



# Progress in development of kW-class picosecond thin-disk laser systems for high-power EUV sources



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EVROPSKÁ UNIE  
Evropské strukturální a investiční fondy  
Operační program Výzkum, vývoj a vzdělávání



MINISTERSTVO ŠKOLSTVÍ,  
MLÁDEŽE A TĚLOVÝCHOVY

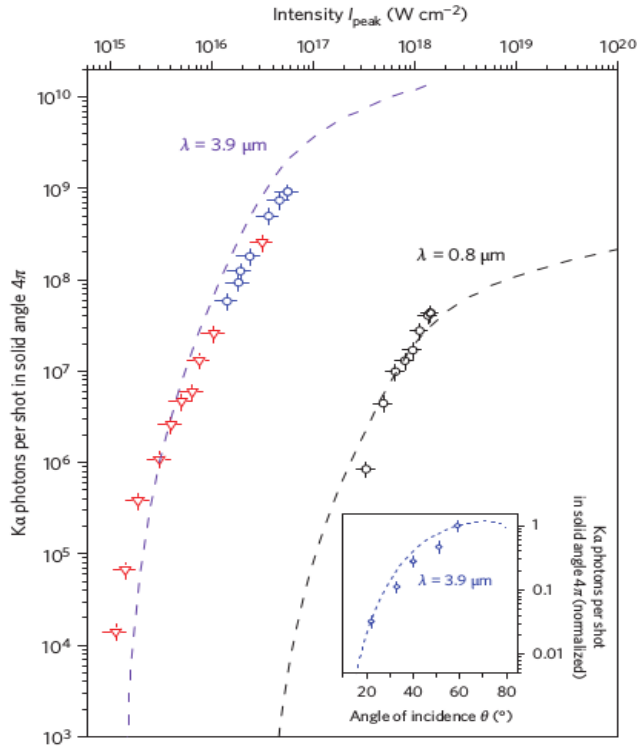


This project has received funding from  
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and innovation programme under grant agreement  
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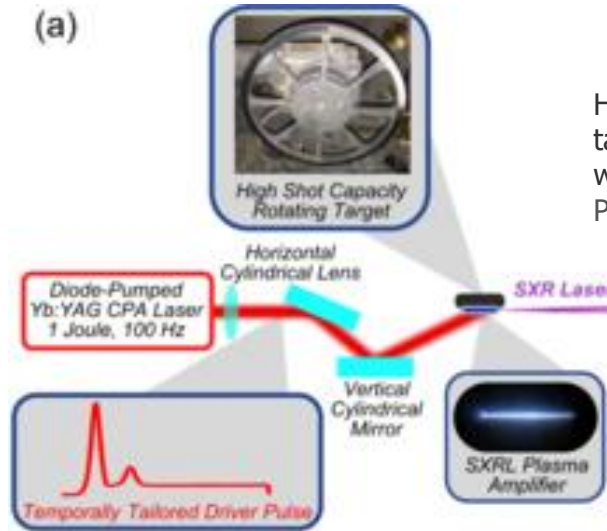
- Thin disk lasers in EUV radiation field
- Thin disk beamlines at Hilase – current status and directions
- Disk laser extensions and customized systems

# High power/energy pulsed laser applications

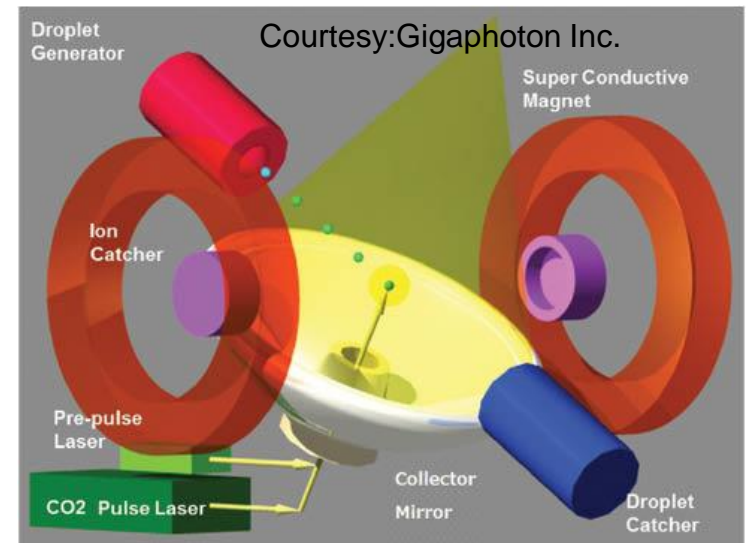


## High-brightness table-top hard X-ray source driven by sub-100-femtosecond mid-infrared pulses

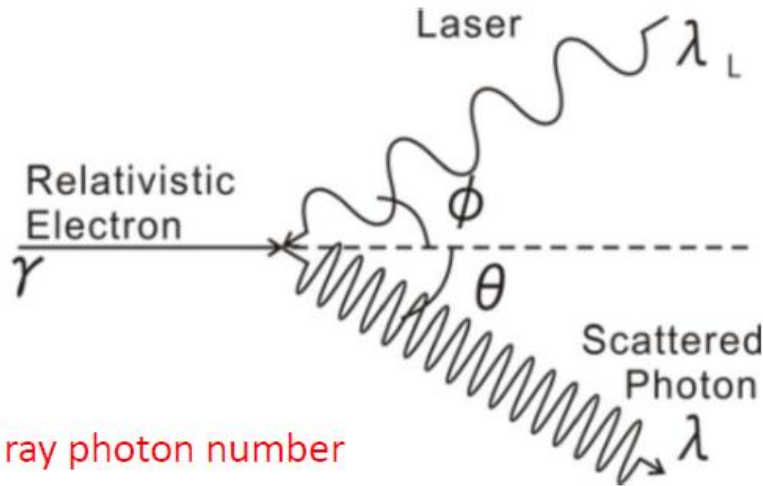
Jannick Weisshaupt<sup>1</sup>, Vincent Juvé<sup>1\*</sup>, Marcel Holtz<sup>1</sup>, ShinAn Ku<sup>1</sup>, Michael Woerner<sup>1\*</sup>, Thomas Elsaesser<sup>1</sup>, Skirmantas Ališauskas<sup>2</sup>, Audrius Pugžlys<sup>2</sup> and Andrius Baltuška<sup>2\*</sup>



High-average-power, 100-Hz-repetition-rate, tabletop soft-x-ray lasers at sub-15-nm wavelengths; Brendan A. Reagan, et al. Phys. Rev. A **89**, 053820



# Laser Compton back scattering



X ray photon number

$$N_0 \propto \frac{\sigma_c N_e N_p}{4\pi r^2}$$

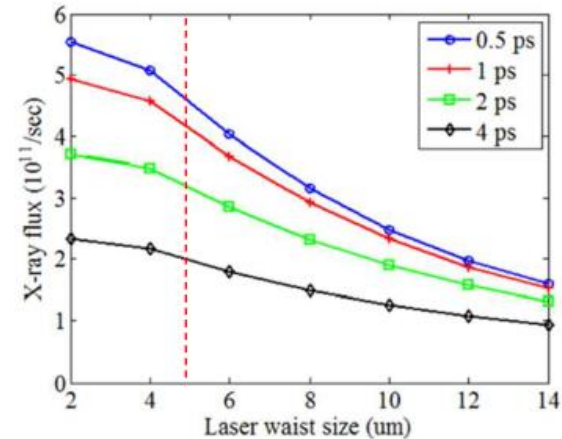


$\lambda_p$  : peak X ray wavelength

$N_e$  : total electron number

$N_p$  : total laser photon number

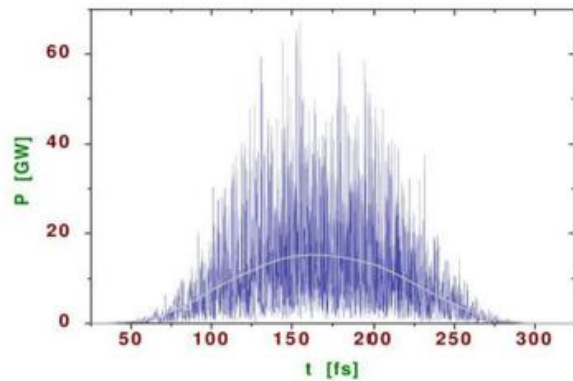
$r$  : interaction cross section



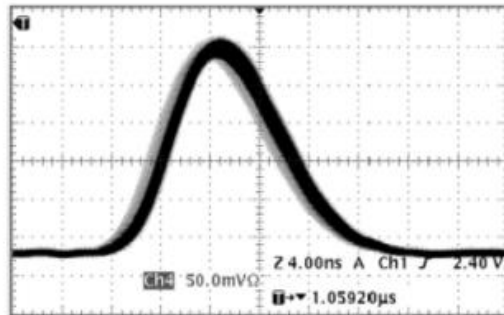
High energy, short pulse <2ps,  
high beam quality  $M^2 < 1.5$  laser  
beam focused down to 10 $\mu$ m  
spot size

Compact x-ray source based on burst-mode inverse Compton scattering at 100kHz. W.S. Graves et al. *Phys. Rev. ST Accel. Beams* 17,120701 (2014)

# Smoothing of FEL pulses by UV picosecond laser seeding

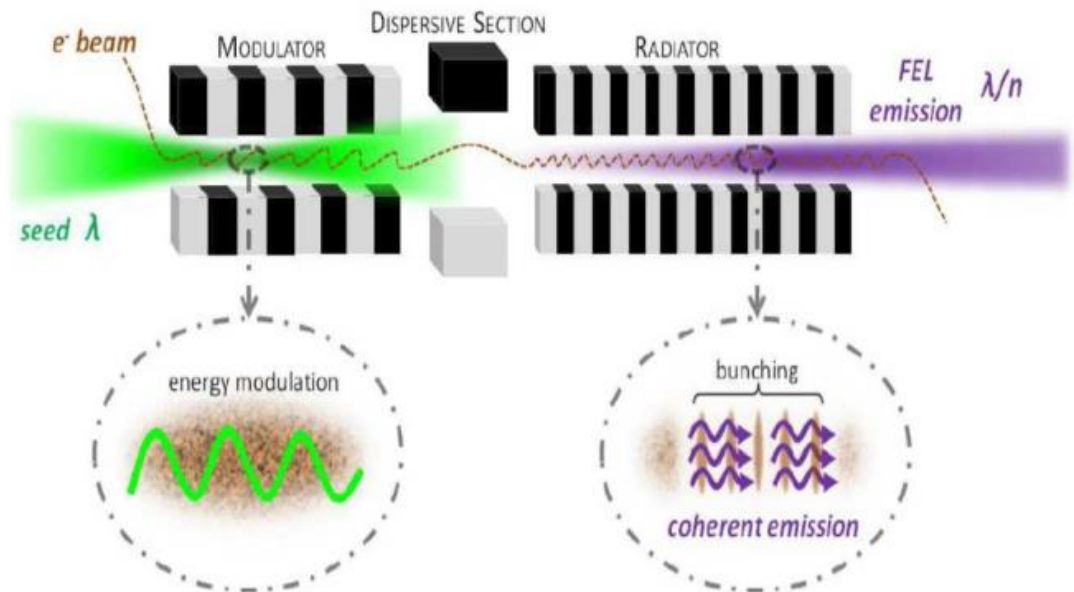


SASE FEL pulse shape



Smoothed pulse shape

100µJ x 10MHz = kW, 1ps, 4HG



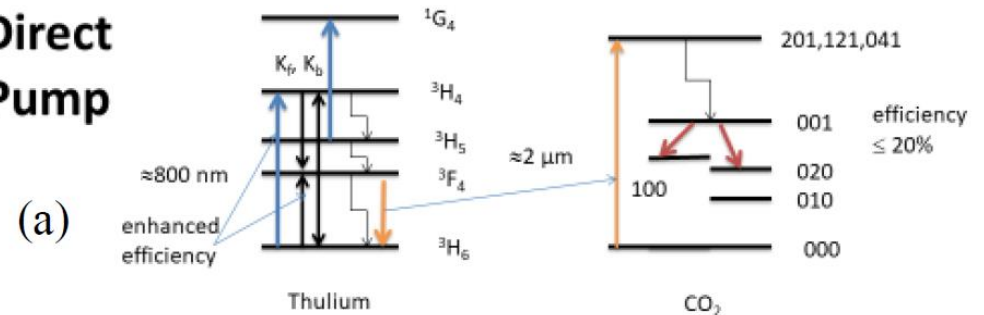
Schematic of the working principle of a HG free-electron laser.

Chirped pulse amplification in X-ray free electron lasers  
Hugo Ducasa et.al. SPIE 9585-15, San Diego 2015

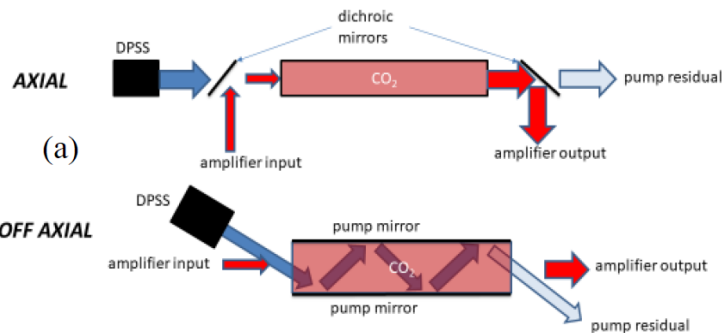
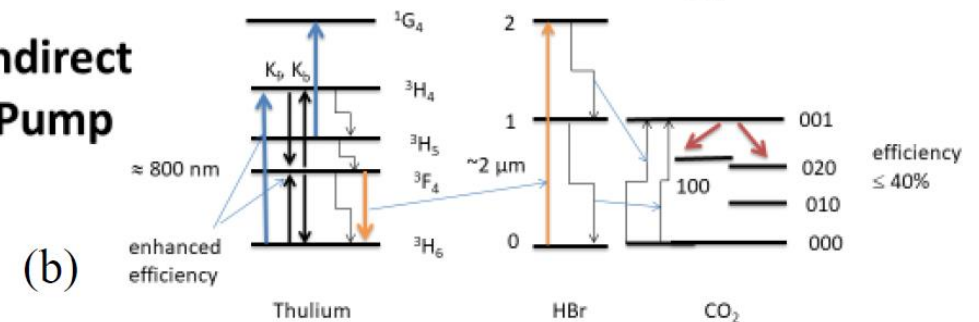
# Optical pumping of CO<sub>2</sub> lasers

- High pressure CO<sub>2</sub> amplifier
- MOPA design – tens of kW
- Small signal gain 5-10%/cm
- High efficiency and small size
- Ultrashort pulses <1ps feasible

## Direct Pump



## Indirect Pump



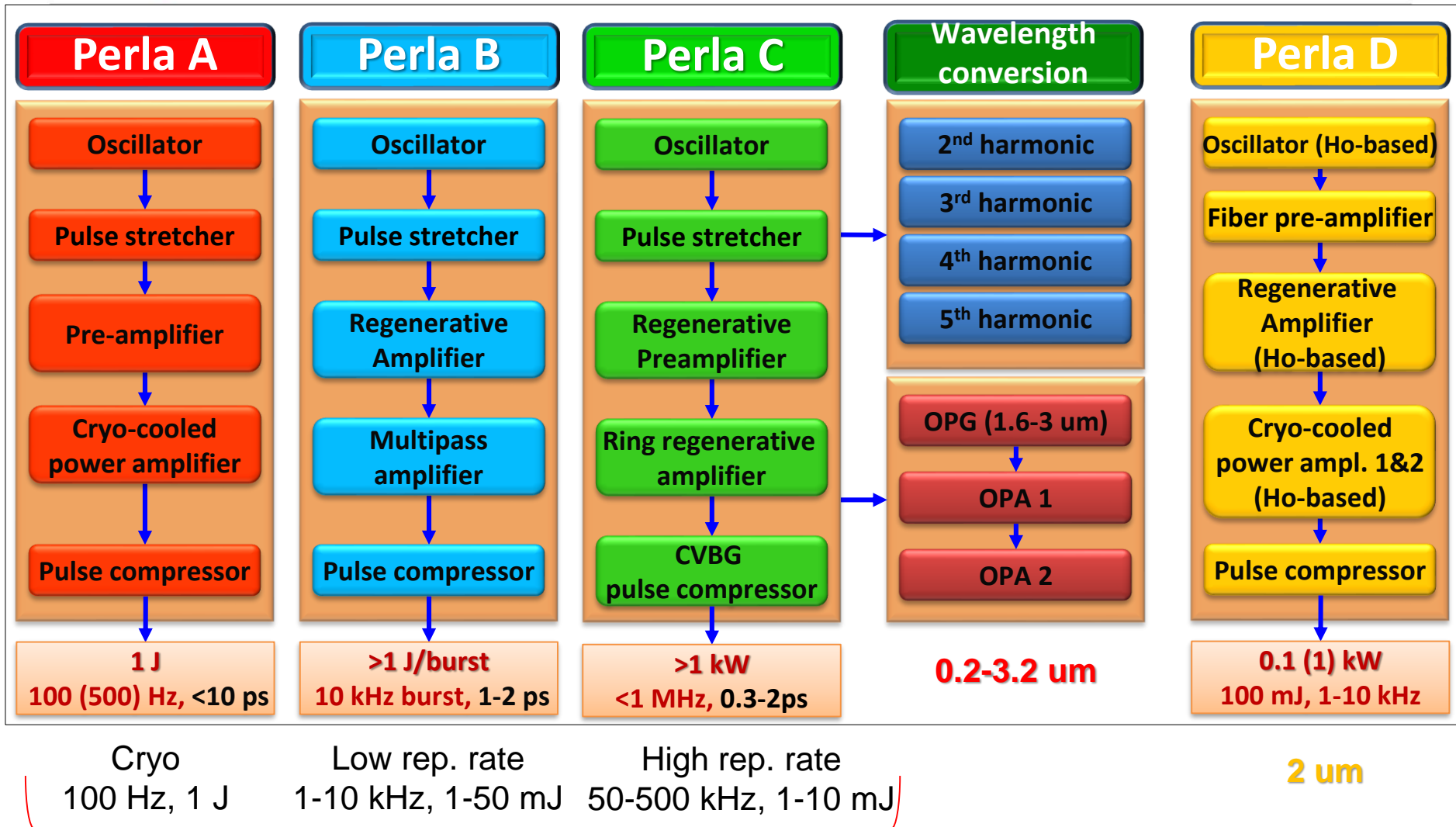
## Optical pumped ultra-short pulse CO<sub>2</sub> lasers as drivers of laser-plasma accelerators and other applications

D. A. Jaroszynski<sup>1,\*</sup>, R. N. Campbell<sup>2</sup>, E. Brunetti<sup>1</sup> and S. R. Yoffe<sup>1</sup>

<sup>1</sup>University of Strathclyde, Physics Department, Glasgow G4 0NG, Scotland, UK;

<sup>2</sup> IRP TECHNOLOGY, Camino de la Tierra, Corrales, NM 87048, USA,

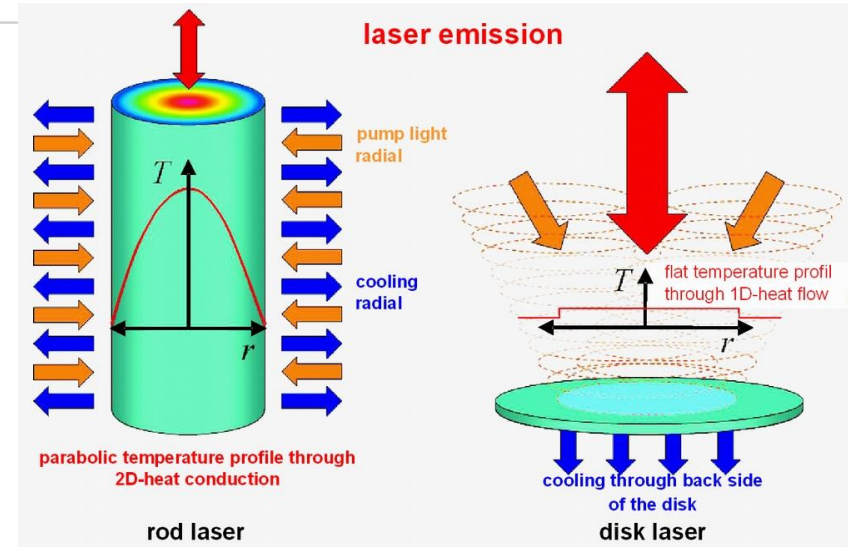
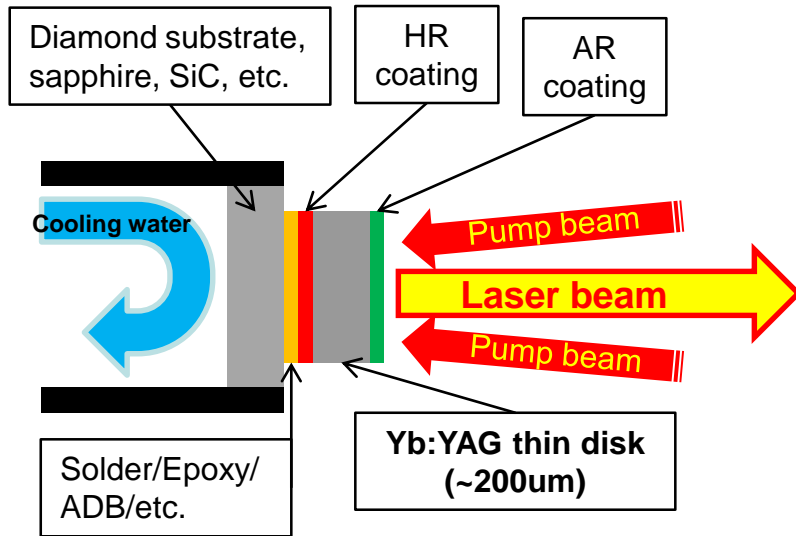
# PERLA thin-disk laser systems



**1.03  $\mu\text{m}$**

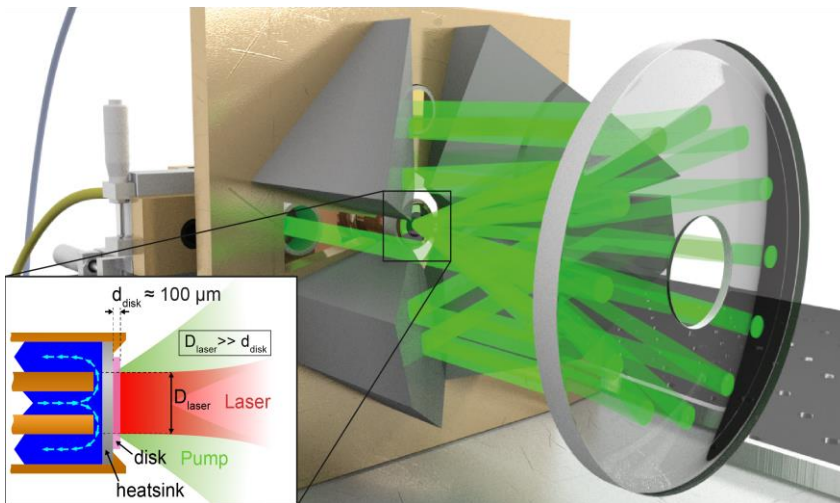
„Teaming for Success“

# Thin-disk geometry for high-power lasers



## Thin-disk pros and cons:

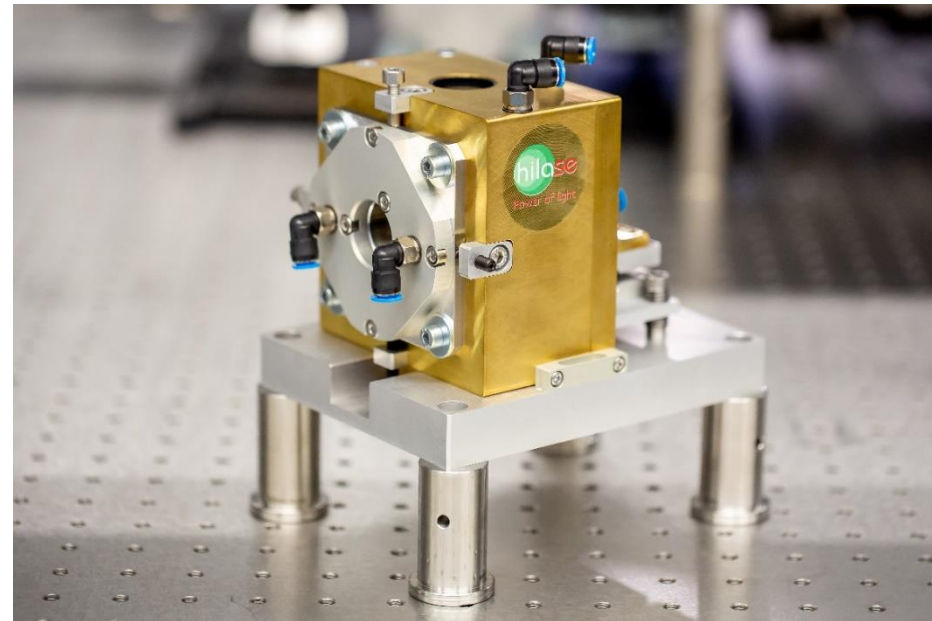
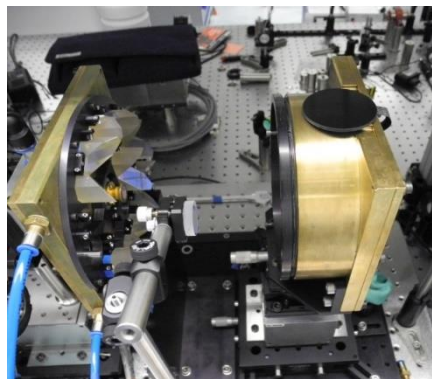
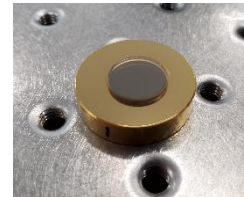
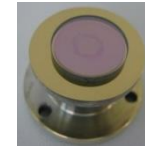
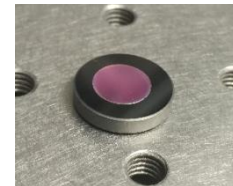
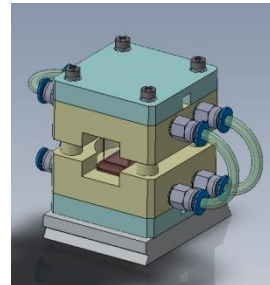
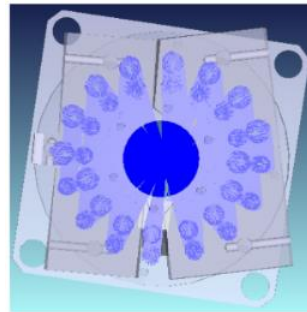
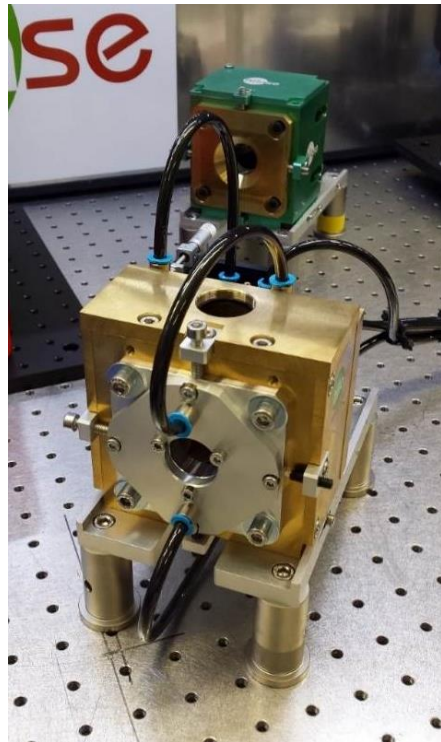
- + Efficient cooling
- + Low thermal lensing
- + Axial heat flow
- + Low nonlinearities (B-integral, SPM)
- Low single pass gain



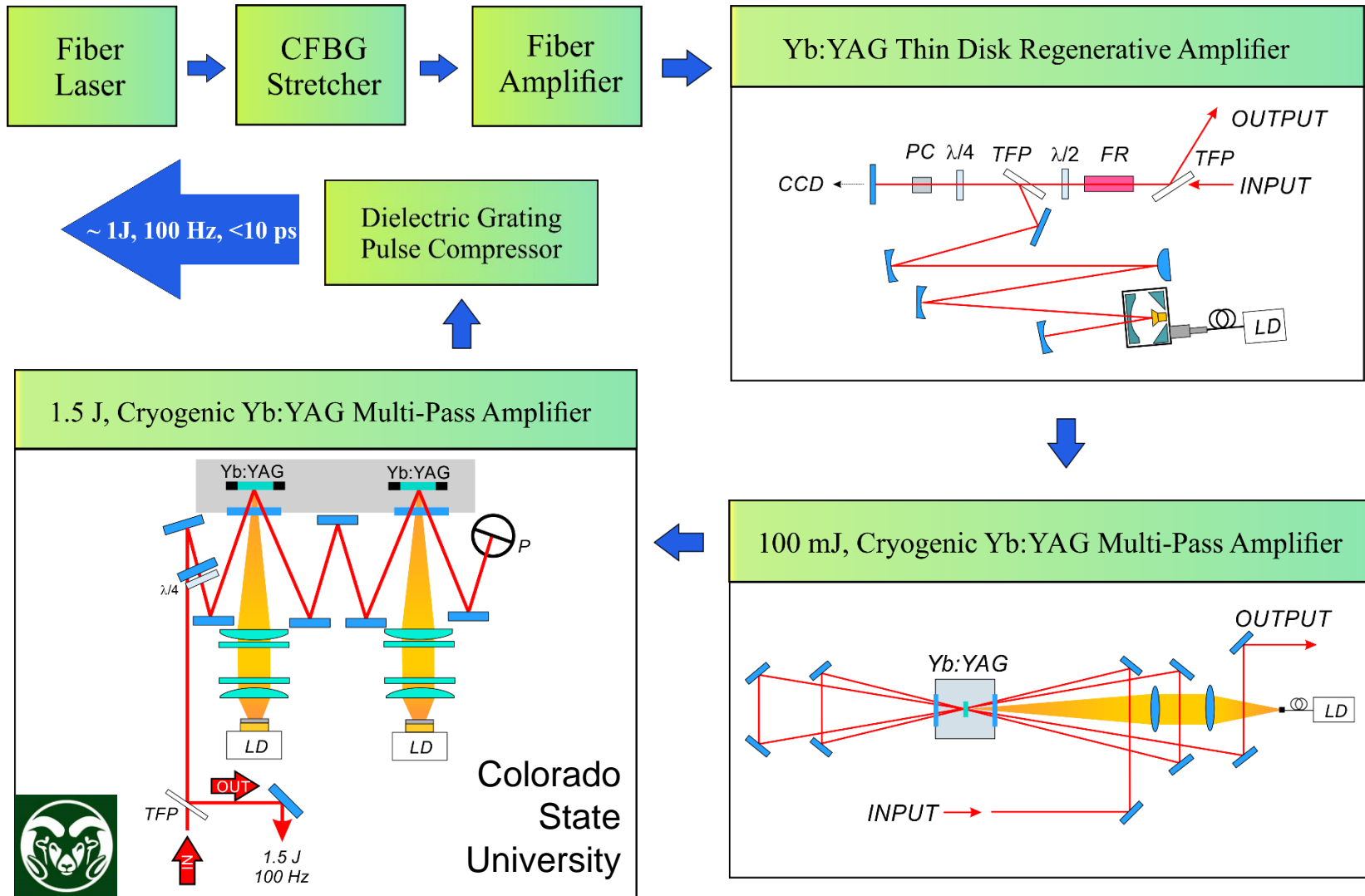


# Core technology development

- Laser heads
- Thin-disk modules
- High power Pockels cells

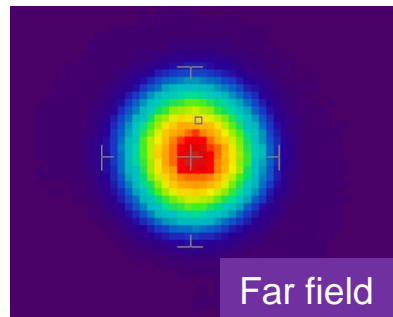
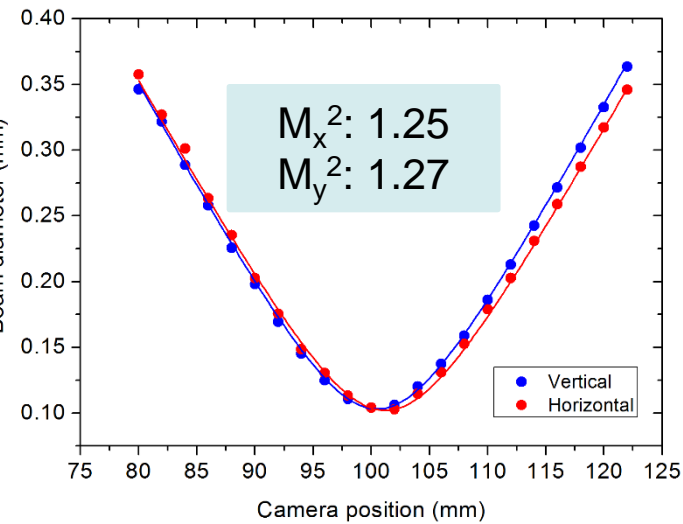
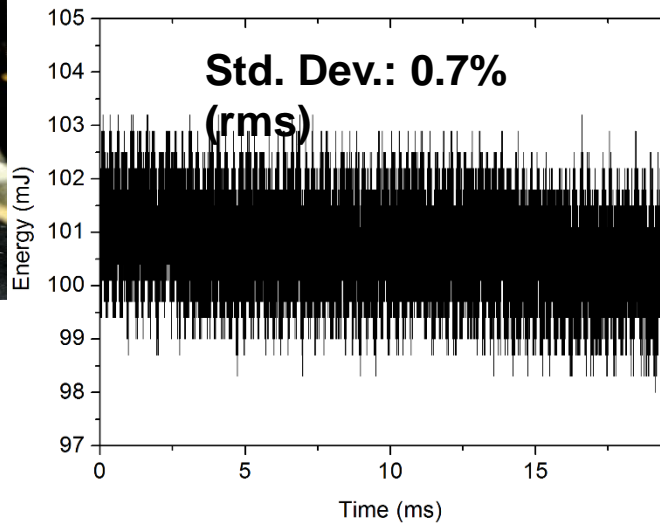
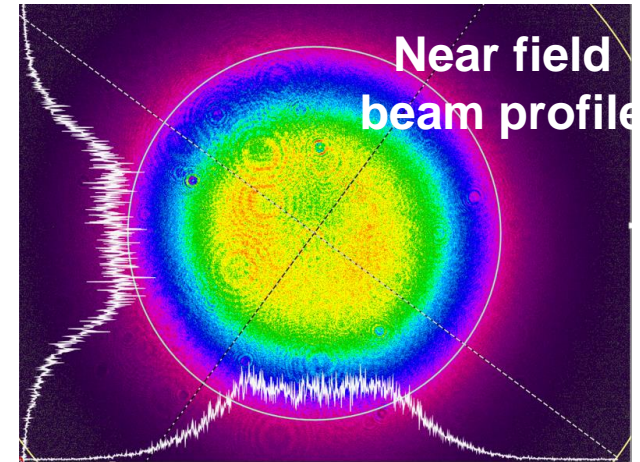
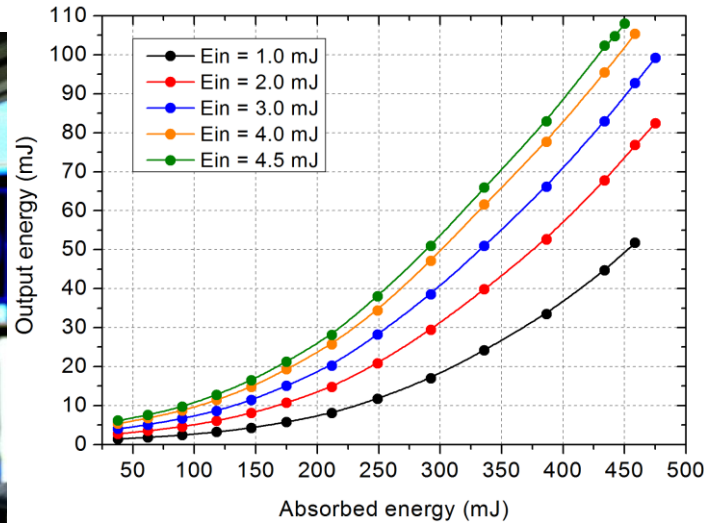
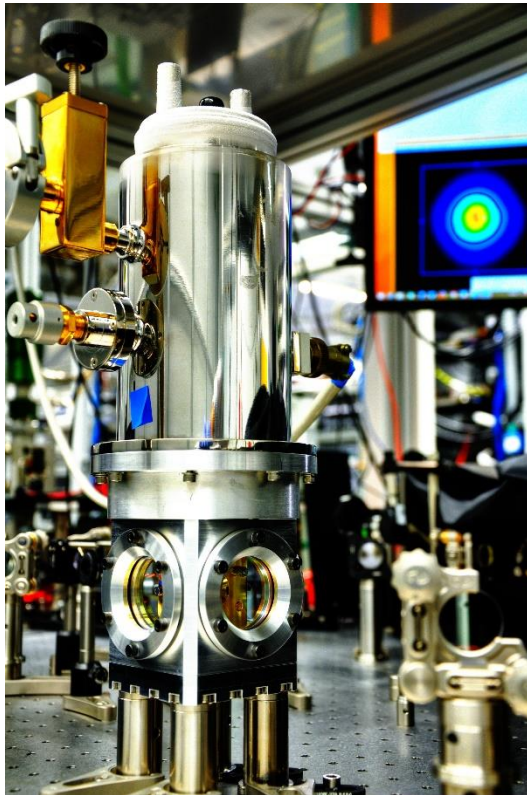


# PERLA A- cryo-cooled thick disk laser



Colorado State University

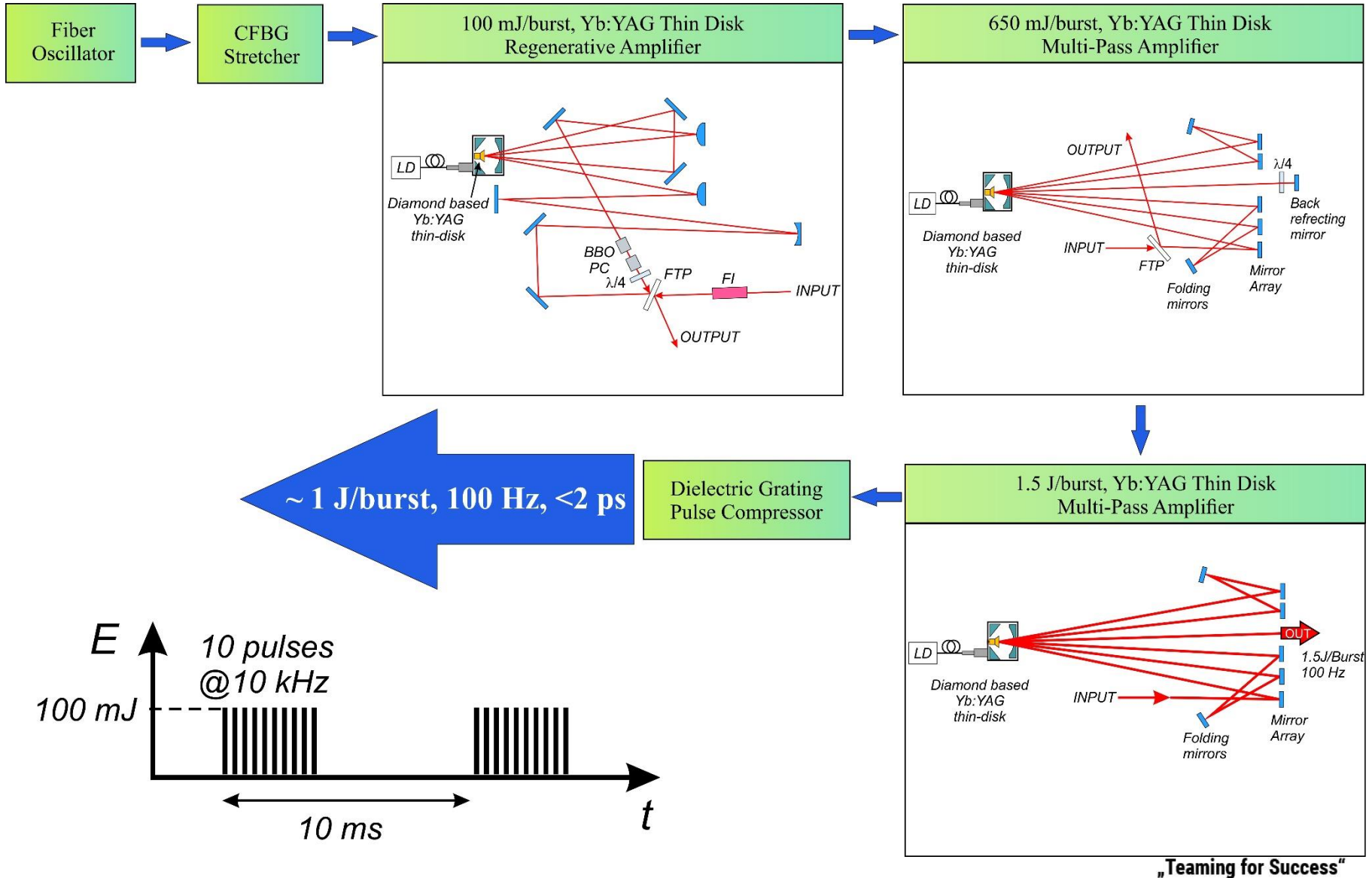
# PERLA A100 cryo-cooled thick disk amplifier



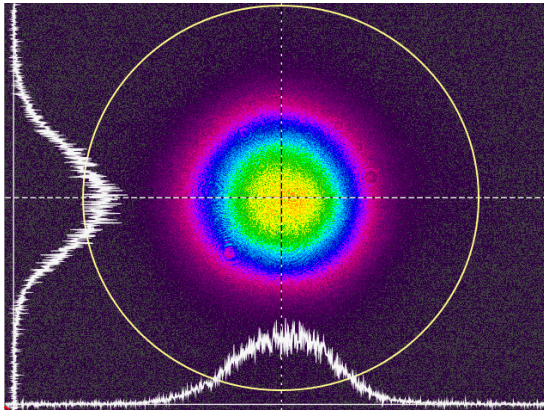
10 W, 100 Hz, 100 mJ, 1.5 ns (FTL 4 ps)

„Teaming for Success“

# PERLA B- room temperature thin-disk beamline



# PERLA B20



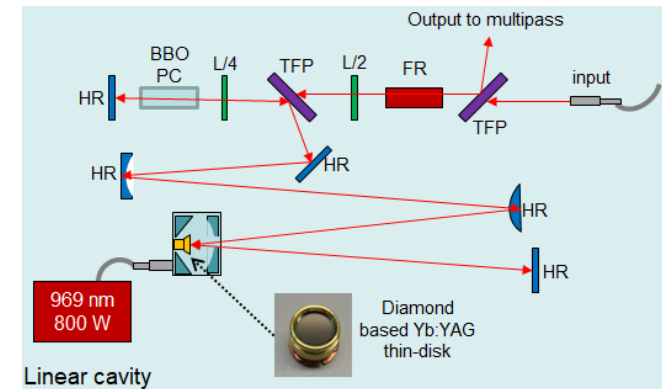
Output pulse energy **20 mJ @ 1 kHz** (10 mJ compressed)

Pulse duration **1.7 ps** (sech<sup>2</sup>)

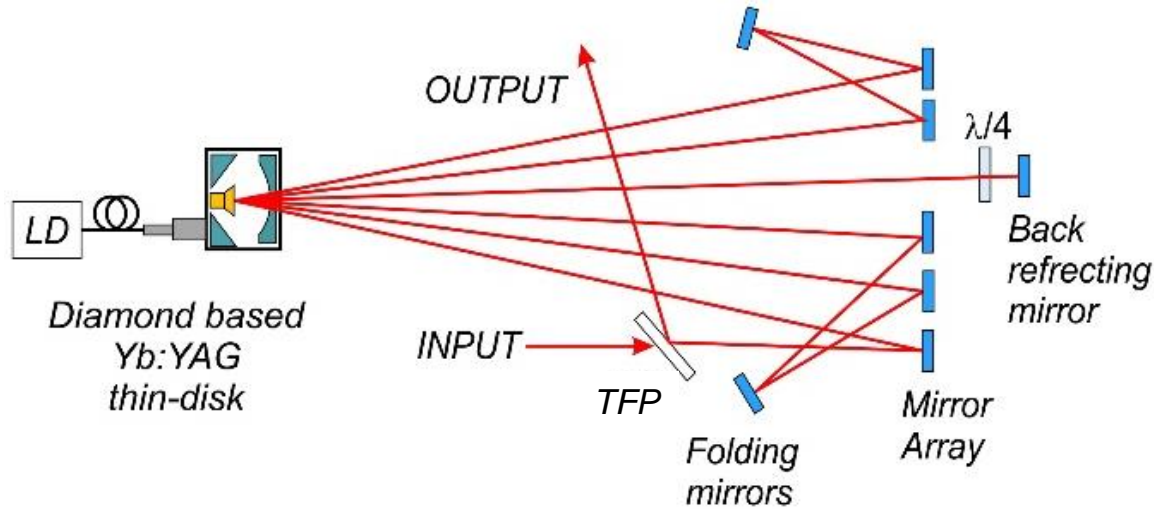
Power stability **0.5% RMS**

Pulse-to-pulse energy stability **0.6% RMS**

M<sup>2</sup> 1.22/1.23 (after compressor)



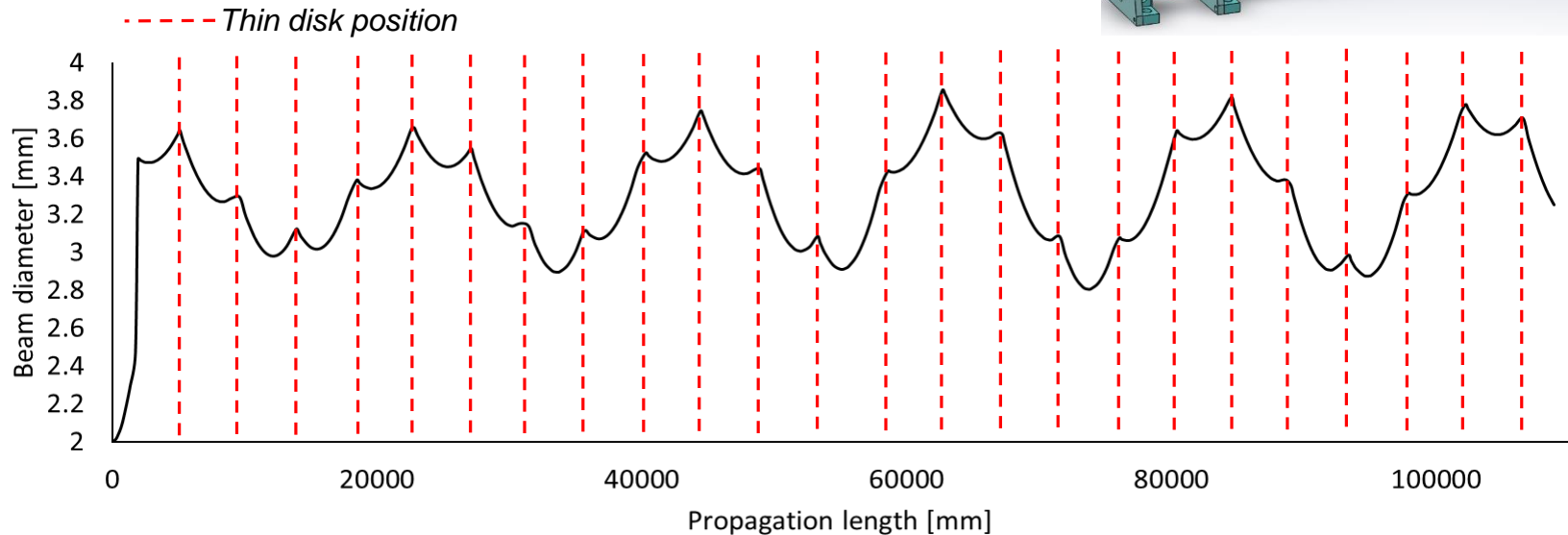
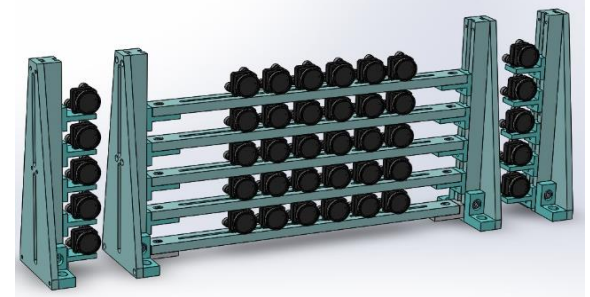
# PERLA B500- thin-disk Multipass amplifier



4x3 array -12 passes (with  $\lambda/4$  plate)

12	11	7	5	1	6
	13	17	16	14	15
3	2	4	8	10	9

● Thin disk    ■ Mirror with  $\lambda/4$  plate



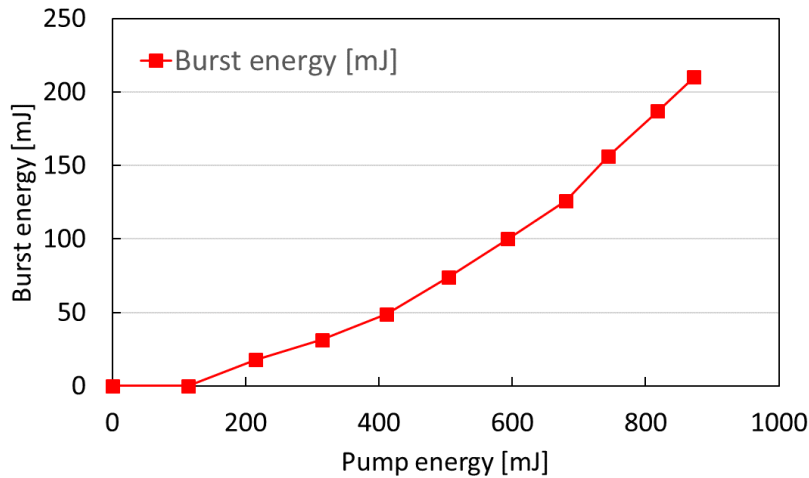
Nearly collimated seed beam propagation within the multipass amplifier with 24 reflections on thin disk TD.

# PERLA B500- Burst-mode amplification

## Pump 940 nm

Pulse width 1.5 msec at 100 Hz

Delay between pump and first pulse in burst-550  $\mu$ s

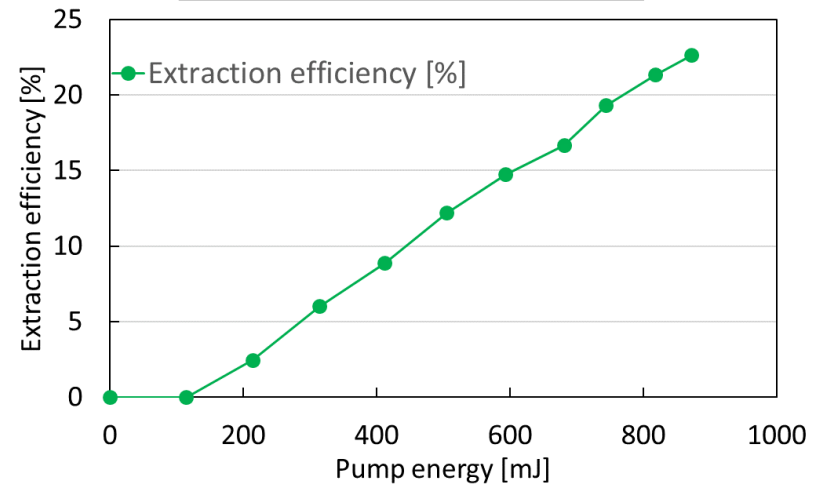


## Seed

1.2 mJ/pulse at 10 kHz

10 pulses/burst at 100 Hz

12 mJ/burst



22 mJ/pulse

100  $\mu$ s (10 kHz)

10 ms (100 Hz)

1 ms (10x100 $\mu$ s)

nearly collimated seed beam propagation within the multipass amplifier with 24 reflections on thin disk TD

„Teaming for Success“

high-repetition rates (50-500 kHz)

**PERLA C100**

**Regenerative amplifier**  
1 mJ (100 W @100 kHz)

**PERLA C500**

**Regenerative amplifier**  
6 mJ (550 W @92 kHz)

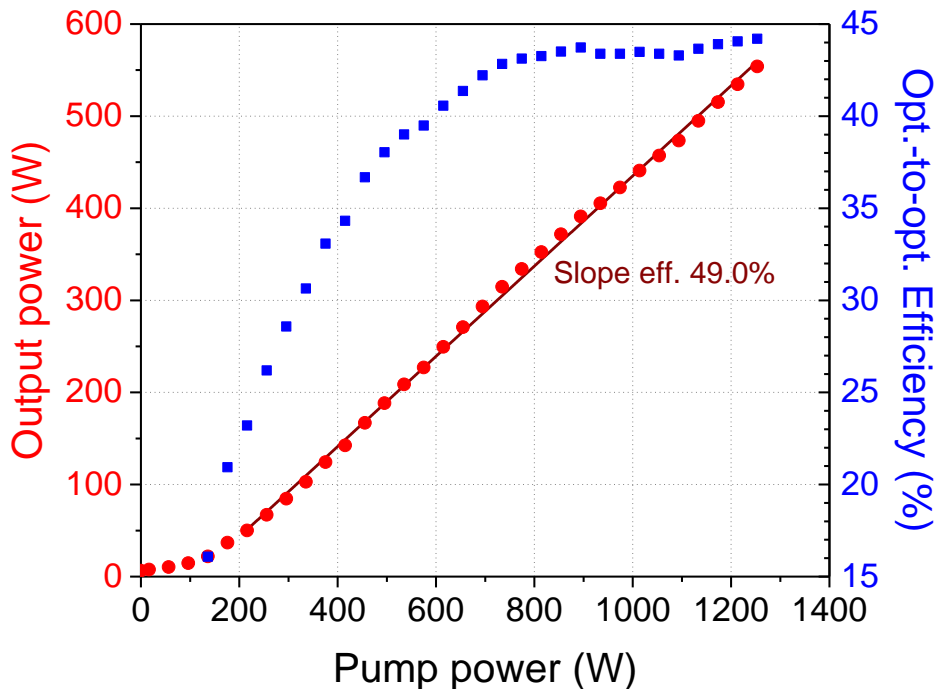
**PERLA C1000**

**Regenerative amplifier**  
20 mJ (1000 W @50 kHz)

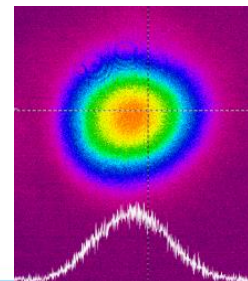




# RLA C500



- Single-disk ring regenerative amplifier
- Compact size (1.2x0.8 m<sup>2</sup> footprint)
- Maximum achieved output power 550 W @92kHz (pulse energy 6 mJ)
- High efficiency (>40%)
- Long-term stable operation
- Up to 9-mJ pulse energy @50kHz
- Good beam quality ( $M^2 \approx 1.4$ )



**6 mJ @ 92 kHz**  
**550 W**

## Standard PERLA 100 configuration:

- 100 W, 100 kHz, 1 mJ, 1030 nm
- Pulse compressor for <2 ps
- Integrated all-in-one control system
- Active beam stabilization system
- Thermally-stabilized robust housing

## Options:

- Integrated pulse-picker
- Motorized and automated attenuator
- Laser safety output shutter
- Air or water cooling possible
- Stand-alone amplifier
- 2<sup>nd</sup>, 3<sup>rd</sup>, 4<sup>th</sup> harmonics or Mid-IR OPA stage on the output of the laser in a form of additional module with thermally-stabilized robust housing and control system integration

### KEY SPECIFICATIONS

- Wavelength 1030 nm
- Output power 100 W
- Repetition rate 100 kHz
- Pulse duration <2 ps
- Robust design
- Stable and reliable laser source

### APPLICATIONS

- Laser source for drilling and cutting of composites, ceramics, plastics, metals, and alloys
- Laser source for surface micro structuring
- Pump source for mid-IR optical parametric amplifiers (OPAs)
- Driving laser for high harmonics generation
- LIDT testing with picosecond pulses

### OPTION FEATURES

- Stand-alone regenerative amplifier
- Pulse picker
- Repetition rate 1-200 kHz
- 2<sup>nd</sup>, 3<sup>rd</sup> or 4<sup>th</sup> harmonics stage
- Mid-IR OPA stage

# PERLA 100



# PERLA 100



## 1030 nm THIN-DISK LASER SYSTEM

## 1030 nm THIN-DISK LASER SYSTEM

PERLA 100 is a compact laser system based on a thin-disk regenerative amplifier delivering picosecond pulses at 100 kHz repetition rate with pulse energy of 1 mJ. It incorporates a fiber front-end seeding the amplifier and a versatile control system allowing precise control and monitoring of the laser. Robust design guarantees excellent stability and maintenance free operation. PERLA laser platform design allows flexible modification of output parameters. User customized solutions are available upon request.

### KEY SPECIFICATIONS

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### OPTION FEATURES

- Stand-alone regenerative amplifier
- Pulse picker
- Repetition rate 1-200 kHz
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- Mid-IR OPA stage

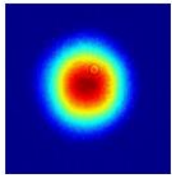


FIG.1 TYPICAL NEAR FIELD BEAM PROFILE AT 1030 NM

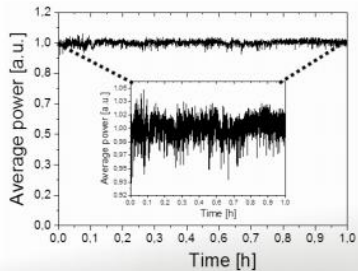


FIG.2 POWER STABILITY (<1% RMS OVER 1 HOUR AT AMBIENT TEMPERATURE OF 23°C)

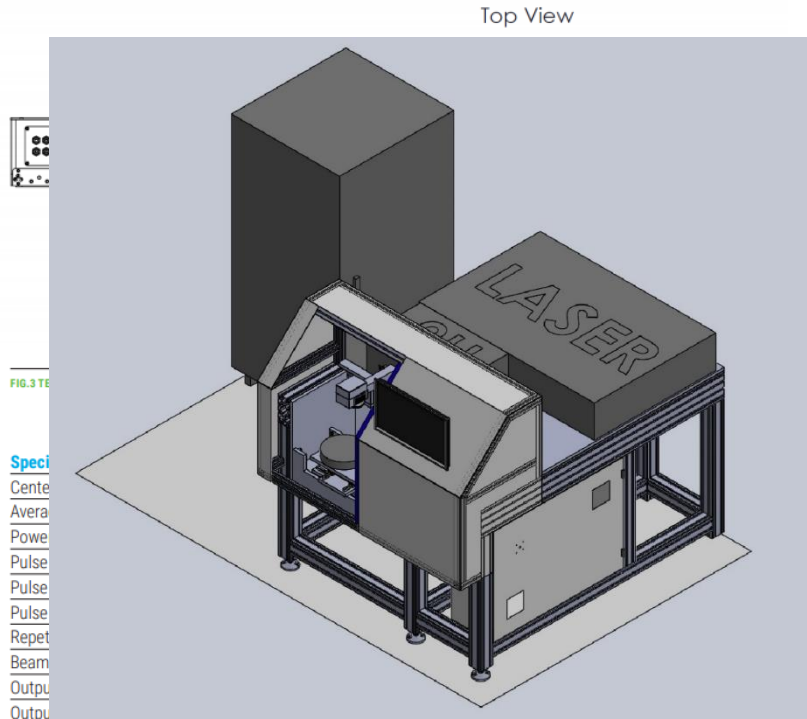
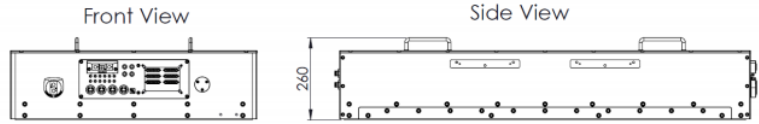


FIG.3 TE

Speci  
Cente  
Avera  
Power  
Pulse  
Pulse  
Pulse  
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Beam  
Output  
Output

densing)  
m<sup>2</sup>

### ORDERING INFORMATION

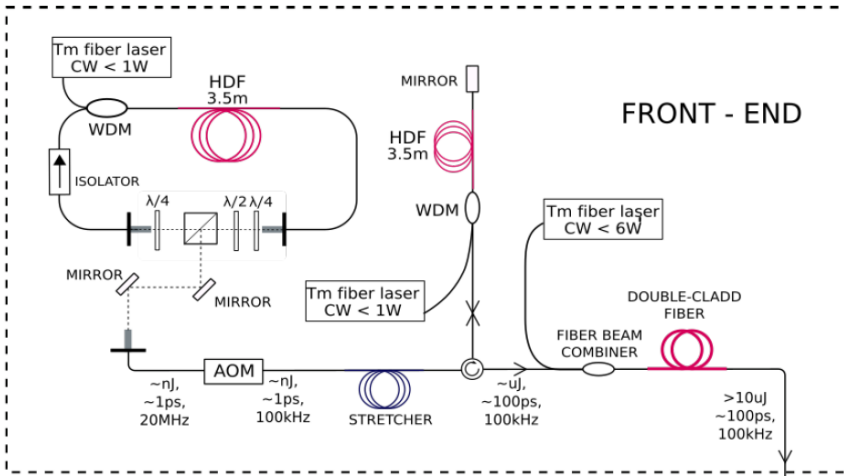
solutions@hilase.cz

### HiLASE Centre

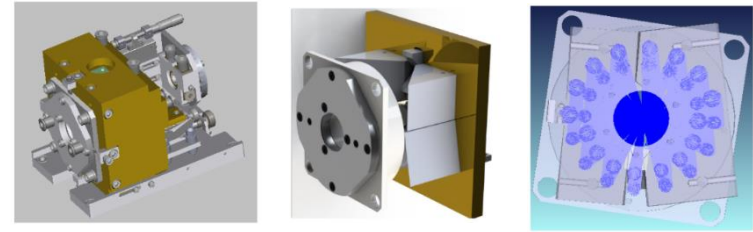
Institute of Physics ASCR, v.v.i.  
Za Radnici 828, 25241 Dolní Břežany, Czech Republic

Please, send email for pricing information.  
Specifications are subject to change without notice.  
Custom modifications are available upon request.

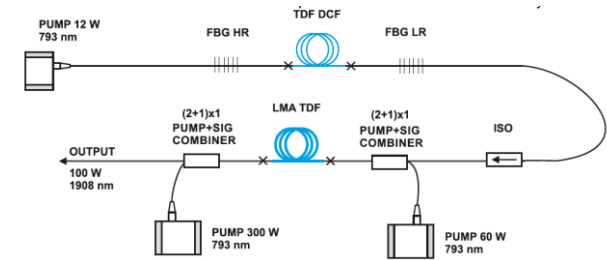
# PERLA D- 2um laser system



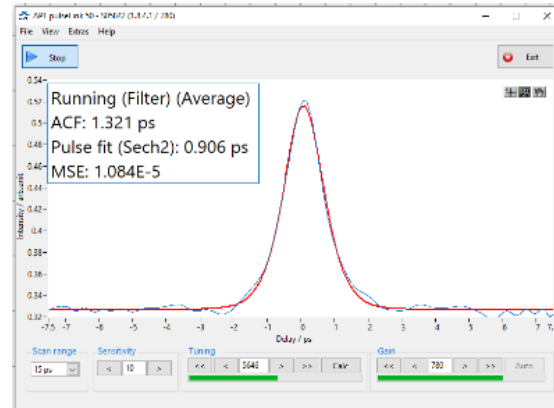
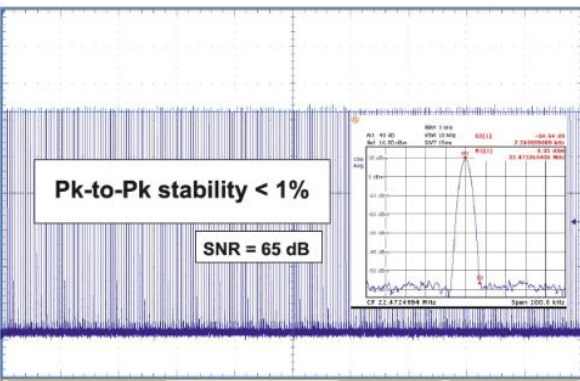
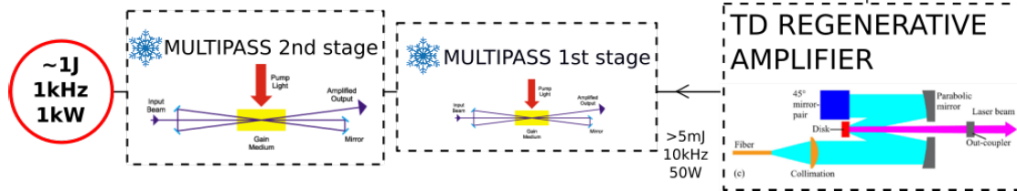
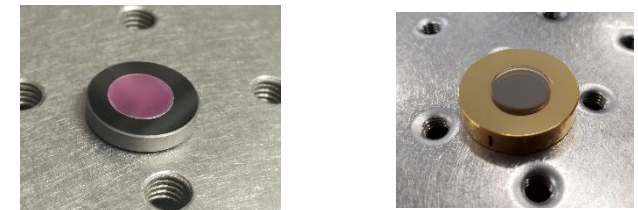
## 2 um TD laser head



## High power Tm fiber pump laser (100W)



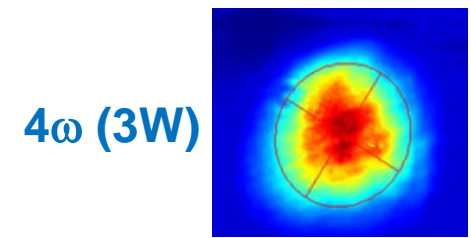
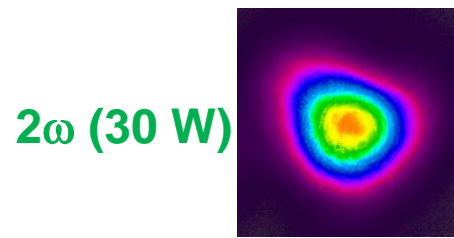
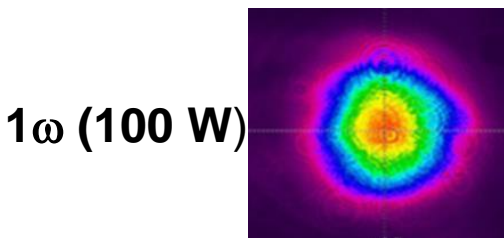
## Comparison of Ho:YAG TD



# Harmonics generation

Harmonic	Wavelength (nm)	Crystal	Power (W)	Efficiency
$2\omega$	515	LBO	90	~50% from $1\omega$
$3\omega = 1\omega + 2\omega$	343	LBO	40	~40% from $2\omega$
$4\omega = 2\omega + 2\omega$	258	CLBO/BBO	20	~20% from $2\omega$
$5\omega = 1\omega + 4\omega$	206	CLBO	1	~20% from $4\omega$

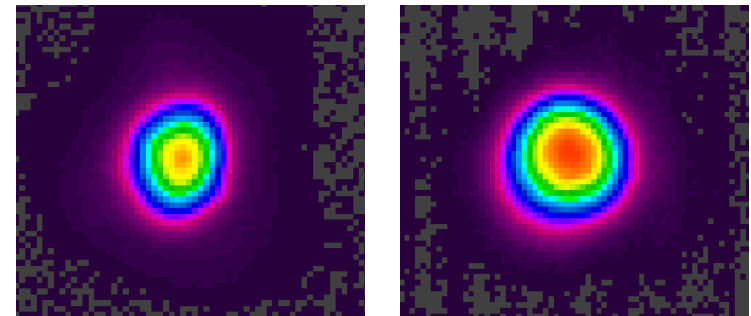
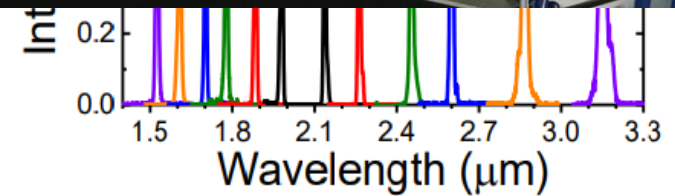
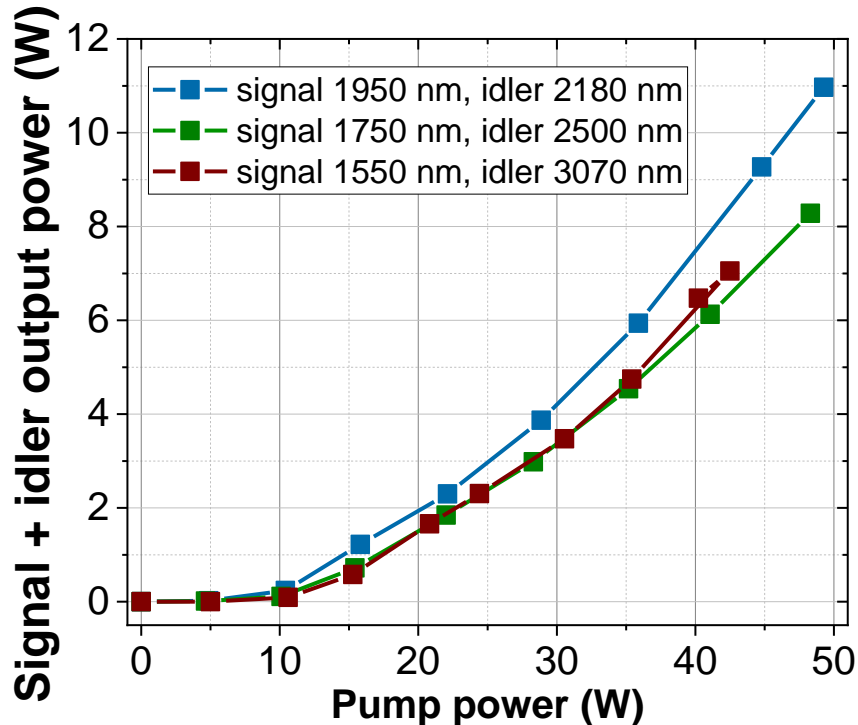
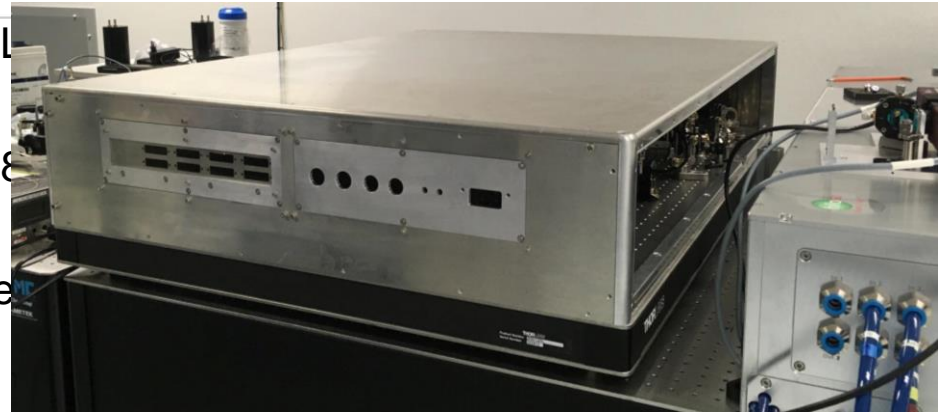
Application of the harmonics for our users is in cutting, microprocessing and surface phase modification of different materials.



PERLA B (20 W, 1 kHz, 1.5 ps):  
 $2\omega$  (515 nm): LBO crystal, 4 W at 515 nm from 7W at 1030 nm (60% efficiency)

# Broadly tunable, high-power mid-IR OPA

- Optical parametric amplifier s – PPLN, KTA NL
- **1.5 to 3.2 (3.5)  $\mu\text{m}$**  wavelength tunability
- 11 W output power KTA (1950 nm signal + 2180 nm idler)
- 15 W output power KTP crystal
- 1.3 ps pulse duration, fs amplification possible
- repetition rate 88.9 kHz
- Pulse picker available



Fluence profiles of the OPA output beams  
1750 nm signal (left) and 2500 nm idler (right)

- Rich experience in thin-disk lasers

10 W, 100 Hz, 100 mJ, 1.5 ns (FTL 4 ps)

20 W, 1 kHz, 20 mJ, 1.8 ps

100 W, 100 kHz, 1 mJ, 1.4 ps

550 W, 92 kHz, 6 mJ, <2ps

>1 kW available soon

Wavelengths from 206 nm up to 3.2 um

- Commercial Laser Development

- PERLA 100 platform with wide range of option features
- GOseries mode-locked oscillators available in different configurations

- Core technology development

Thin-disks, thin-disk laser heads, oscillators, regenerative amplifiers

- Perla applications

Multi-beam processing, surface treatment, processing by diffractive optical elements, precise micromaching, EUV and soft x-ray generation (plasma)