

# Quantitative phase imaging for EUV masks

Stuart Sherwin<sup>a</sup>, Laura Waller<sup>a</sup>, Andrew Neureuther<sup>a</sup>, Patrick Naulleau<sup>b</sup>

[a]: UC Berkeley, Electrical Engineering and Computer Science

[b]: LBNL, Center for X-Ray Optics

EUVL Workshop 2019

# Quantitative phase imaging for EUV masks



1. **Problem:** optical phase of absorber affects imaging for EUV masks
2. **Objective:** image EUV mask complex reflection function on SHARP
3. **Measurements:** defocus (conventional) or coded apertures (new)
4. **Algorithm:** PhaseLift convex solver for phase retrieval

# Quantitative phase imaging for EUV masks

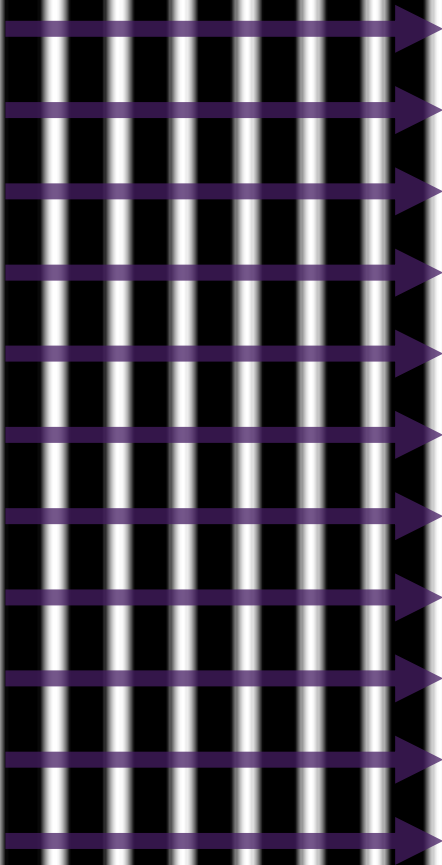


1. **Problem:** optical phase of absorber affects imaging for EUV masks
2. **Objective:** image EUV mask complex reflection function on SHARP
3. **Measurements:** defocus (conventional) or coded apertures (new)
4. **Algorithm:** PhaseLift convex solver for phase retrieval

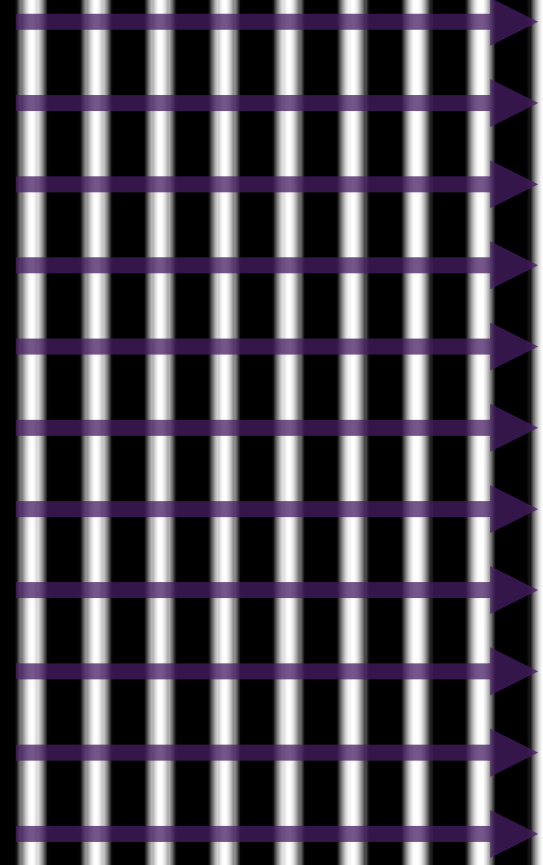
# Plane wave



Illumination



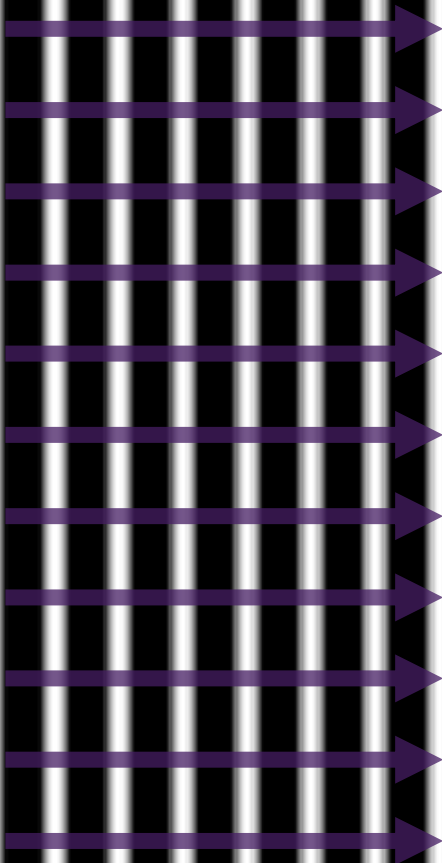
Imaged by lens



# DUV absorber: Complete attenuation



Illumination



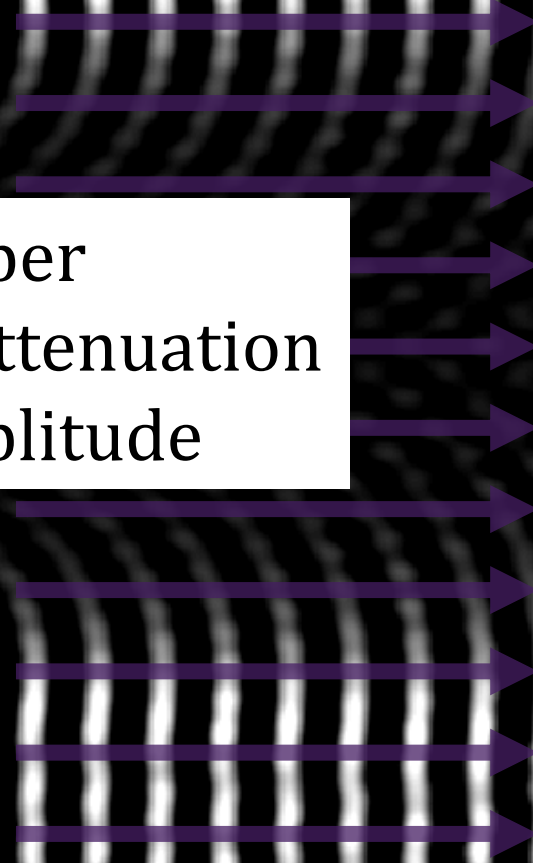
$$t \approx \lambda$$



$$\beta \approx 1.66$$

Thin absorber  
Complete attenuation  
 $\Rightarrow$  Zero amplitude

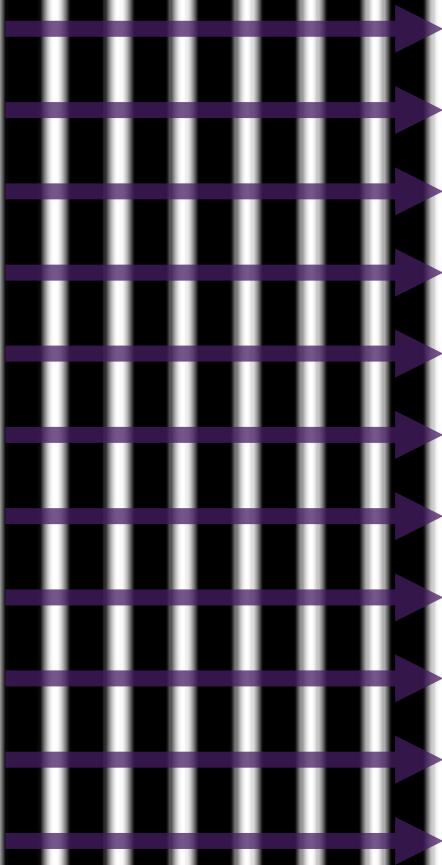
Imaged by lens



# EUV absorber: Attenuation and phase

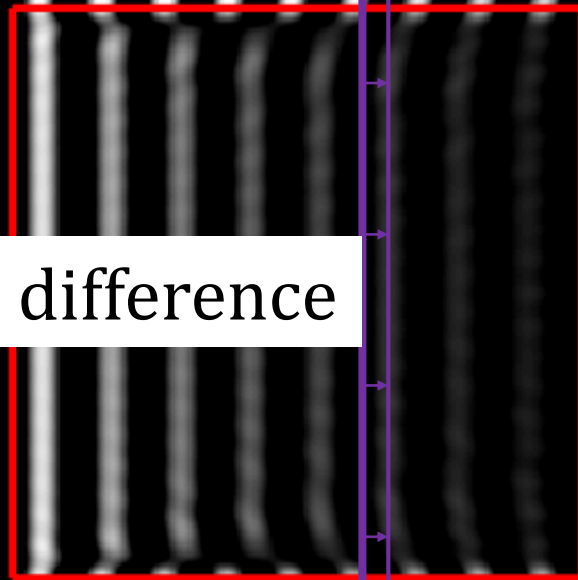


Illumination



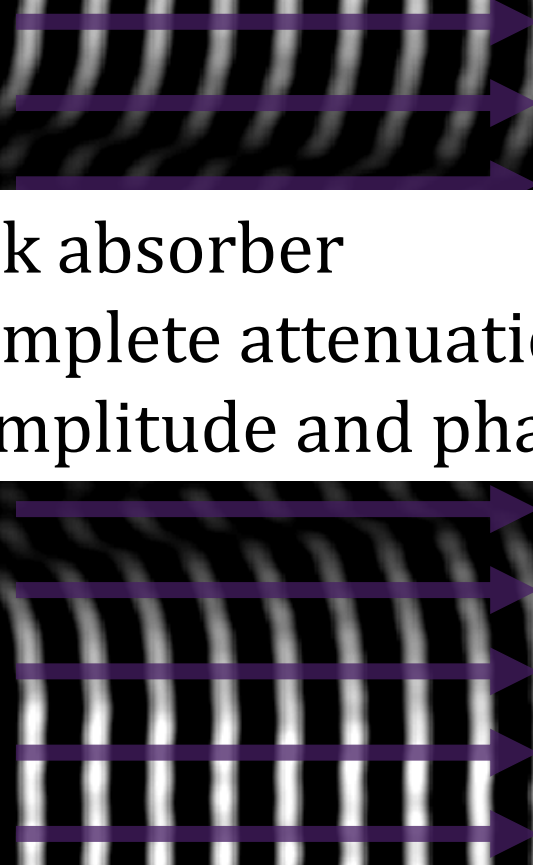
$$2t \approx 10\lambda$$

Phase difference



$$\beta \approx 0.045$$

Imaged by lens



Thick absorber  
Incomplete attenuation  
 $\Rightarrow$  Amplitude and phase

# Quantitative phase imaging for EUV masks



1. **Problem:** optical phase of absorber affects imaging for EUV masks
2. **Objective:** image EUV mask complex reflection function on SHARP
3. **Measurements:** defocus (conventional) or coded apertures (new)
4. **Algorithm:** PhaseLift convex solver for phase retrieval

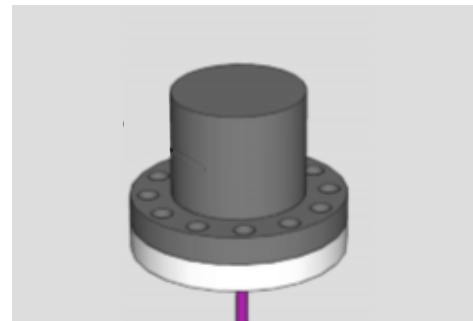
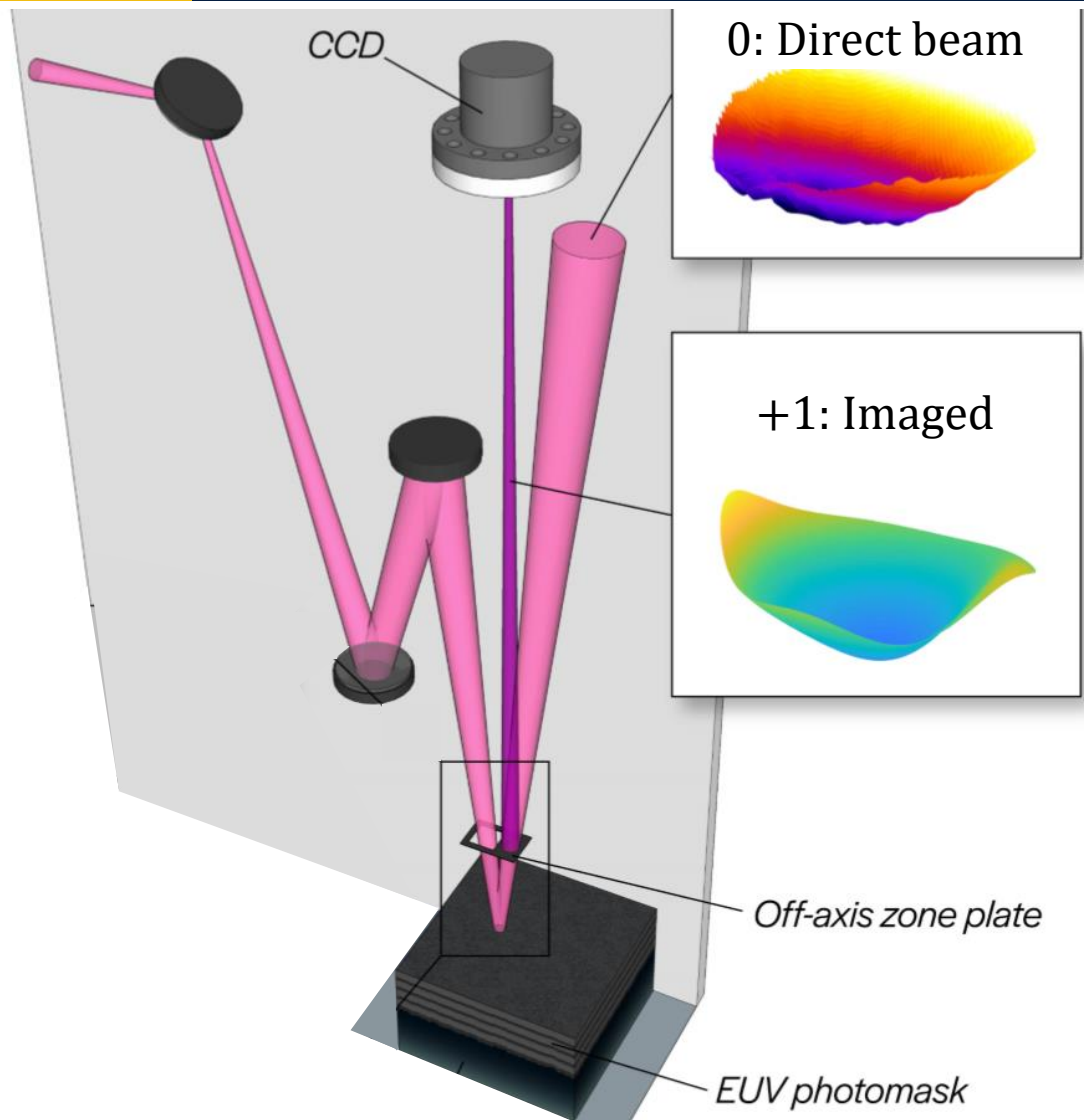
# Quantitative phase imaging for EUV masks



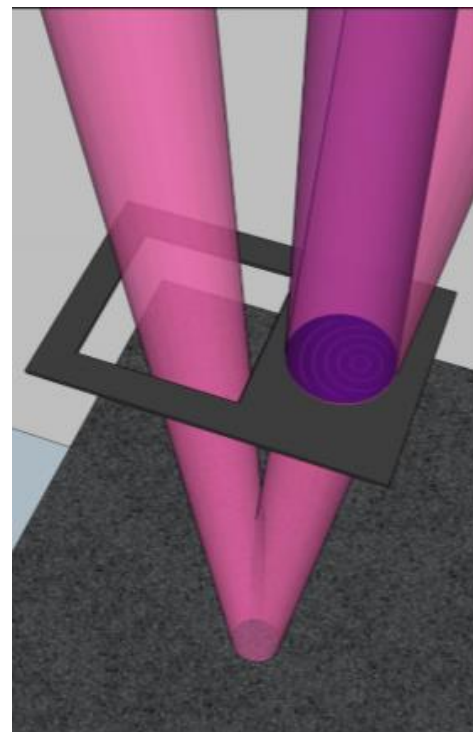
1. **Problem:** optical phase of absorber affects imaging for EUV masks
2. **Objective:** image EUV mask complex reflection function on SHARP
3. **Measurements:** defocus (conventional) or coded apertures (new)
4. **Algorithm:** PhaseLift convex solver for phase retrieval



# Imaging the mask reflection function



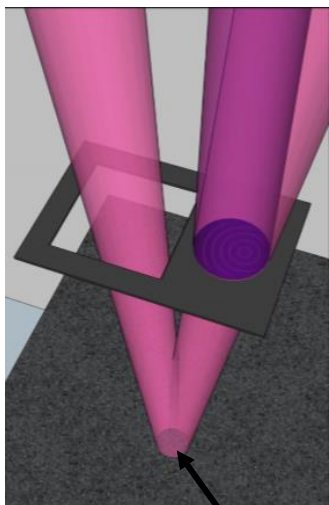
CCD (Multiple images)



Zone plate (objective)

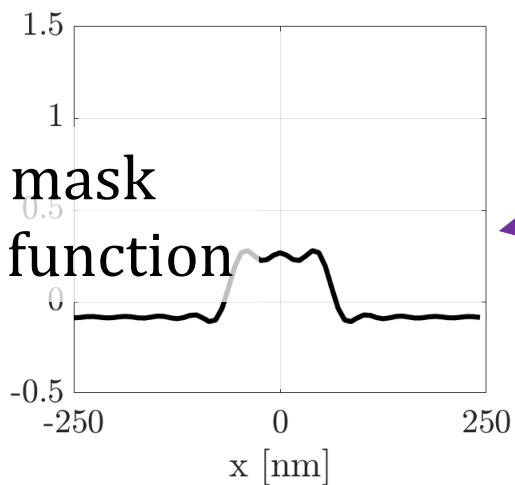
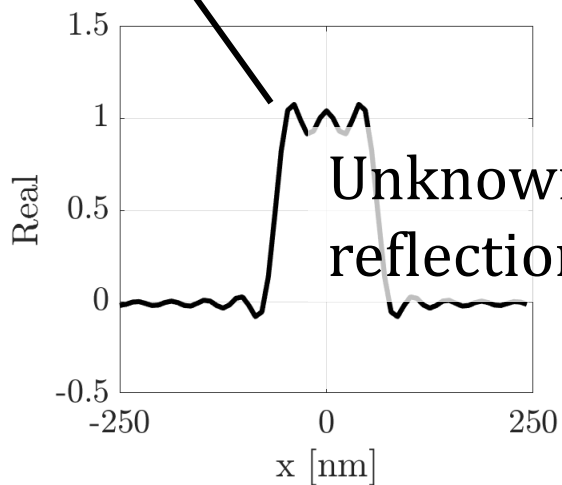
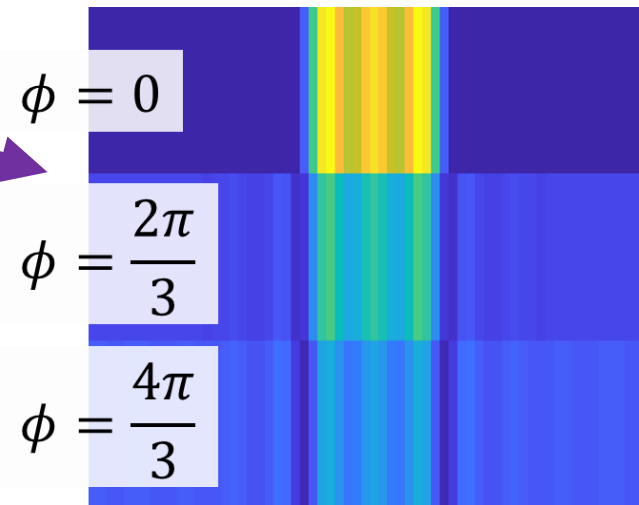
EUV Photomask  
(reflection function)

# Imaging the mask reflection function



$$f: E \mapsto I$$

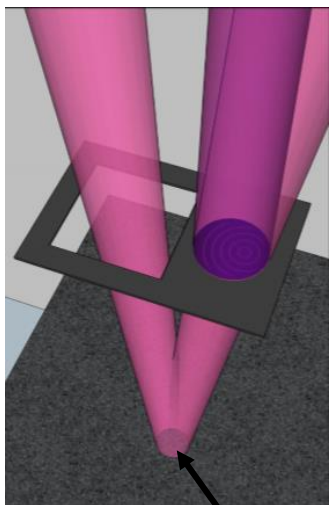
Known physics



$$f^{-1}: I \mapsto E_{fit}$$

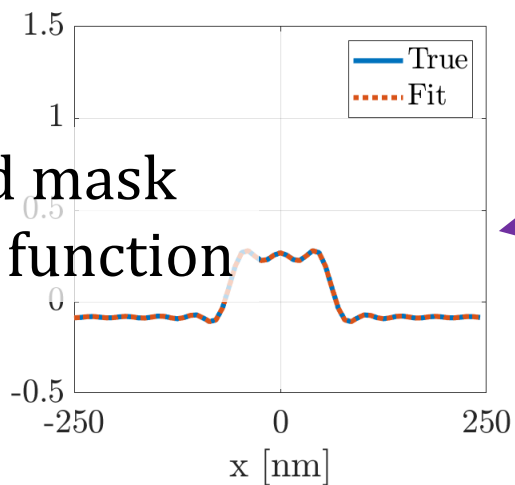
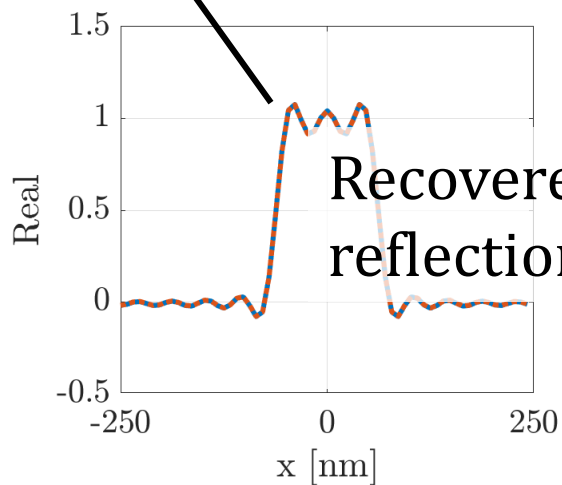
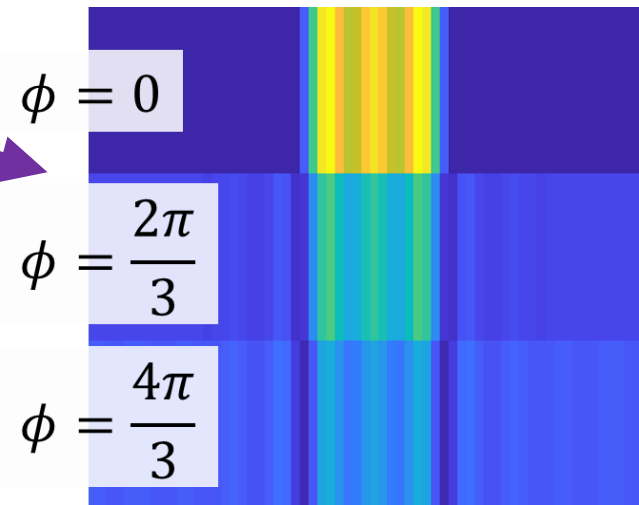
Computational recovery

# Imaging the mask reflection function



$$f: E \mapsto I$$

Known physics



$$f^{-1}: I \mapsto E_{fit}$$

Computational recovery

# Quantitative phase imaging for EUV masks



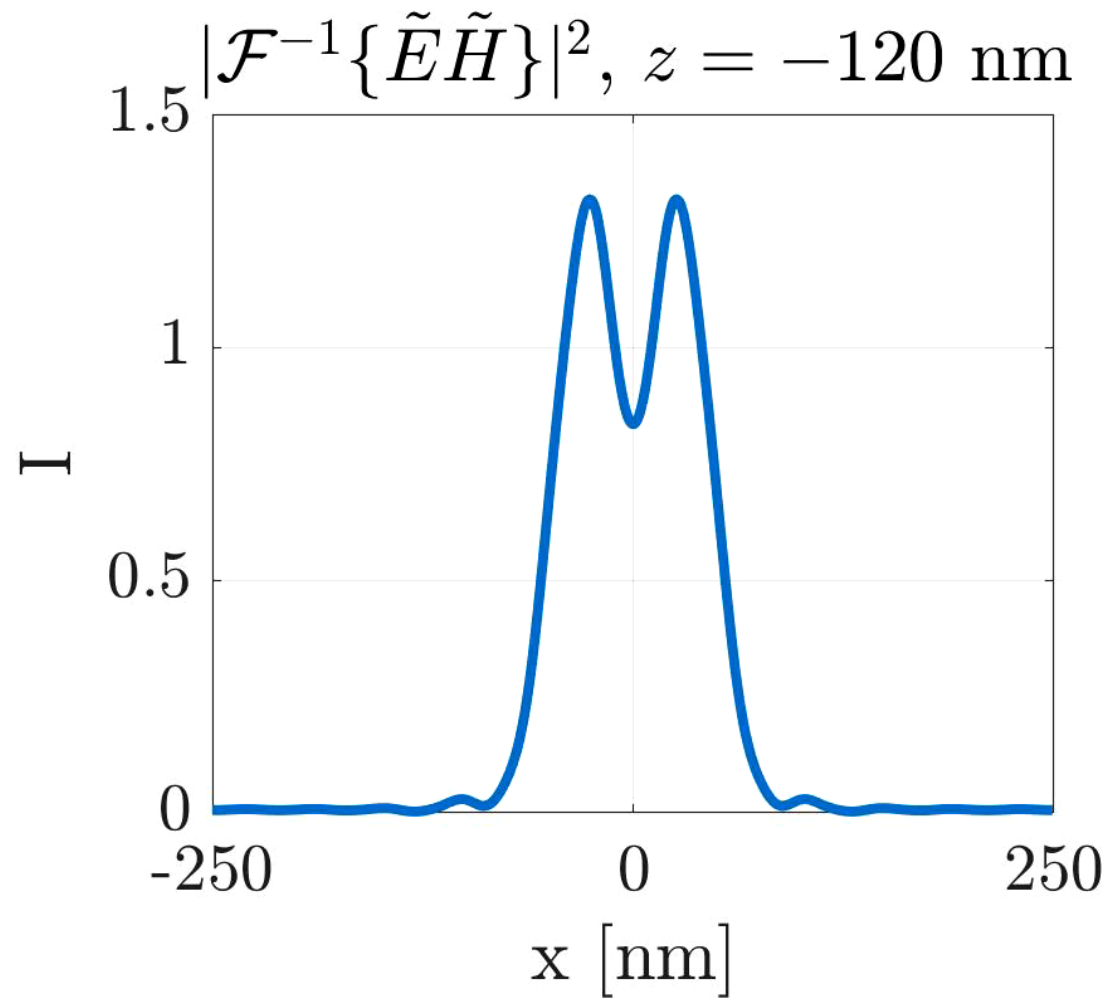
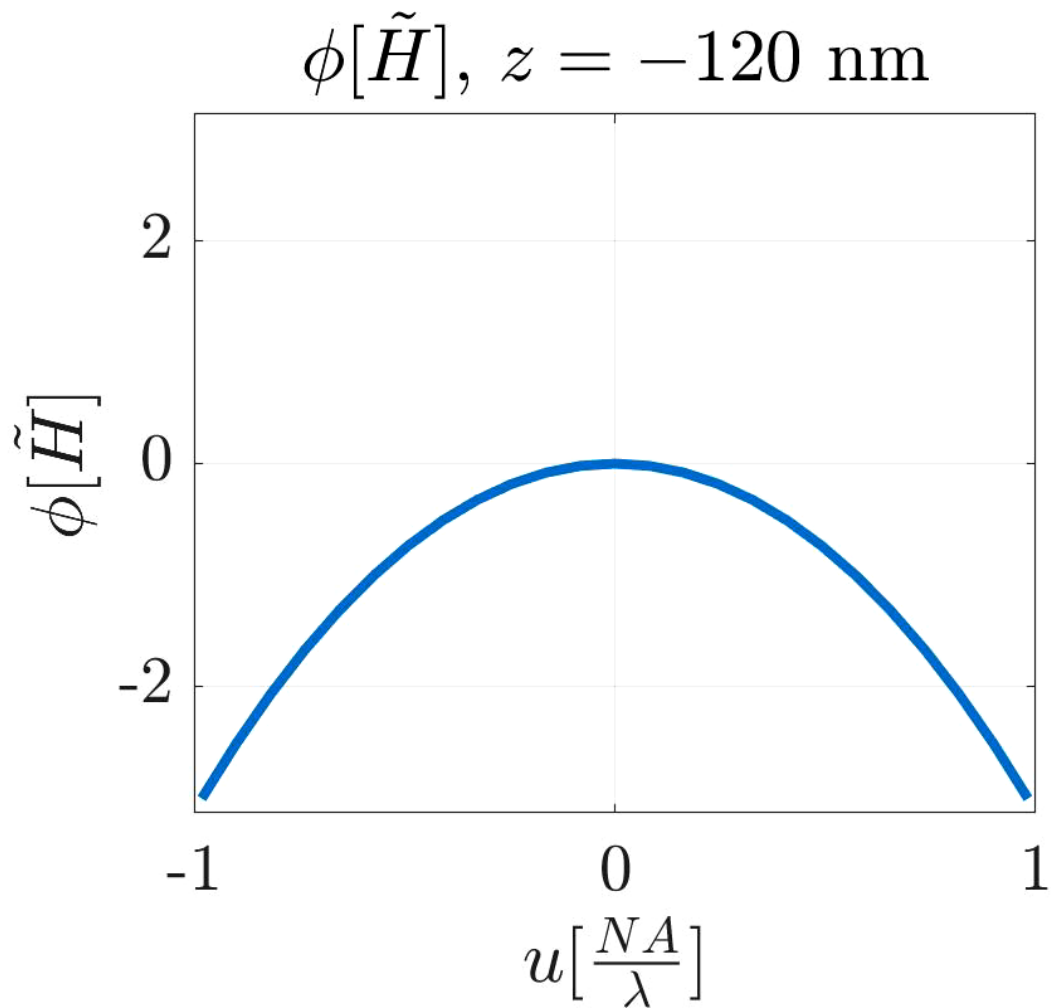
1. **Problem:** optical phase of absorber affects imaging for EUV masks
2. **Objective:** image EUV mask complex reflection function on SHARP
3. **Measurements:** defocus (conventional) or coded apertures (new)
4. **Algorithm:** PhaseLift convex solver for phase retrieval

# Quantitative phase imaging for EUV masks



1. **Problem:** optical phase of absorber affects imaging for EUV masks
2. **Objective:** image EUV mask complex reflection function on SHARP
3. **Measurements:** defocus (conventional) or coded apertures (new)
4. **Algorithm:** PhaseLift convex solver for phase retrieval

# Through-focus coherent imaging



# Phase sensitivity decreases for large features



- Phase difference between 0 order and 1<sup>st</sup> order goes as  $\frac{\Delta z \lambda}{p^2}$ 
  - For fixed  $\Delta z, \lambda$ :

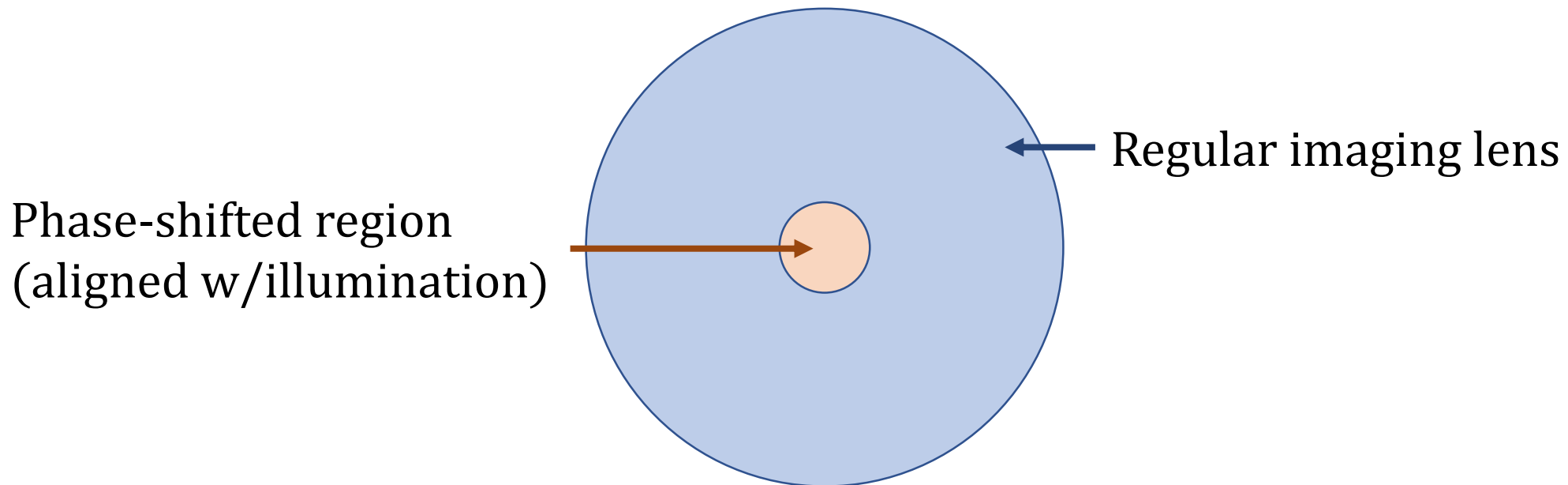
$$\Delta\phi_{0,1} \propto \frac{1}{p^2}$$

- $\Rightarrow$  Defocus is not good for measuring low frequencies
  - (including isolated features)

# Improved detection with coded aperture

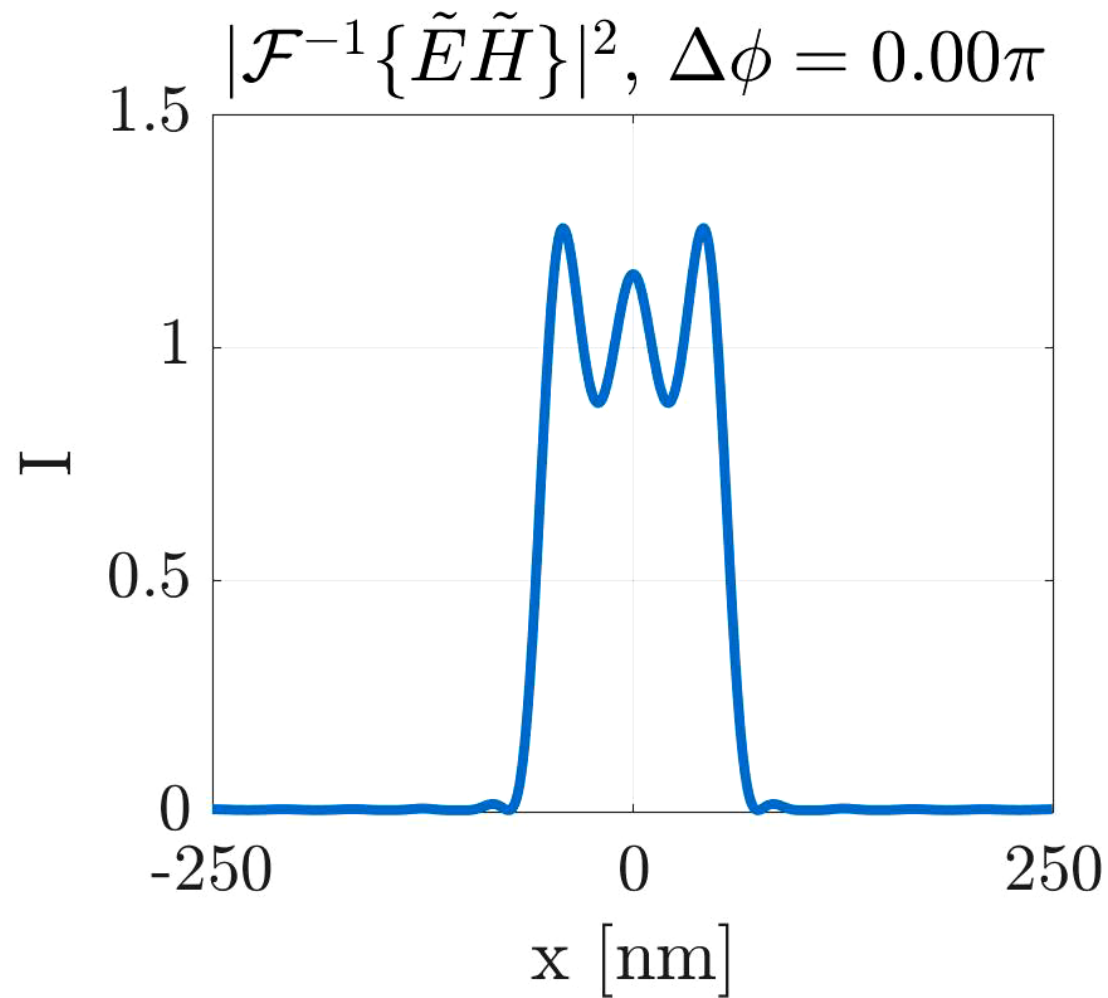
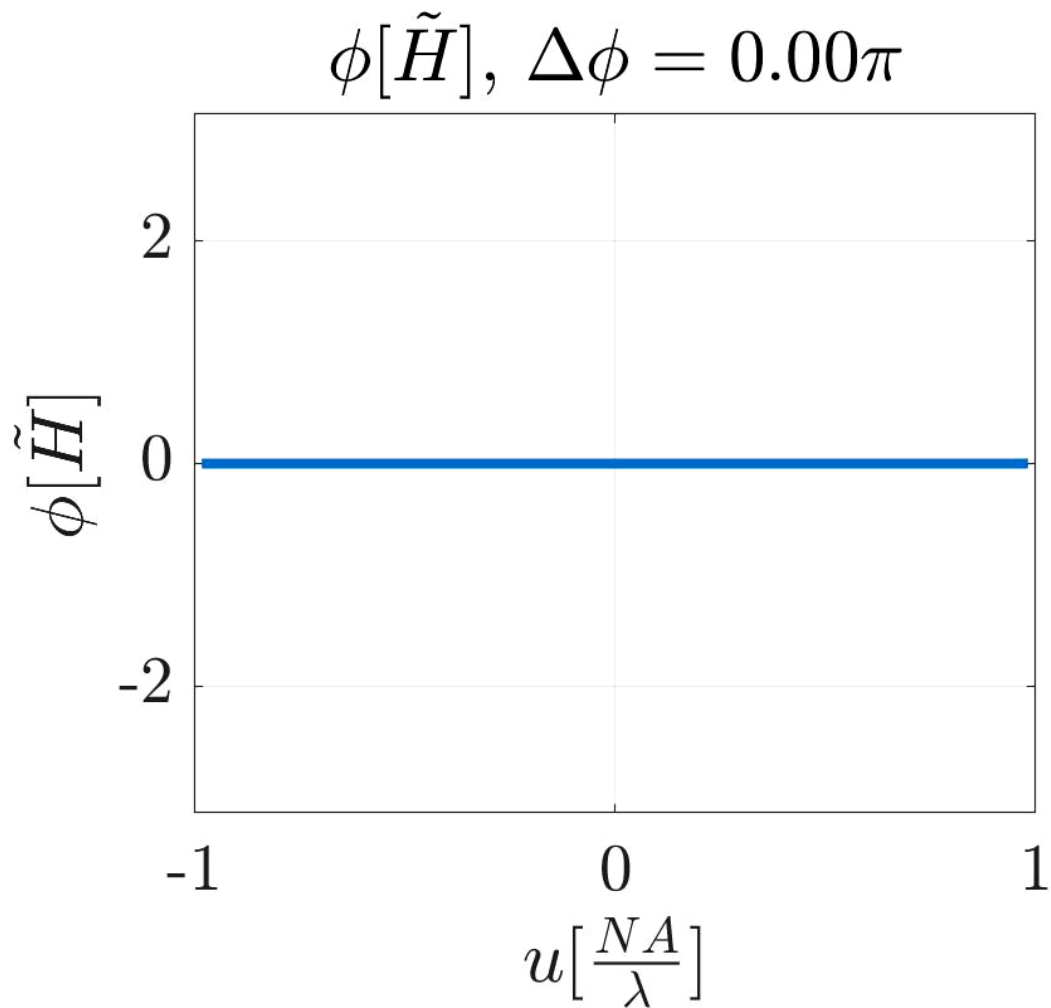


- How to introduce a large phase-shift between 0 order and 1<sup>st</sup> order?
  - Zernike phase-contrast inspired coded aperture
  - Impart arbitrary phase shift on 0 order, image all other orders normally
  - Fabrication: set of zone-plates with different phase shifts on 0 order





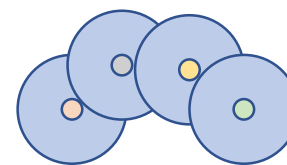
# Improved detection with coded aperture



# Comparison: Raw data



Through-focus



Coded aperture

$$z = +z_0$$

$$z = 0$$

$$z = -z_0$$

$$\phi = 0$$

$$\phi = \frac{2\pi}{3}$$

$$\phi = \frac{4\pi}{3}$$

# Quantitative phase imaging for EUV masks



1. **Problem:** optical phase of absorber affects imaging for EUV masks
2. **Objective:** image EUV mask complex reflection function on SHARP
3. **Measurements:** defocus (conventional) or coded apertures (new)
4. **Algorithm:** PhaseLift convex solver for phase retrieval

# Quantitative phase imaging for EUV masks

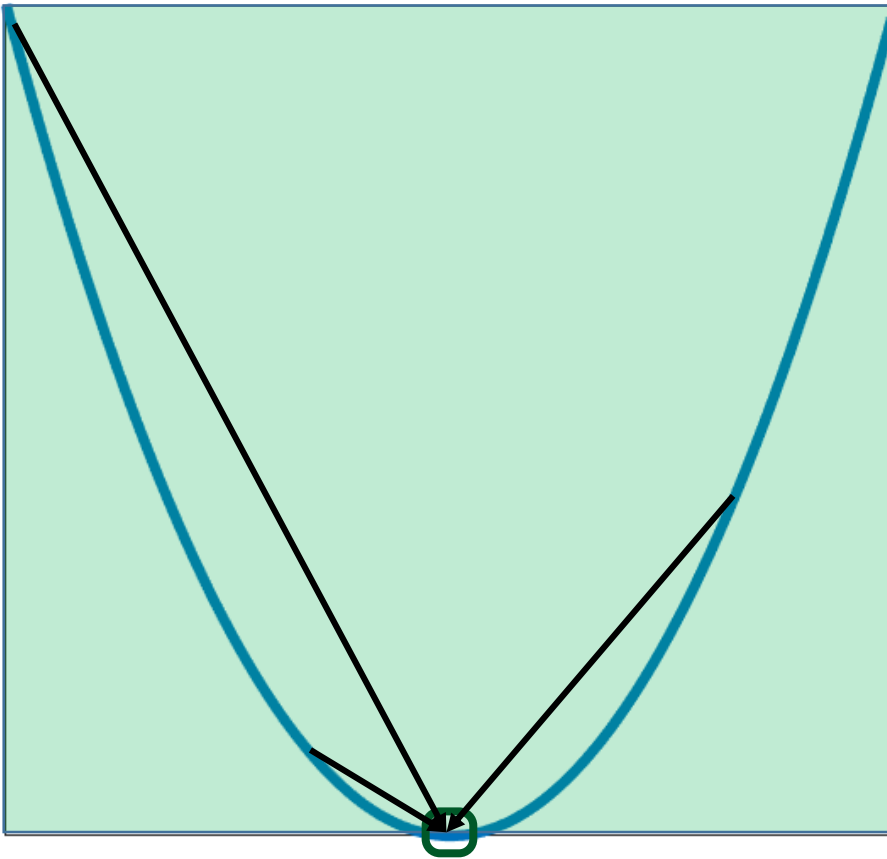


1. **Problem:** optical phase of absorber affects imaging for EUV masks
2. **Objective:** image EUV mask complex reflection function on SHARP
3. **Measurements:** defocus (conventional) or coded apertures (new)
4. **Algorithm:** PhaseLift convex solver for phase retrieval

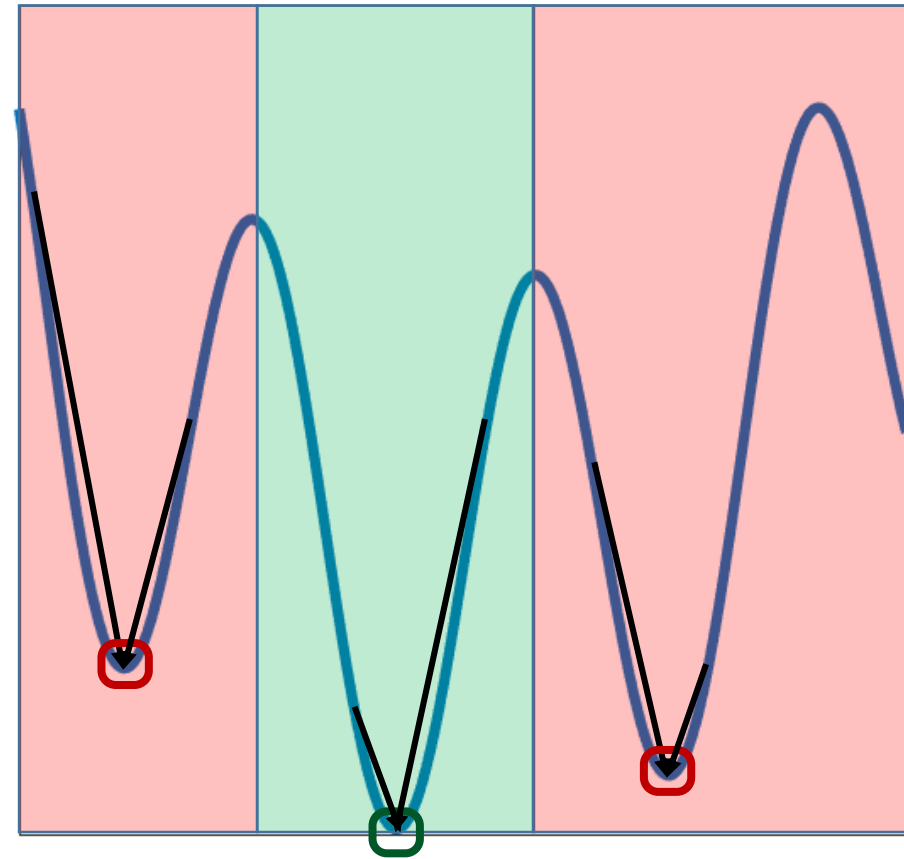
# Convex problem: any initial guess works



Convex



Non-Convex





# PhaseLift: Robustness >> speed

- Nonlinear, nonconvex formulation (traditional):

Fast No guarantees



$$I = |\mathcal{F}^{-1}\{\tilde{E}\tilde{H}\}|^2$$

$$\min_{\tilde{E}} \sum_i \|\sqrt{I_i} - |\mathcal{F}^{-1}\{\tilde{E}\tilde{H}_i\}|\|_2^2$$

Nonlinear imaging model

Nonconvex problem

- Linear, convex formulation (PhaseLift):

Slow Guarantees



$$I_i = \mathcal{L}_i\{\tilde{E}\tilde{E}^*\} = \mathcal{L}_i\{X\}$$

$$\min_X \alpha \text{Trace}[X] + \sum_i \|I_i - \mathcal{L}_i\{X\}\|_2^2$$

Linear imaging model

Convex problem

Ref: Candes, E. J., Strohmer, T., & Voroninski, V. (2013). Phaselift: Exact and stable signal recovery from magnitude measurements via convex programming. Communications on Pure and Applied Mathematics, 66(8), 1241-1274.

# Understanding the PhaseLift problem



Recover complex autocorrelation matrix with iterative solver

$I_i$ : Measured image  $i$

$\mathcal{L}_i$ : Known linear operator  $i$

- Underdetermined  $\Rightarrow$  nullspace

$$\min_X \alpha \text{Trace}[X] + \sum_i \|I_i - \mathcal{L}_i\{X\}\|_2^2$$

Trace minimization promotes low-rank solutions

$$X = \tilde{E}\tilde{E}^*$$

$\Rightarrow$  True solution is rank-1

$X$ : Unknown complex autocorrelation matrix

$$X = \tilde{E}\tilde{E}^*$$

$\Rightarrow$  Dimension is *squared*

# PhaseLift walkthrough: 3-beam imaging



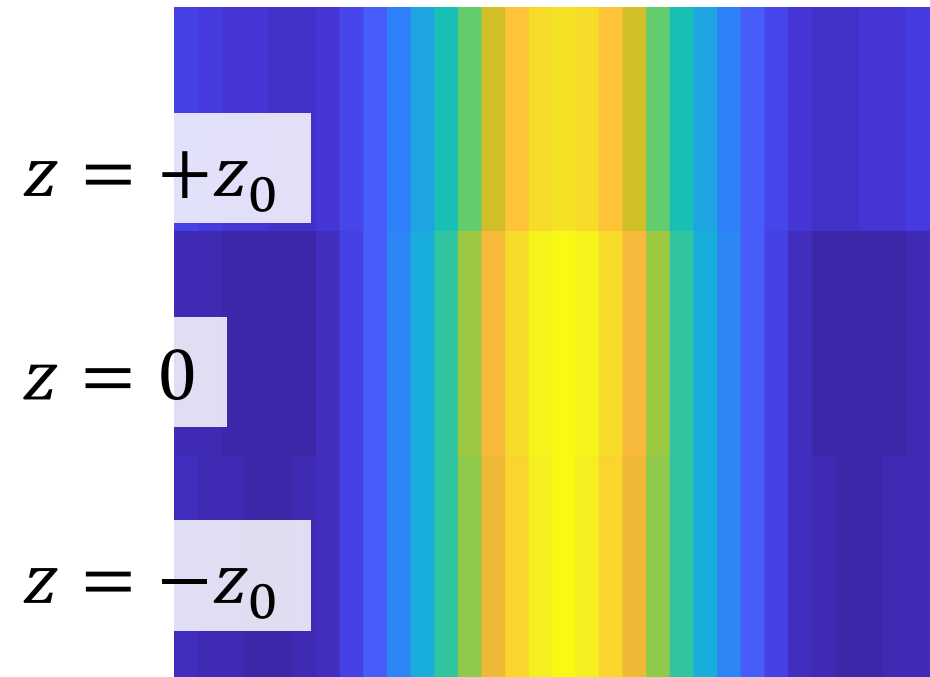
$$\text{True } X = \tilde{E} \tilde{E}^*$$



3 Diffraction orders  
3 Focus steps

Linear operator  
 $\mathcal{L}: X \mapsto I$

Measured  $I$

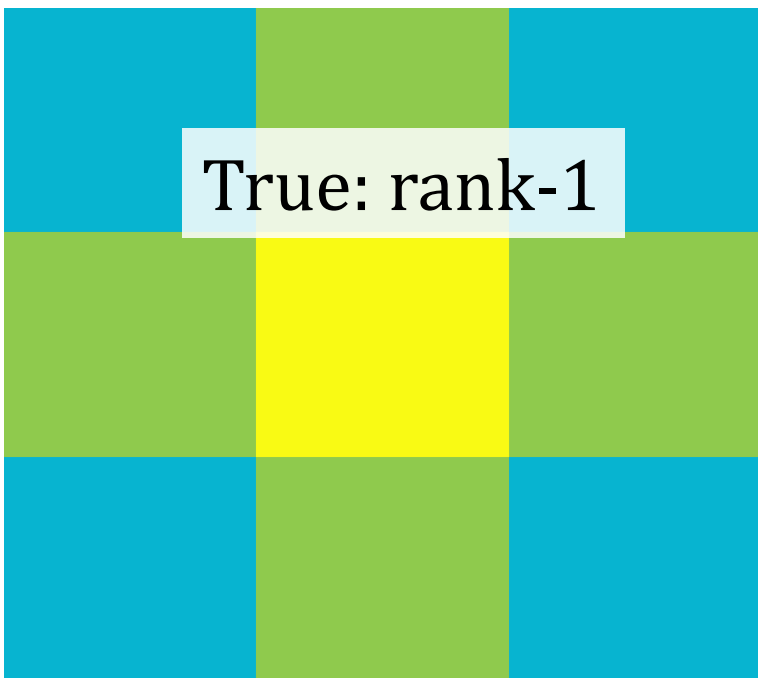




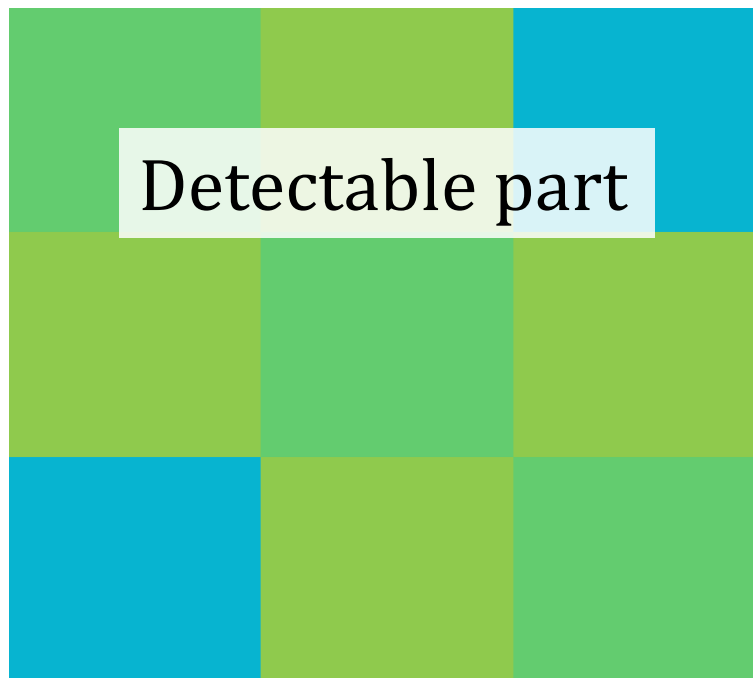
# PhaseLift walkthrough: 3-beam imaging



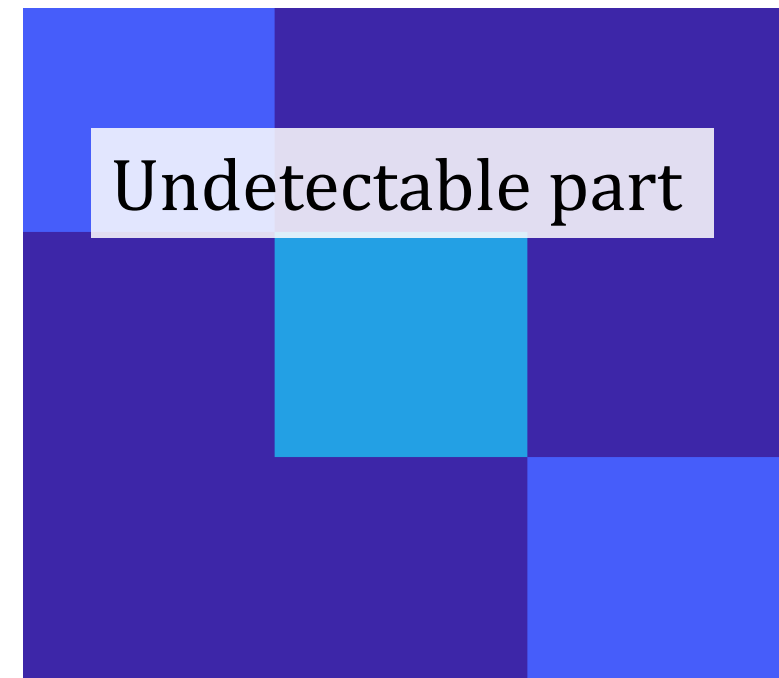
$$\text{True } X = \tilde{E}\tilde{E}^*$$



X projected to range $\{\mathcal{L}\}$



$$X - \mathcal{P}X \in \text{null}\{\mathcal{L}\}$$



# PhaseLift walkthrough: 3-beam imaging



True  $X = \tilde{E}\tilde{E}^*$



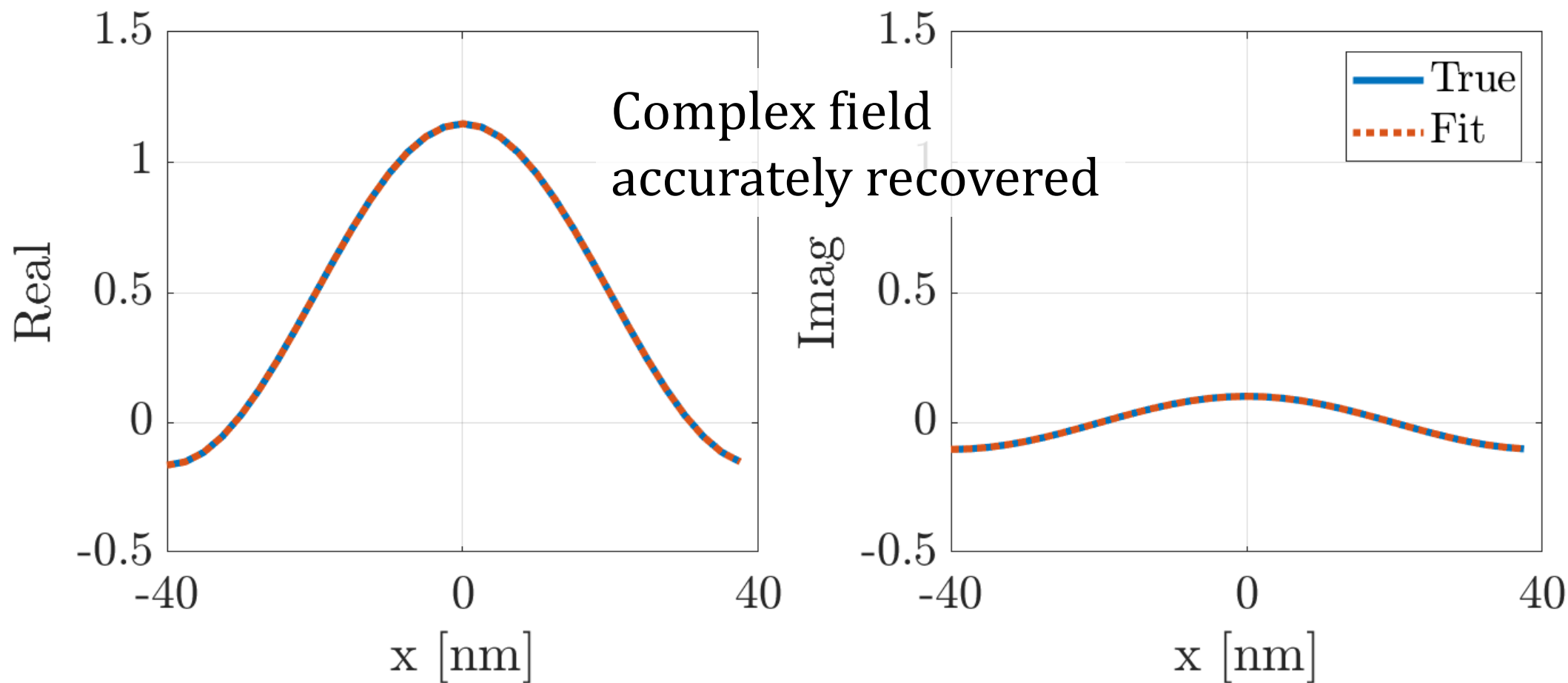
Solution from PhaseLift



Error, 10x

Ambiguity removed  
by rank-1 prior

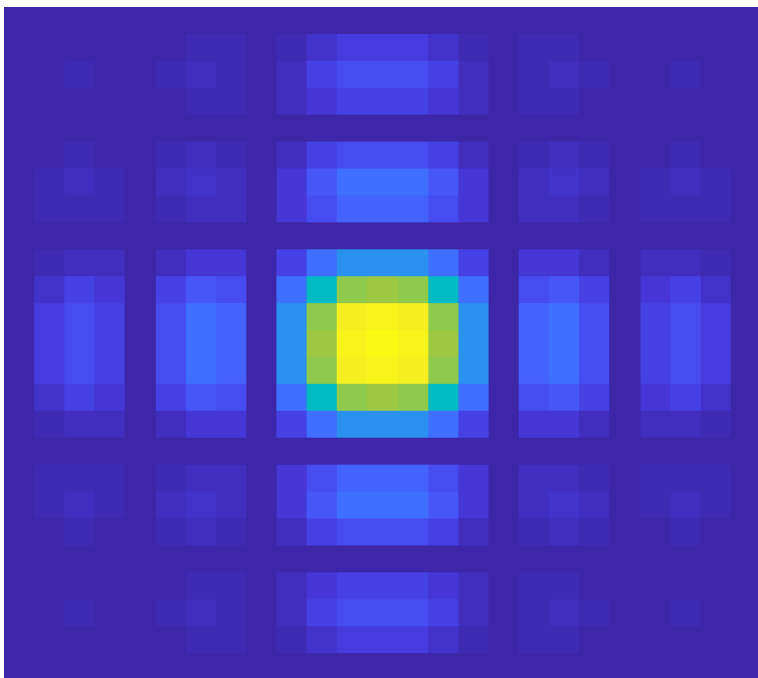
# PhaseLift walkthrough: 3-beam imaging



# PhaseLift walkthrough: larger pitch



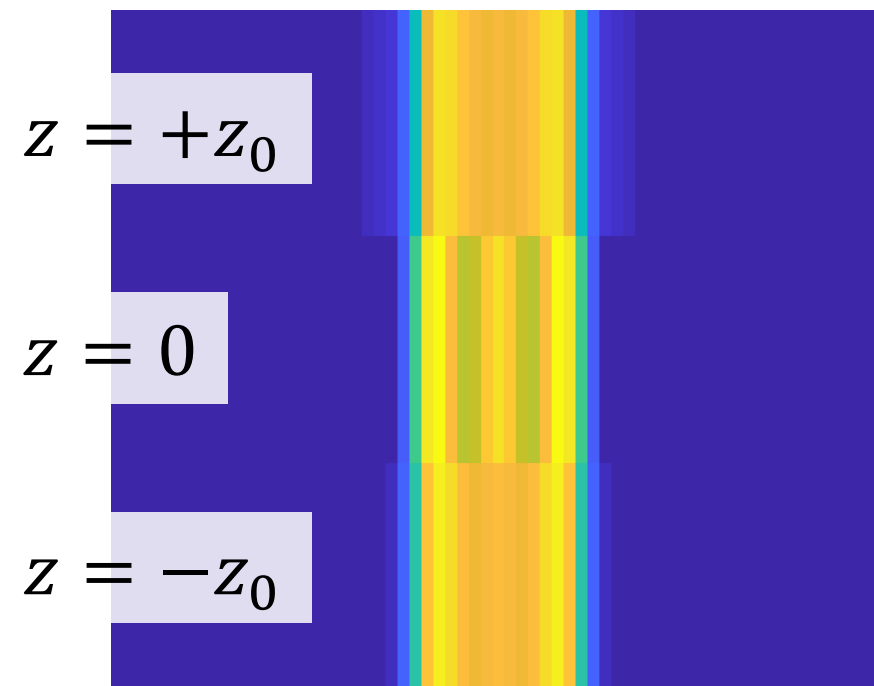
$$\text{True } X = \tilde{E} \tilde{E}^*$$



25 Diffraction orders  
3 Focus steps

Linear operator  
 $\mathcal{L}: X \mapsto I$

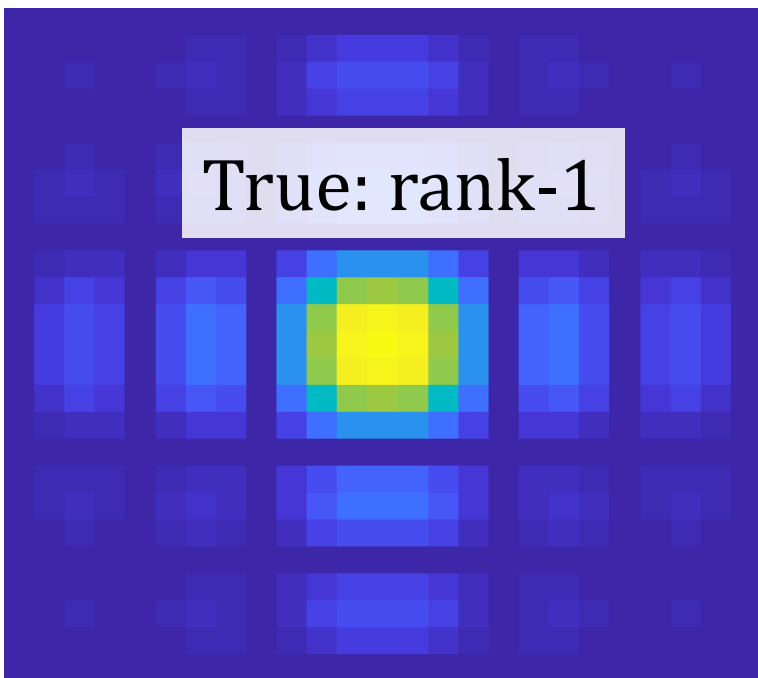
Measured  $I$



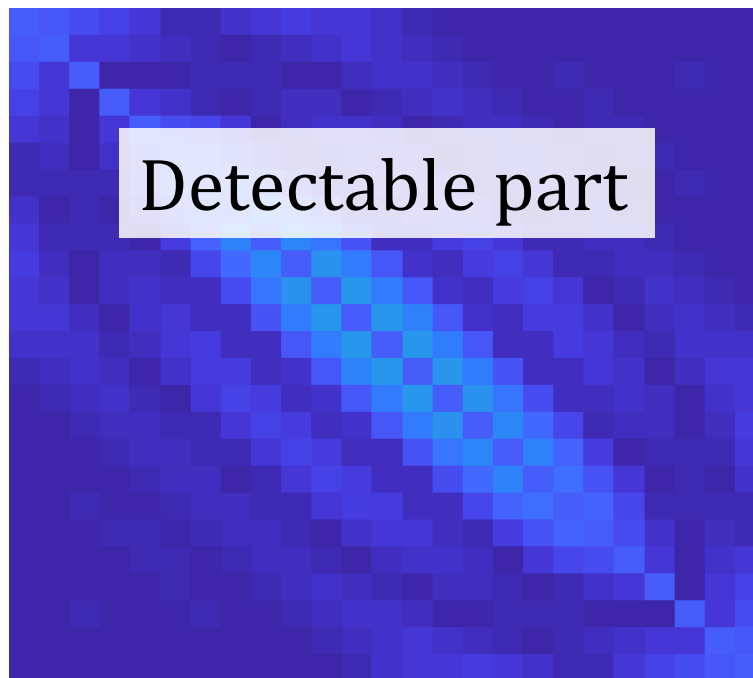
# PhaseLift walkthrough: larger pitch



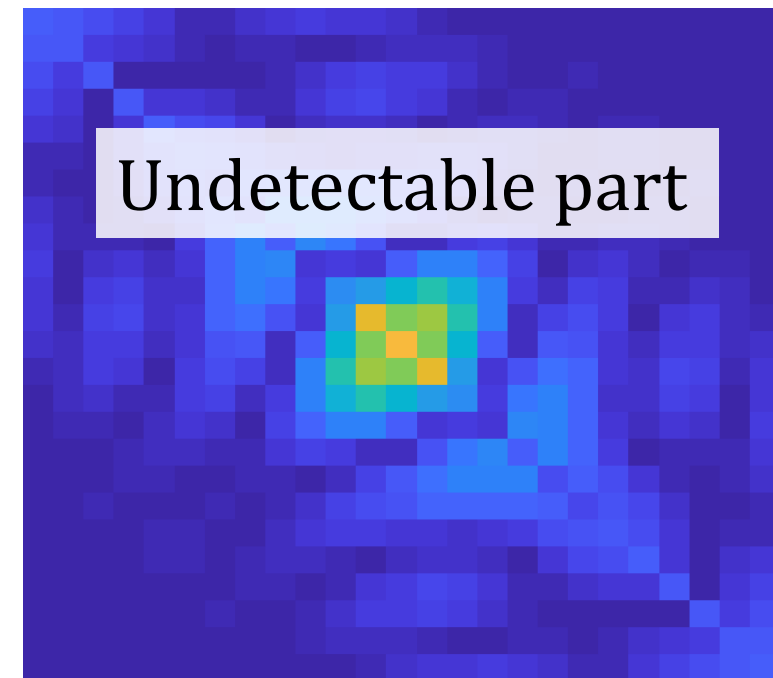
$$\text{True } X = \tilde{E}\tilde{E}^*$$



$X$  projected to  $\text{range}\{\mathcal{L}\}$



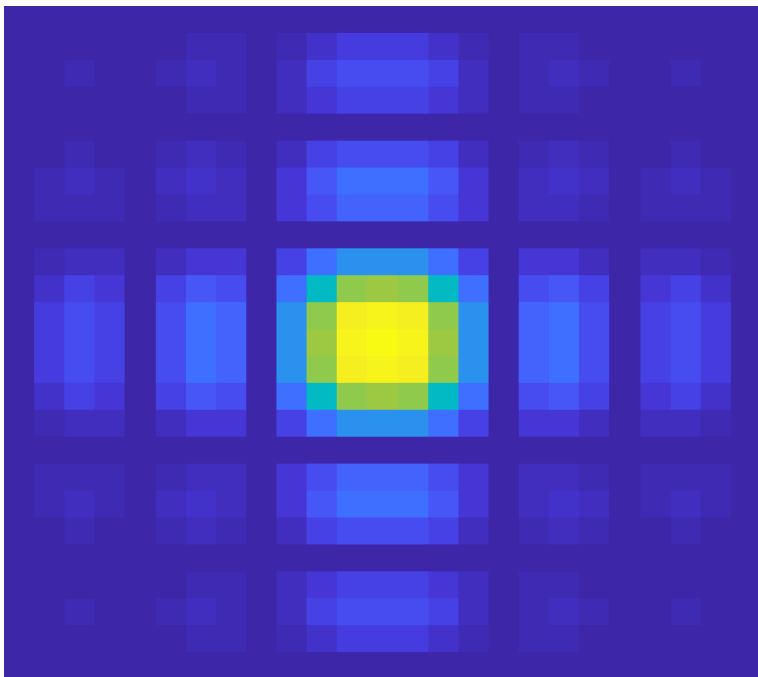
$$X - \mathcal{P}X \in \text{null}\{\mathcal{L}\}$$



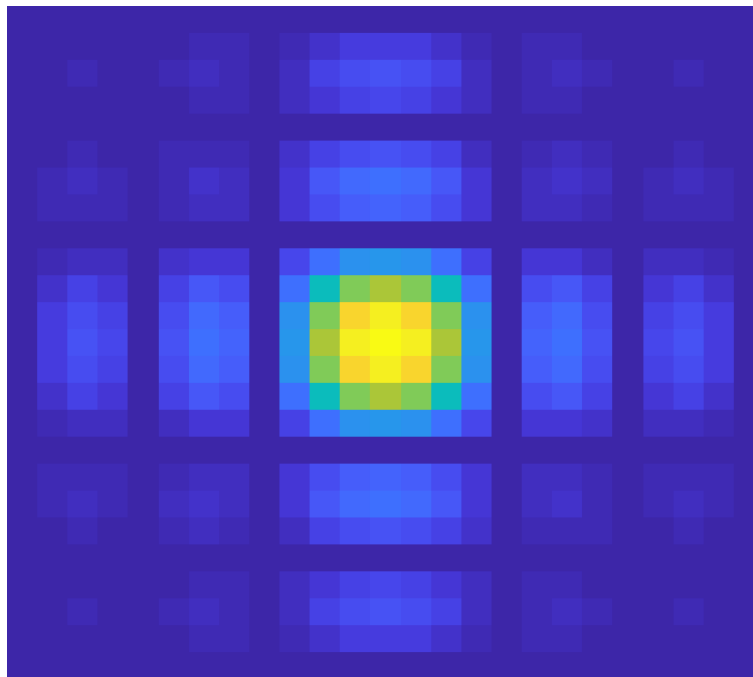
# PhaseLift walkthrough: larger pitch



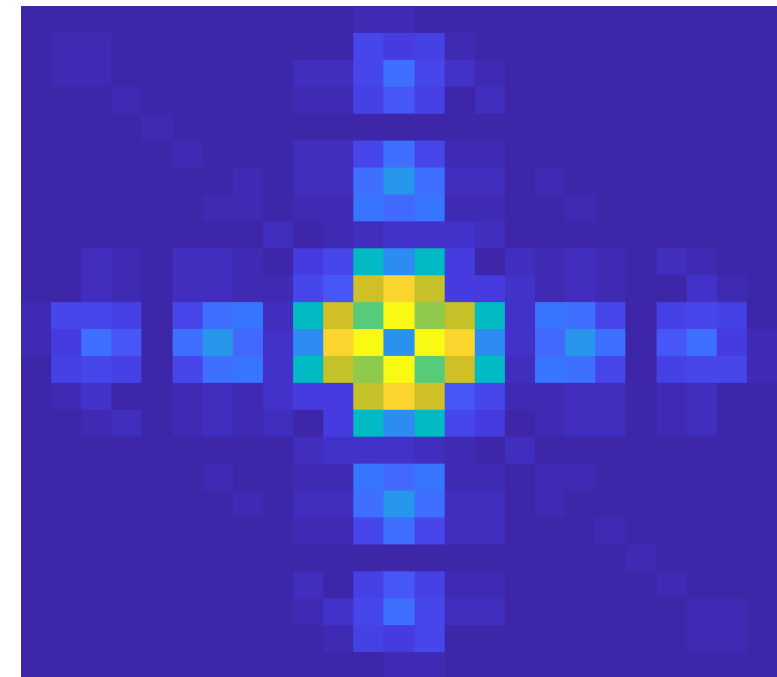
True  $X = \tilde{E}\tilde{E}^*$



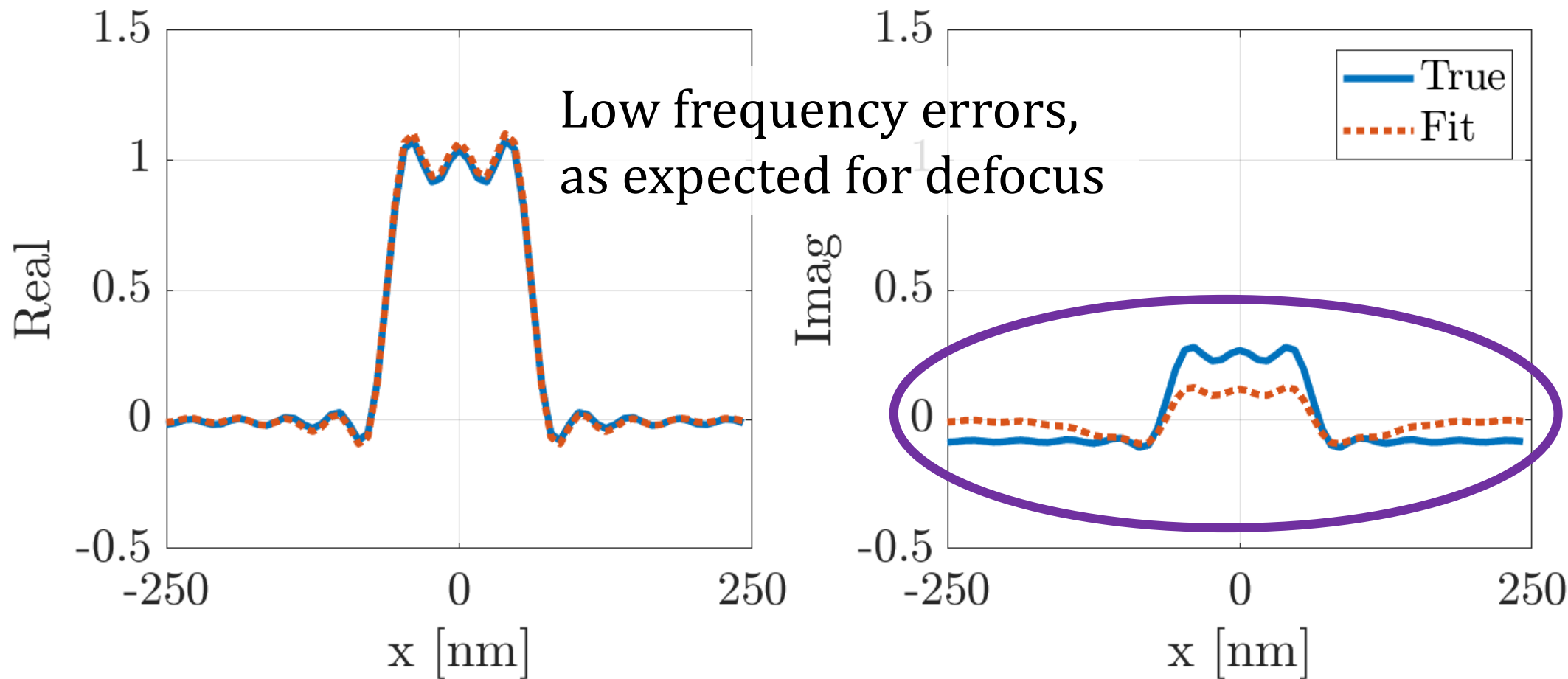
$\hat{X}$ : solution from PhaseLift



Error, 10x



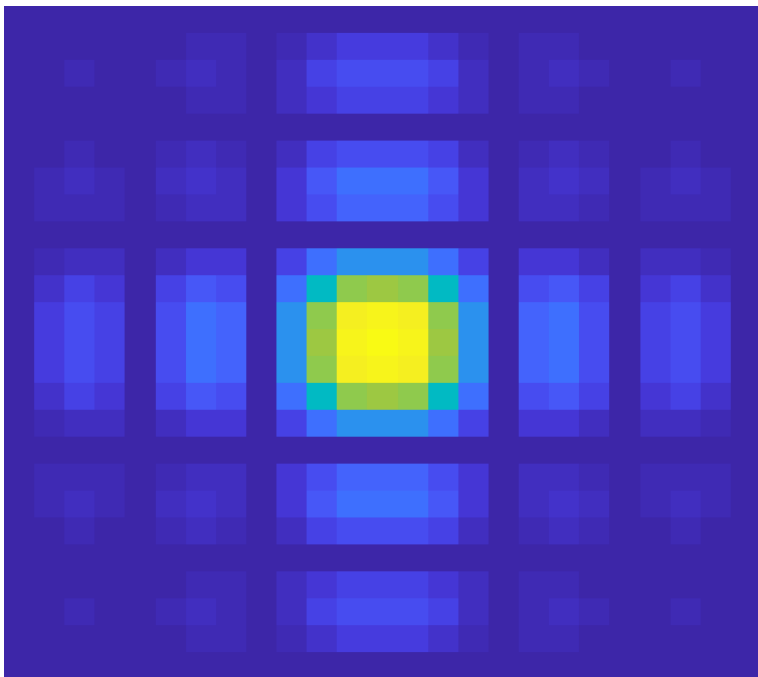
# PhaseLift walkthrough: larger pitch



# PhaseLift walkthrough: coded aperture



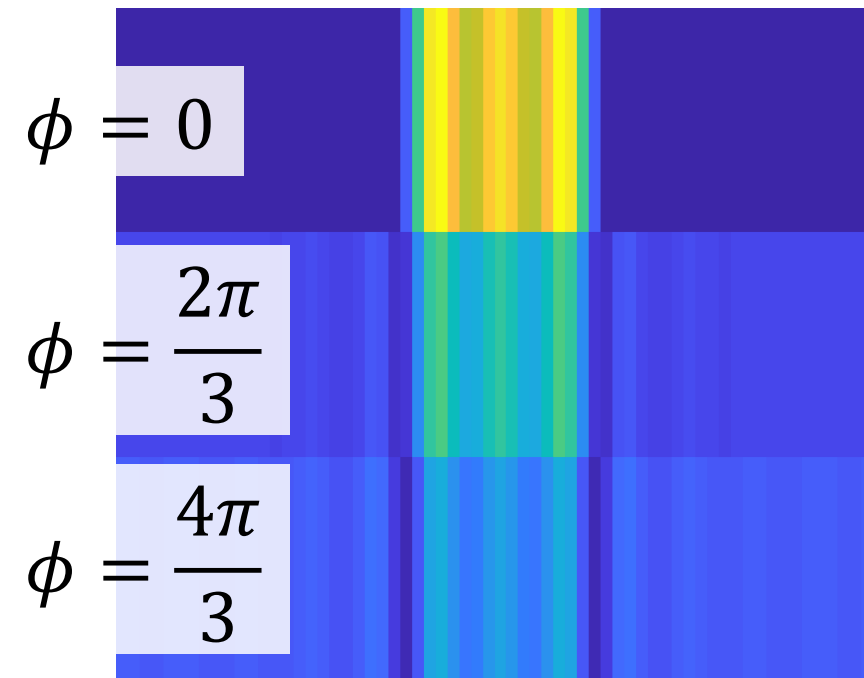
$$\text{True } X = \tilde{E} \tilde{E}^*$$



25 Diffraction orders  
3 Coded apertures

Linear operator  
 $\mathcal{L}: X \mapsto I$

Measured  $I$

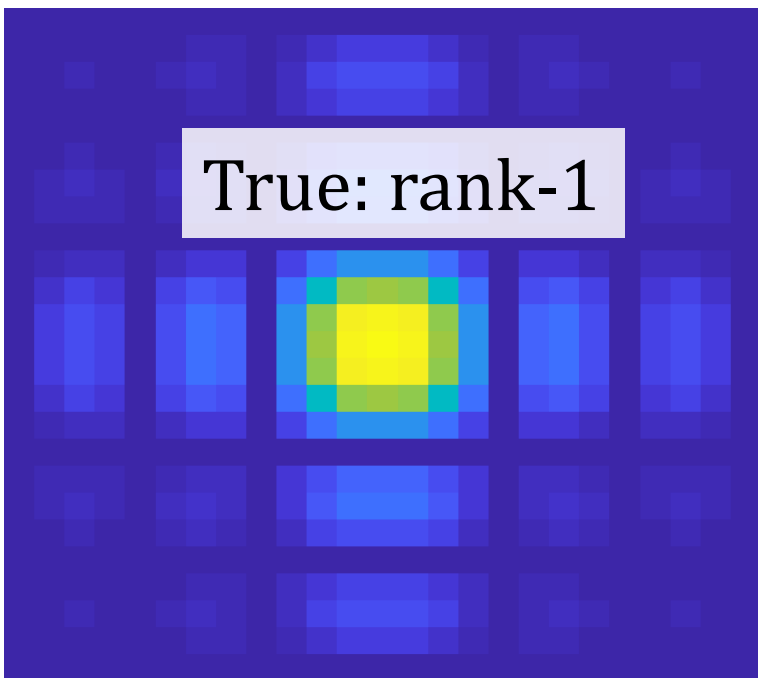




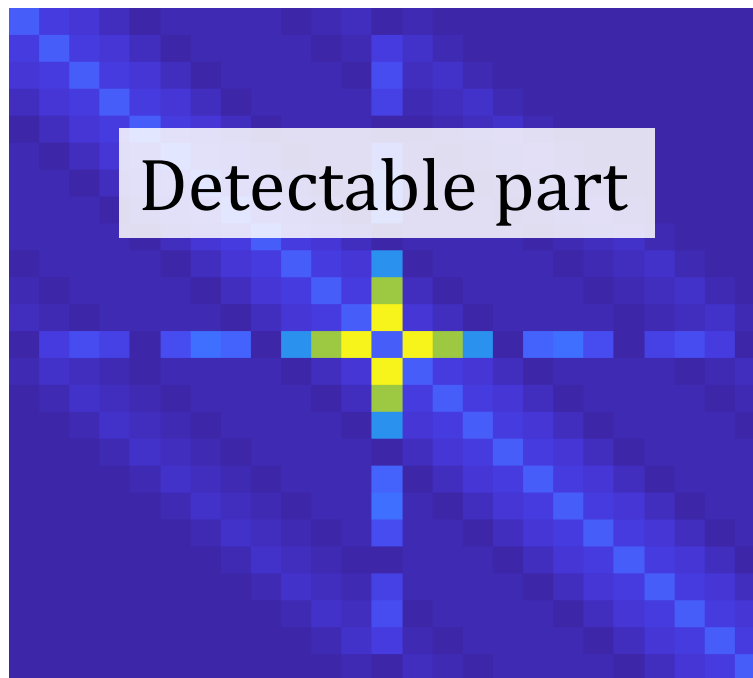
# PhaseLift walkthrough: coded aperture



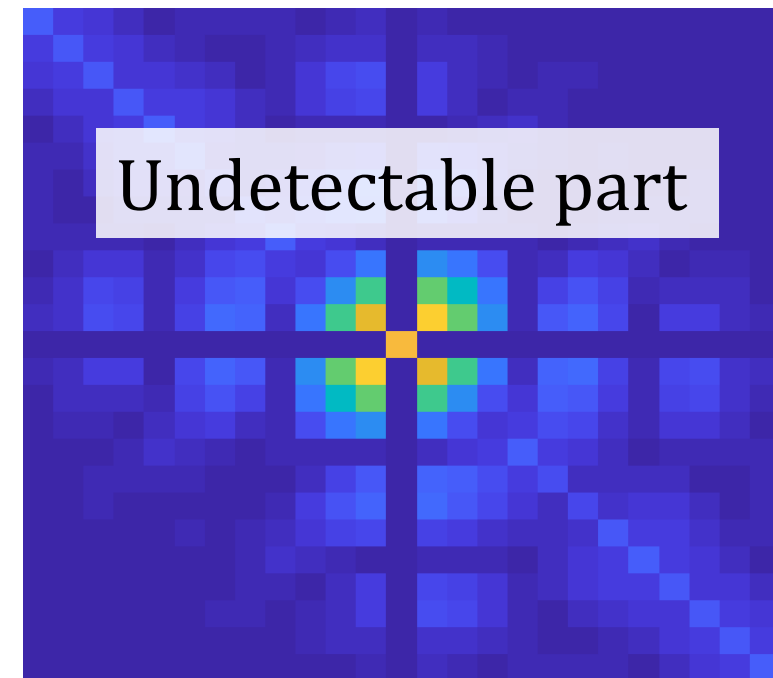
$$\text{True } X = \tilde{E}\tilde{E}^*$$



$X$  projected to  $\text{range}\{\mathcal{L}\}$



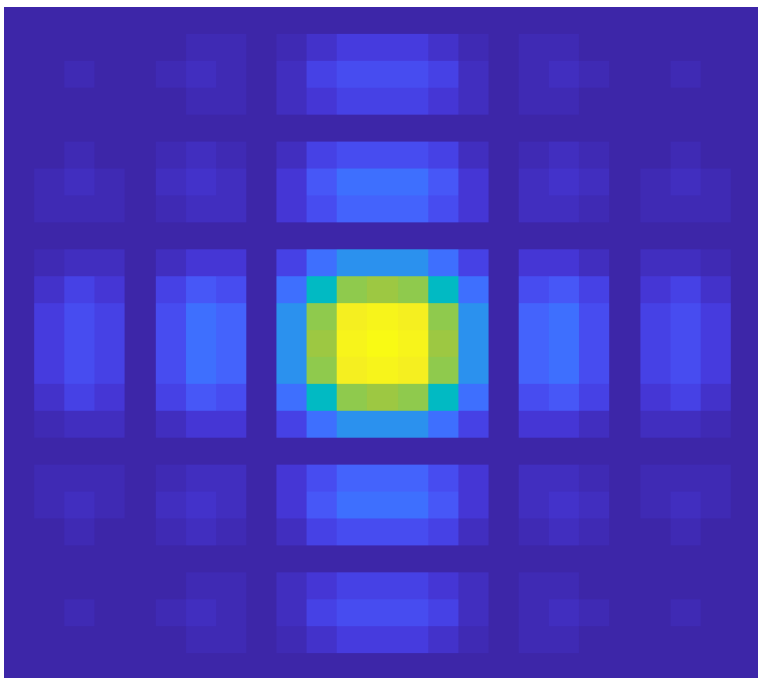
$$X - \mathcal{P}X \in \text{null}\{\mathcal{L}\}$$



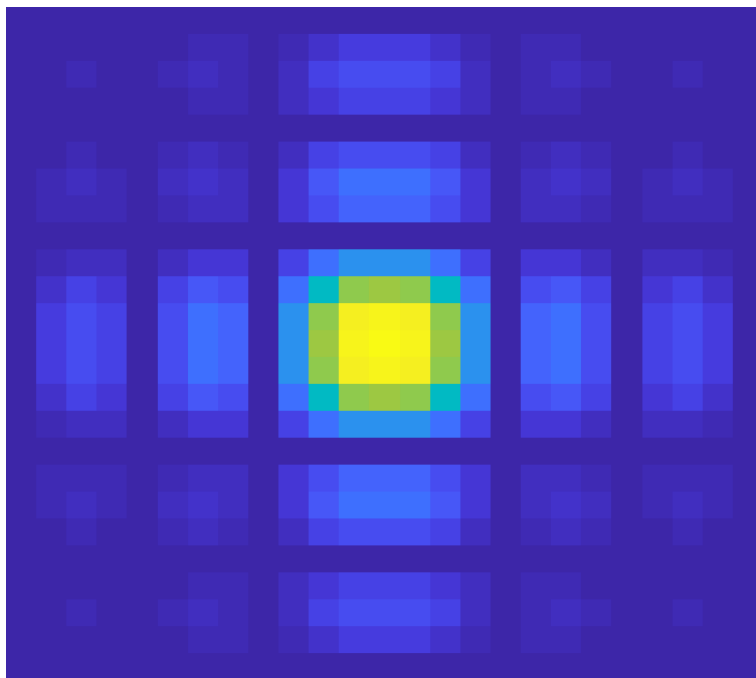
# PhaseLift walkthrough: coded aperture



True  $X = \tilde{E}\tilde{E}^*$



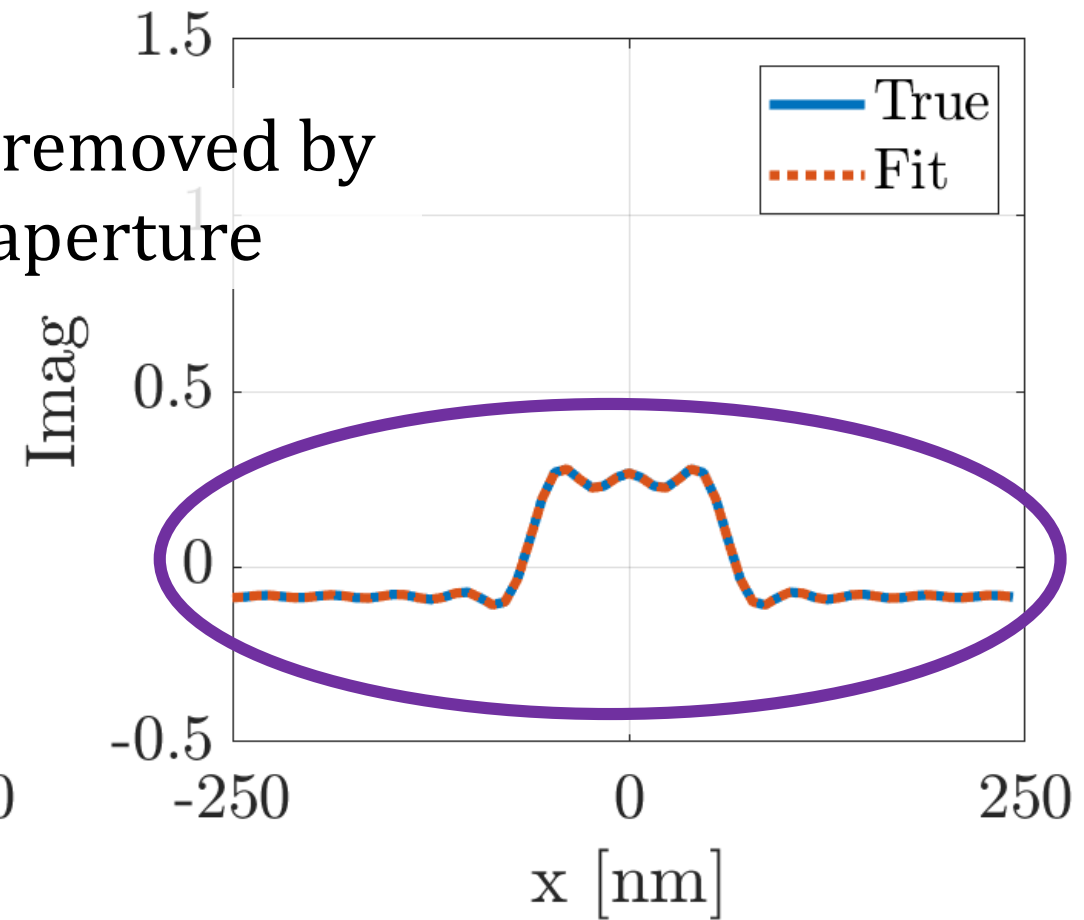
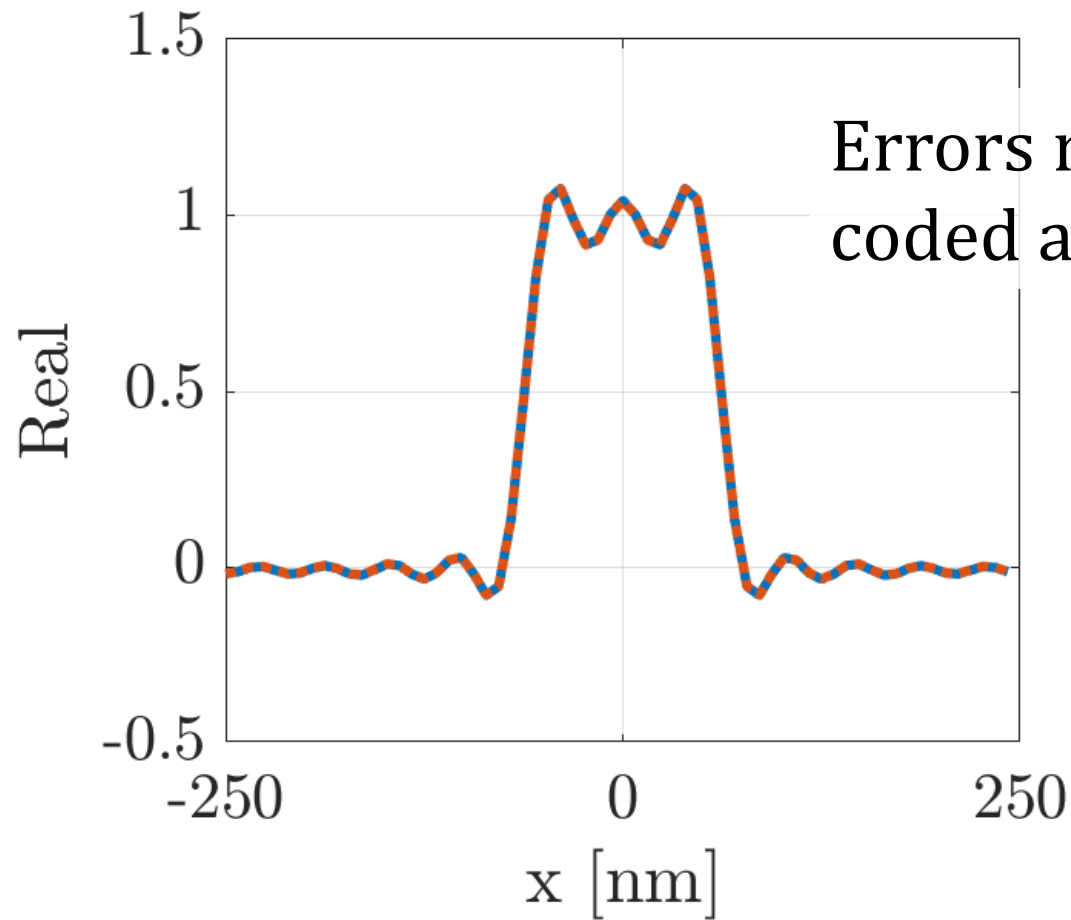
$\hat{X}$ : solution from PhaseLift



Error, 10x



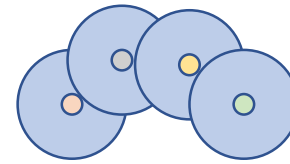
# PhaseLift walkthrough: coded aperture



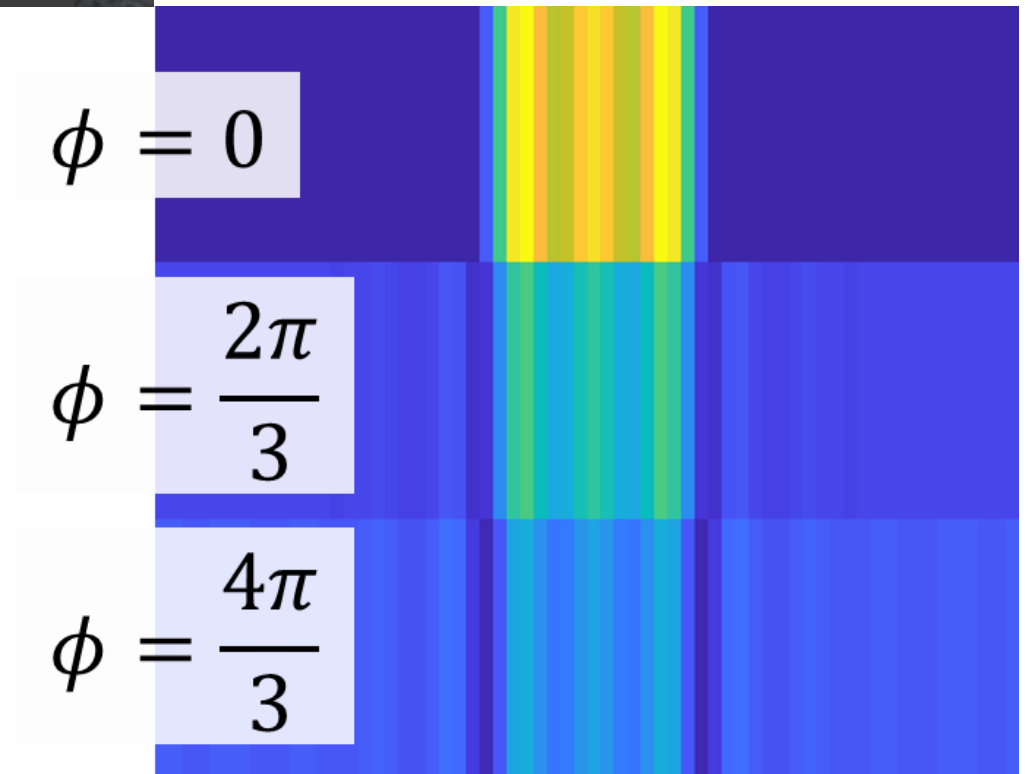
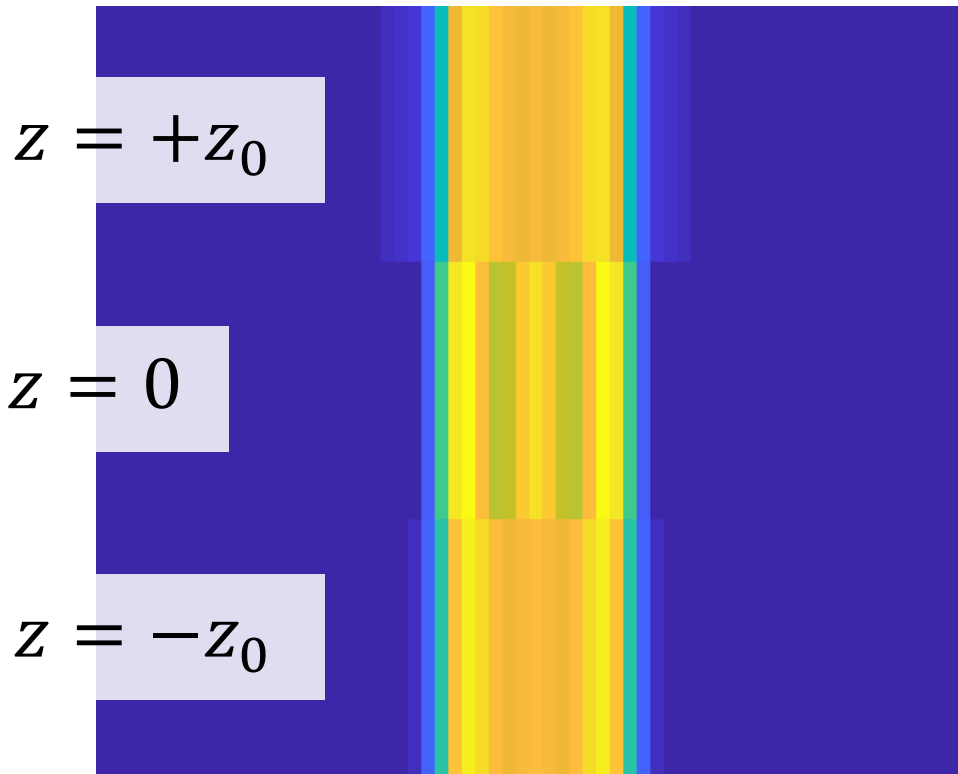
# Comparison: Raw data



Through-focus



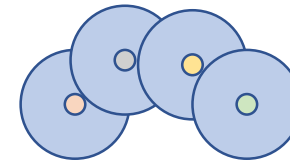
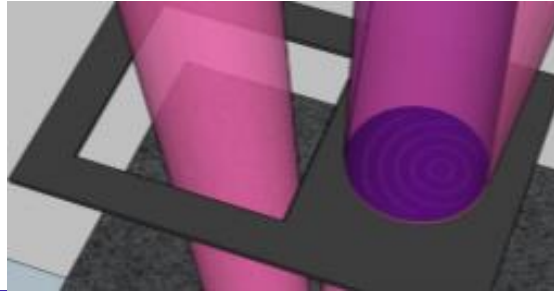
Coded aperture



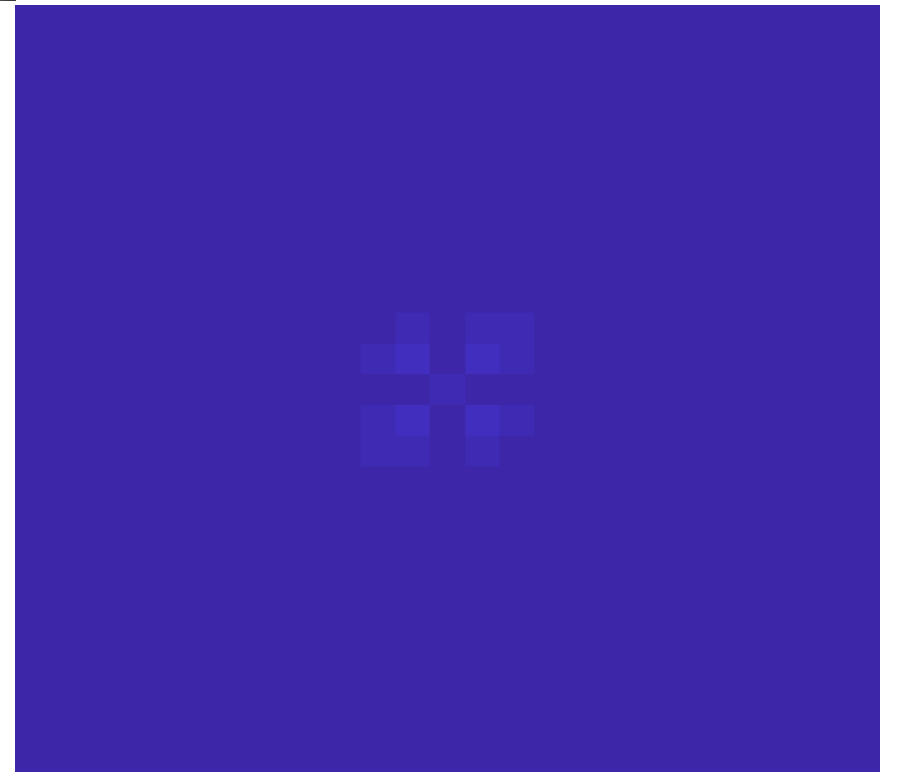
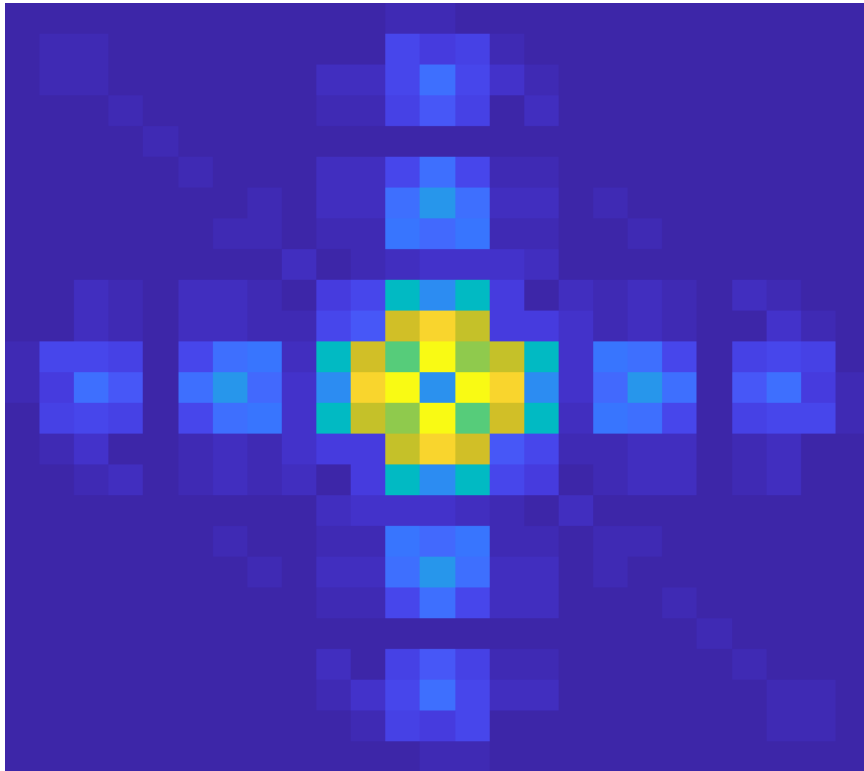
# Comparison: Error, 10x



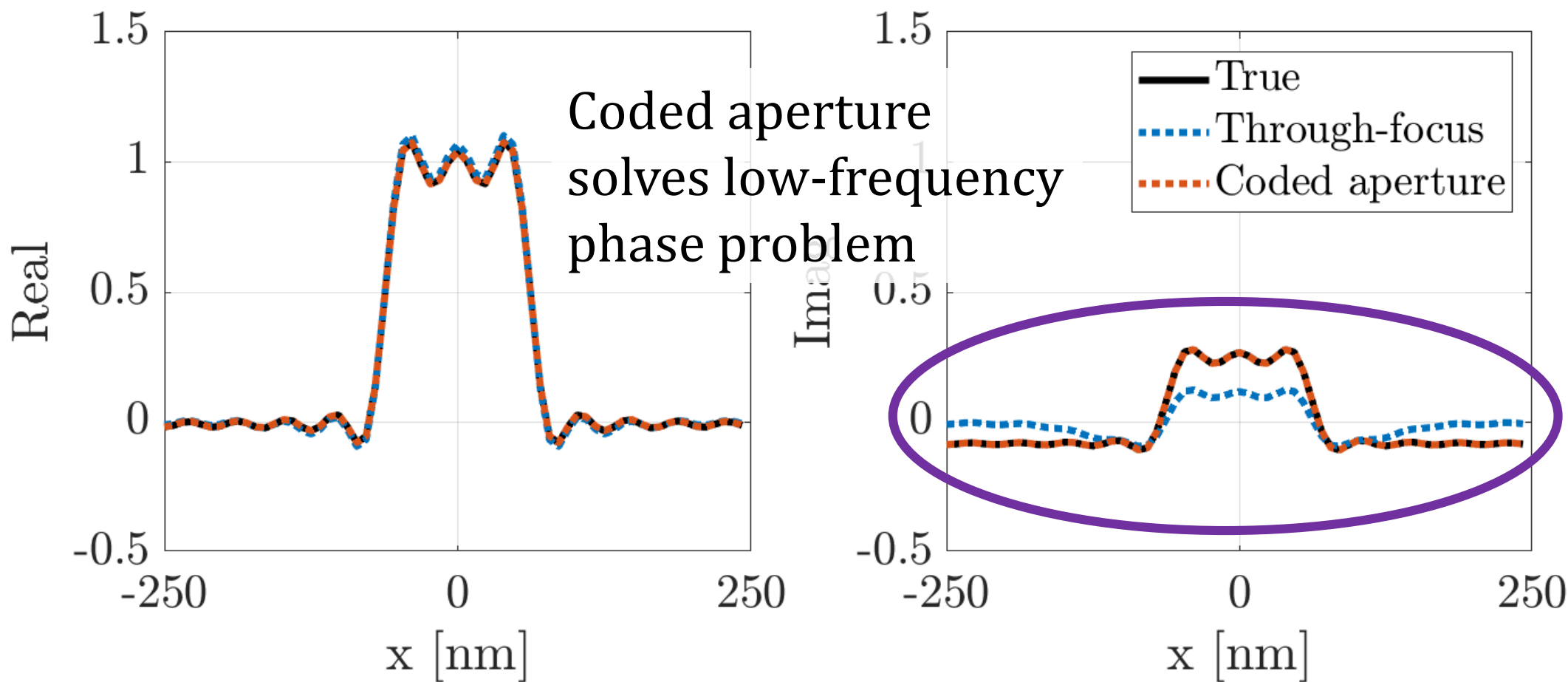
Through-focus



Coded aperture



# Comparison: Complex field

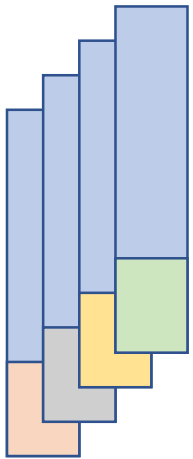


# What's next?

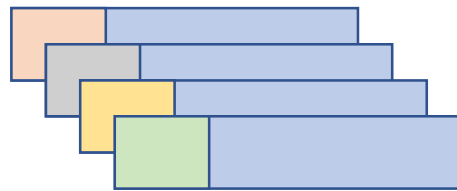


- Fabricate coded zone plates for 1D H/V and 2D samples

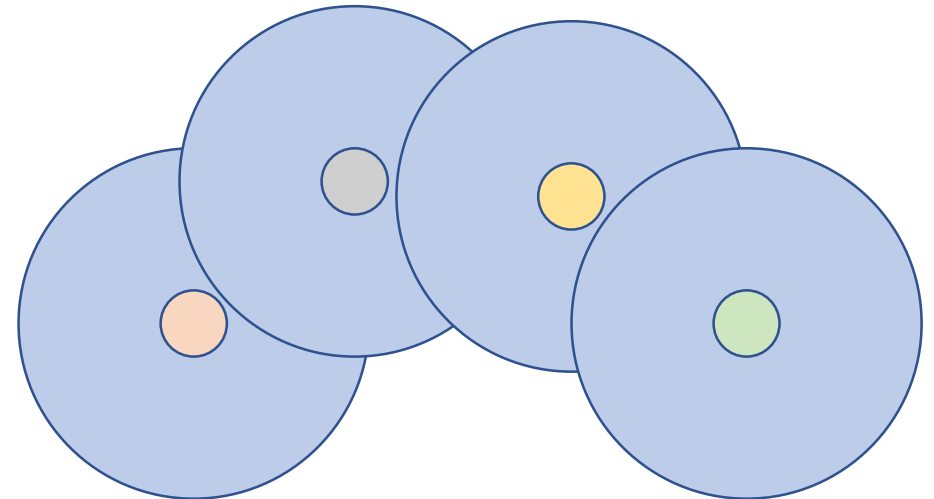
1D V



1D H



2D

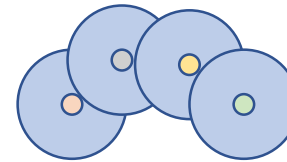


# What's next?



- Fabricate coded zone plates for 1D H/V and 2D samples
- Experimental comparison of coded aperture vs through-focus

Through-focus



Coded aperture



# What's next?



- Fabricate coded zone plates for 1D H/V and 2D samples
- Experimental comparison of coded aperture vs through-focus
- Comparison of image-based vs scatterometry-based phase retrieval
  - Mask at CXRO, scatterometry measurements already performed

# Thank you!

