

2012 International Workshop on EUV Lithography

June 4-8, 2012
Sheraton Maui ▪ Maui, Hawaii

Workshop Proceedings



2012 International Workshop on EUV Lithography

Sheraton Maui Resort, Maui, Hawaii, USA

June 4-8, 2012

Workshop Agenda Outline

Monday, June 4, 2012

8:30 AM -5:00 PM

EUV Lithography Short Course (Hana Room)

Tuesday, June 5, 2012

3:00 PM- 5:00 PM

Registration (Maui Ballroom Foyer)
Speaker Prep (Wailuku/Kahului Room)

5:30 PM- 7:00 PM

Reception (Ocean Lawn)

Wednesday, June 6, 2012

7:30 AM – 8:30 AM Breakfast

8:30 AM – 12:00 PM Oral Presentations (Wailuku/Kahului Room)

12:00 PM – 1:00 PM Lunch (Kihei /Wailea Room)

1:00 PM – 3:15 PM Oral Presentations (Wailuku/Kahului Room)

3:15 PM Afternoon off for Networking

Thursday, June 7, 2012

7:30 AM – 8:30 AM Breakfast

8:30 AM – 12:00 PM Oral Presentations (Wailuku/Kahului Room)

12:00 PM – 1:00 PM Lunch (Napili Room)

1:00 PM – 5:20 PM Oral Presentations (Wailuku/Kahului Room)

5:20 PM - 6:20 PM Poster Session

6:30 PM – 8:00 PM Dinner (Ocean Lawn)

Friday, June 8, 2012

8:30 AM – 10:00 AM EUVL Workshop Steering Committee Meeting
(Hana Room)

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*Sheraton Maui Resort, Maui, Hawaii, USA
June 4-8, 2012*

Workshop Proceedings

Wednesday, June 6, 2012

8:30 AM [Welcome and Introduction \(Intro-1\)](#)

Vivek Bakshi
EUV Litho, Inc., Austin, TX, USA

Session 1: Keynote Presentations

[EUV Lithography at Insertion and Beyond](#) (P1)

Yan Borodovsky
Portland Technology Development, Intel Corporation

[Persistent Efforts to Overcome the Challenge of EUVL](#) (P3)

Soichi Inoue
EUVL Infrastructure Development Center, Inc. (EIDEC)

[Break](#)

Session 2: Panel Discussion: EUVL HVM Insertion and Scaling

Moderator: Sushil Padiyar (AMAT)

[Panel Discussion Topic Introduction](#) (P4)

Panelists Presentations:

[Intel Corporation](#) (P5)

Yan Borodovsky
Intel Corporation

Toshiba (P6)
Takashi Kamo
Toshiba

GlobalFoundries (P7)
Pawitter Mangat
GlobalFoundries

Discussion Summary (P10)
Sushil Padiyar
AMAT

AWARDS and GROUP PHOTOGRAPH

Lunch

Session 3: Beyond EUV (BEUV)

Possibility of EUVL System at the Wavelength of 6.8 nm (P34)

Hiroo Kinoshita
*University of Hyogo, Center for EUV Lithography
1-1-2 Kouto Kamigouri Ako-gun, Hyogo Pref. 678-1205, Japan*

Fundamental Property of 6.X-nm EUV Emission (P23)

Takeshi Higashiguchi^{1, 2}, Takamitsu Otsuka¹, Noboru Yugami^{1, 2}, Thomas Cummins³,
Colm O’Gorman³, Bowen Li³, Deirdre Kilbane³, Pdraig Dunne³, Gerry O’Sullivan³,
Weihua Jiang⁴, and Akira Endo⁵

¹*Department of Advanced Interdisciplinary Sciences, and Center for Optical
Research & Education (CORE) Utsunomiya University, Yoto 7-1-2, Utsunomiya,
Tochigi 321-8585, Japan*

²*Japan Science and Technology Agency, CREST, 4-1-8 Honcho, Kanagawa, Saitama
332-0012, Japan*

³*School of Physics, University College Dublin, Belfield, Dublin 4, Ireland*

⁴*Department of Electrical Engineering, Nagaoka University of Technology, Kami-
tomiokamachi 1603-1, Nagaoka, Niigata 940-2188 Japan*

⁵*HiLASE Project, Institute of Physics AS, CR, Na Slovance 2, 18221 Prague 8,
Czech Republic*

Investigating the Effects of Laser Power Density, Pulse Duration and Viewing Angle on a 6.7nm BEUV Source (P15)

Colm O’Gorman¹, Thomas Cummins¹, Takamitsu Otsuka², Noboru Yugami^{2, 3}, Weihua Jiang⁴, Akira Endo⁵, Bowen Li¹, Padraig Dunne¹, Emma Sokell¹, Gerry O’Sullivan¹, and Takeshi Higashiguchi^{2, 3}

¹*School of Physics, University College Dublin, Belfield, Dublin 4, Ireland*

²*Department of Advanced Interdisciplinary Sciences, Center for Optical Research & Education (CORE), and Optical Technology Innovation Center (OpTIC), Utsunomiya University, Yoto 7-1-2, Utsunomiya, Tochigi 321-8585 Japan*

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⁵*Research Institute for Science and Engineering, Waseda University, Okubo 3-4-1, Shinjuku, Tokyo 169-8555 Japan*

Break

Session 4: Mask and Mask Metrology

Effect of Mask Roughness on Mask Inspection (P35)

Patrick Naulleau

Lawrence Berkeley National Laboratory, 1 Cyclotron Road, Berkeley, CA 94720

Development of Actinic Mask Inspection Systems (P33)

Hiroo Kinoshita^{a, c}, Tetuso Harada^{a, c}, Yutaka Nagata^{b, c}, Mitunori Toyoda^d, and Takeo Watanabe^{a, c}

^a*University of Hyogo, Center for EUV Lithograph, 1-1-2 Kouto Kamigouri Ako-gun, Hyogo Pref. 678-1205, Japan*

^b*Riken, 2-1 Hirosawa, Wako, Saitama Pref. 351-0198, Japan*

^c*JST CREST, 5-3 Bancho, Chiyoda, Tokyo 102-0075, Japan*

^d*Tohoku University, 2-1-1 Katahira, Aoba-ku, Sendai 980-8577, Japan*

Optical Design of Absorber Materials for Reduced H-V CD Bias in EUV Lithography (P38)

Seongchul Hong, Sangsul Lee, Jae Uk lee, Inhwan Lee¹, and Jinho Ahn
Department of Materials Science and Engineering, Hanyang University, Seoul 133-791, Korea

¹*Memory Research & Development Division, Hynix Semiconductor Inc.*

Adjourn: Time off for Networking

End Day 1

Day 2: Thursday, June 7, 2012

[Welcome and Introduction](#) (Intro-2)

Vivek Bakshi
EUV Litho, Inc.

Session 5: Contamination

[Resist-outgas Testing and EUV Optics Contamination at NIST](#) (P21)

S. B. Hill¹, N. S. Faradzhev², L. J. Richter¹, S. Grantham¹, C. Tarrío¹, and T. B. Lucatorto¹

¹ *National Institute of Standards and Technology, Gaithersburg, MD, USA*

² *University of Virginia, Charlottesville, VA, USA*

[Development of the Novel Evaluation Tool with an In-situ Ellipsometer for the Thickness Measurement of the Contamination Originated by the High Power EUV Irradiation on EUV Resist](#) (P27)

Takeo Watanabe¹, Yukiko Kikuchi², Toshiya Takahashi², Kazuhiro Katayama², Isamu Takagi², Norihiko Sugie², Hiroyuki Tanaka², Eishi Shiobara², Soichi Inoue²
Testuo Harada¹, and Hiroo Kinoshita¹

¹ *Center for EUVL, Laboratory of Advanced Science and Technology for Industry, University of Hyogo*

² *EUVL Infrastructure Development Center, Inc. (EIDEC)*

[Nanoparticle/AMC Contamination Control and Metrology for the Extreme Ultraviolet Lithography \(EUVL\) Systems](#) (P19)

David Y.H. Pui

Mechanical Engineering Department, University of Minnesota, 111 Church Street, SE, Minneapolis, MN 55455, USA

[Strategies for Cleaning EUV Optics, Masks and Vacuum Systems with Downstream Plasma Cleaning](#) (P42)

Christopher G. Morgan, David Varley, Ewa Kosmowska and Ronald Vane
XEI Scientific, Inc.

1755 E. Bayshore Blvd., Redwood City, CA 94063

[Recent Developments in Construction of Metrology, Calibration, and Resist Testing Tools for the Successful HVM Implementation of EUV Lithography](#) (P43)

Rupert Perera et al

EUV Technology

837 Arnold Drive, Suite 400, Martinez, CA 94553

[Break](#)

Session 6: Optics

[EUV Multilayer Coatings: Potentials and Limits \(Review Paper\)](#) (P26)

Sergiy Yulin, Torsten Feigl, Viatcheslav Nesterenko, Mark Schürmann, Marco Perske, Hagen Pauer, Tobias Fiedler, Norbert Kaiser
Fraunhofer-Institut für Angewandte Optik und Feinmechanik, Albert-Einstein-Str. 7, 07745 Jena, Germany

[Multilayer Mirrors for EUVL: Status and Progress](#) (P22)

Yuriy Platonov, Jim Rodriguez, Michael Kriese, Vladimir Martynov
Rigaku Innovative Technologies, 1900 Taylor Rd., Auburn Hills, MI 48326, USA

[Recovery Strategies for Mirrors with Boron Carbide-based Coatings for 6.x nm Lithography](#) (P24)

Regina Soufli¹, Mónica Fernández-Perea¹, Sherry L. Baker¹, Jeff C. Robinson¹, Eric M. Gullikson², Nicholas M. Kelez³, John D. Bozek³

¹*Lawrence Livermore National Laboratory, 7000 East Avenue, Livermore, CA 94550*

²*Lawrence Berkeley National Laboratory, 1 Cyclotron Road, Berkeley, CA 94720*

³*SLAC National Accelerator Laboratory, 2575 Sand Hill Road, Menlo Park, CA 94025*

Lunch

Session 7: High Power EUV Sources

[Component Technologies of HVM Source for Reliable, High Average Power Operation \(Review Paper\)](#) (P32)

Akira Endo

Research Institute for Science and Engineering, Waseda University, 3-4-1, Okubo, Shinjuku, Tokyo 169-8555, Japan and

HiLASE Project, Institute of Physics AS, CR, Na Slovance 2, 18221 Prague 8, Czech Republic

[Investigation of Atomic Processes of High-Z ions in Plasmas for EUV Applications](#) (P14)

Akira Sasaki

*Quantum Beam Science Directorate, Japan Atomic Energy Agency
8-1 Umemidai, Kizugawa-shi, Kyoto 619-0215, Japan*

Session 8: EUV Sources for Metrology

Novel EUV Light Sources for Photolithography (P13)

Masami Ohnishi¹, Waheed Huggass², Yukio Miyake¹, Tatsuya Shimizu¹, Kazuya Hanatani¹ and Hodaka Osawa¹

¹*Kansai university, Faculty of Engineering Science, Department of Electrical and Electronic Engineering, 3-3-35 Yamate-cho, Suita-shi, Osaka 564-8680, Japan*

²*University of Tasmania, School of Computing and Information Systems, Private Bag, 1359, Newnham, Tasmania 7250, Australia*

Recent Progress on High Brightness Source Collector Module for EUV Mask Metrology (P17)

Kenneth Fahy¹, Paul Sheridan¹, Pdraig Dunne^{1,2}, and Fergal O'Reilly^{1,2}

¹*NewLambda Technologies Ltd, Science Center North, Belfield, Dublin 4, Ireland*

²*UCD School of Physics, UCD, Stillorgan Rd, Dublin 4, Ireland*

Electrodeless Z-Pinch EUV Source for Metrology Applications for Today and the Future (P16)

Deborah Gustafson, Stephen F. Horne, Matthew M. Besen, Donald K. Smith, Matthew J. Partlow, Paul A. Blackborow

Energetiq Technology, Inc., 7 Constitution Way, Woburn, MA 0180, USA

Break

Session 9: EUV Resist and Patterning

Status and Challenge of Chemically Amplified Resists for Extreme Ultraviolet Lithography (Review Paper) (P29)

Takahiro Kozawa

*The Institute of Scientific and Industrial Research, Osaka University
8-1 Mihogaoka, Ibaraki, Osaka 567-0047, Japan*

Evaluation of Resist Performance with EUV Interference Lithography for 22 to 11 nm HPs (P18)

Yasin Ekinci^{a,b}, Michaela Vockenhuber^a, Bernd Terhalle^a, Mohamad Hojeij^a, Li Wang^a, Jens Gobrecht^a

^a*Laboratory for Micro- and Nanotechnology, Paul Scherrer Institute, 5232 Villigen PSI, Switzerland*

^b*Laboratory of Metal Physics and Technology, Department of Materials, ETH Zürich, 8093 Zürich, Switzerland*

Chemical Reaction Analysis based on the SR Absorption Spectroscopy for the High Sensitive EUV Resist (P28)

Takeo Watanabe¹, Daiju Shiono², Yuichi Haruyama¹, Tetsuo Harada¹, and Hiroo Kinoshita¹

¹ Center for EUVL, Laboratory of Advanced Science and Technology for Industry, University of Hyogo

² Tokyo Ohka Kogyo

EUV Resist Development Status toward sub-20nm Half-Pitch (P36)

Tooru Kimura

JSR Corporation, 100, Kawajiri-cho, Yokkaichi, Mie, Japan

EUVL Workshop Summary (Workshop Summary)

Vivek Bakshi

EUV Litho, Inc.

Break

5:20- 6:20 PM Poster Session

Session 10: Poster Session

An Estimation of the Mask Shadow Effect and its Compensation as Flexible Illumination system in EUVL (P11)

Sangheon Lee, Junhwan Lee, Sanghyun Ban, Hye-Keun Oh¹, Byungho Nam², Sangpyo Kim², Donggyu Yim², and Ohyun Kim

Department of Electrical Engineering, Pohang University of Science and Technology, Pohang, Gyeongbuk 790-784, Korea

¹*Department of Applied Physics, Hanyang University, Ansan, Gyeonggi-do, Korea*

²*Hynix Semiconductor, Cheongju, Chungbuk, Korea*

Research of the EUV Radiation and CO₂ Laser Produced Tin Plasma (P12)

Wang Xinbing¹, Zuo DouLuo¹, Lu Peixiang², Wu Tao¹

¹*Wuhan National Laboratory for Optoelectronics, Huazhong University of Science and Technology, Wuhan 430074, China*

²*School of Physics, Huazhong University of Science and Technology, Wuhan 430074, China*

Comparison of Temporal Evolution of the EUV emission in Gadolinium and Tin Laser-Produced Plasmas (P20)

Imam Kambali, Tony Donnelly, Enda Scally, Gerry O'Sullivan, Padraig Dunne and Fergal O'Reilly

School of Physics, University College Dublin, Dublin 4, Ireland

Laser Assisted Vacuum Arc (P25)

Isaac Tobin¹, Larissa Juschkina², Fergal O'Reilly², Paul Sheridan², Emma Sokel², James G. Lunney¹

¹*School of Physics, Trinity College Dublin, Dublin 2, Ireland*

²*School of Physics, University College Dublin, Belfield Dublin 4, Ireland*

Coherent EUV Source Based on High-order Harmonic Generation for Actinic Inspection Tool (P41)

Jae-uk Lee¹, Sangsul Lee¹, Jonggul Doh^{1,2}, Seongchul Hong¹, Seungmin Lee¹, Seejun Jeong¹ and Jinho Ahn¹

¹*Department of Materials Science and Engineering, Hanyang University*

²*Photomask Team, Memory Division, Semiconductor Business, Samsung Electronics Co., LTD*

Inverse Compton Source for EUVL Metrology (P44)

P. Frigola¹, S. Boucher¹, A. Murokh¹, L. Holewa¹, I. Pogorelsky², V. Yakimenko², T. Shaftan³

¹*RadiaBeam Technologies, LLC, 1717 Stewart Street, Santa Monica, CA 90404, USA*

²*Accelerator Test Facility, Brookhaven National Laboratory, Upton, New York 11973*

³*NSLS-II, Brookhaven National Laboratory, Upton, New York 11973*

High CE Technology for HVM EUV Source (P45)

Hakaru Mizoguchi and Shinji Okazaki¹

Gigaphoton, 400 Yokokura-shinden Oyama-shi Tochigi, 323-8558, JAPAN

¹Gigaphoton, 3-25-1 Shinomiya, Hitatsuka-shi, Kanagawa 254-8555, JAPAN

Properties of High Intensity Micro-plasma Pulsed Discharge EUV Source

(P46)

*P. Choi, S.V. Zakharov, R. Aliaga-Rossel, O. Benali, O. Sarroukh, V.S. Zakharo
EPPRA and NanoUV*

