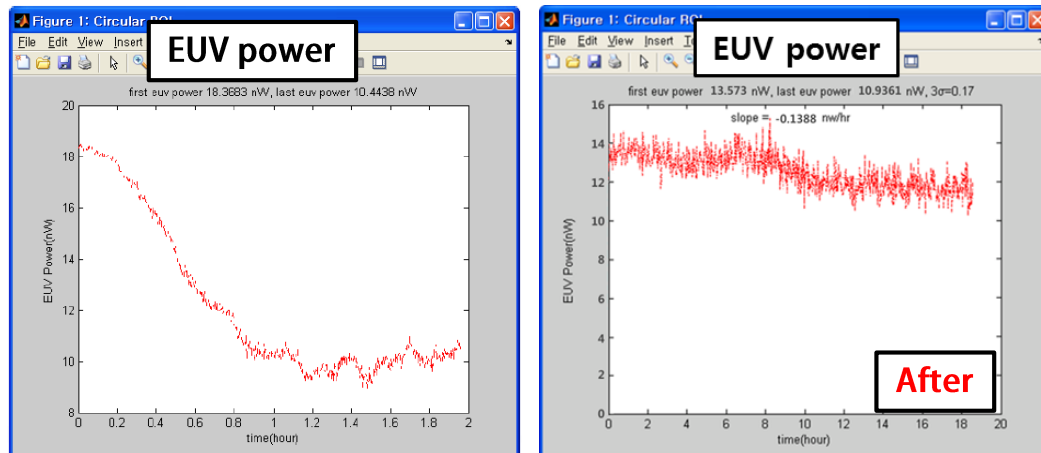
Source stabilizer system



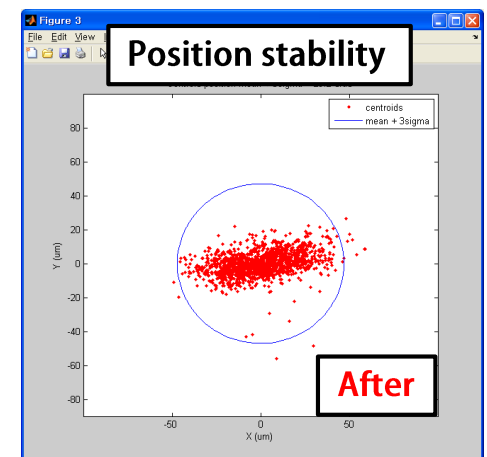
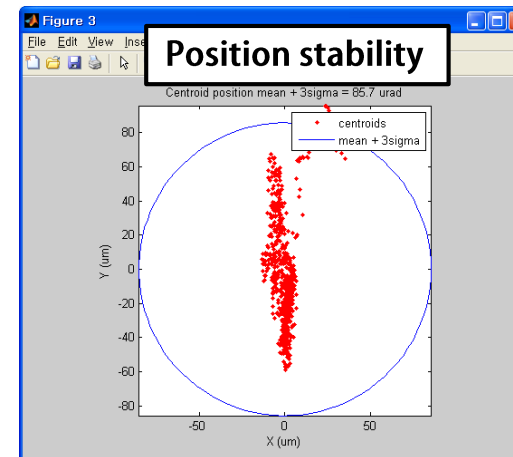
< Concept of EUV stabilizer system >



< EUV stabilizer system >

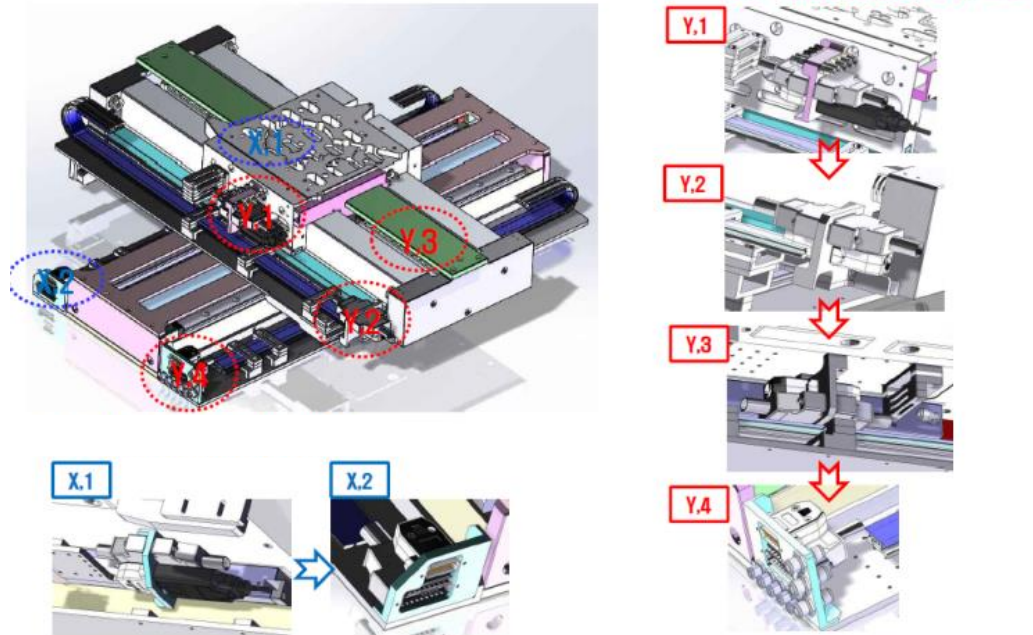


< Long-term stability after applying EUV stabilizer system >

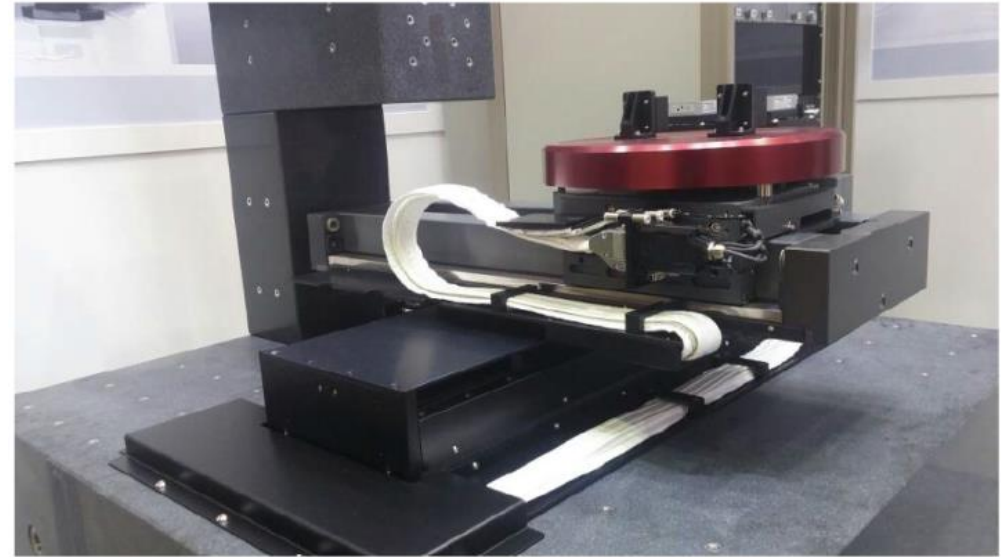


< Long-term position stability after applying EUV stabilizer system >

High precision stage



< Schematic of the designed stage >



< Proto-type of high precision stage >

- Designing precision stage to minimize the physical position error
- Position accuracy within in 100 nm to achieve reliance of relative distance between diffraction pattern
- Sub micron resolution to achieve enough redundancy

Summary

- **Coherent Scattering Microscopy (CSM) is verified actinic inspection tool for evaluating the imaging performance but, it is limited by its field of view**
- **Ptychography is applied to CSM to enlarge field of view**
- **Using ePIE, accuracy of reconstructed probe function is improved.**
- **Experimental error such as beam instability and position inaccuracy has been compensated by using modified PIE (1% → 15% tolerance of position error)**
- **High precision hardware have been established to minimize the mechanical error**

Thank you for your attention.
Question and Answer